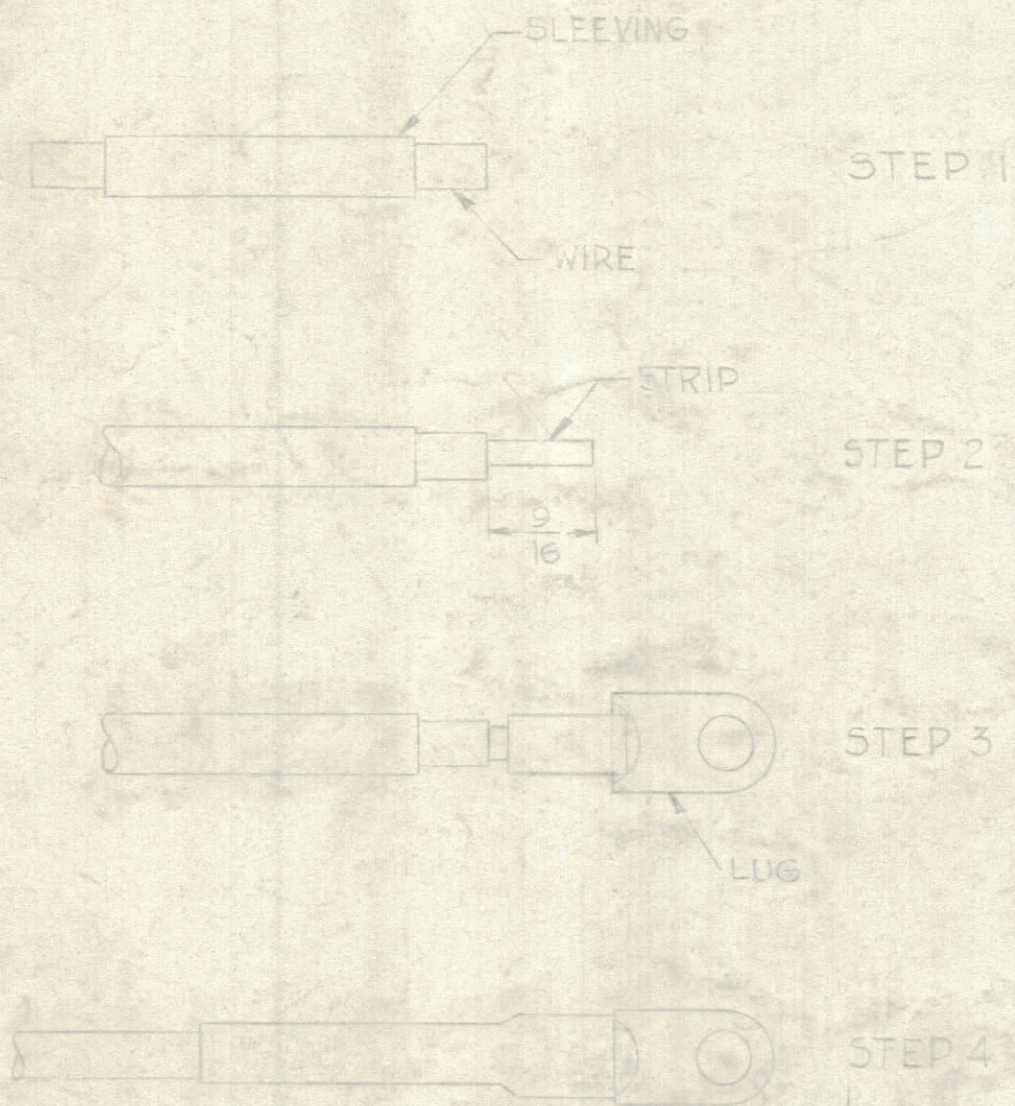


— MOUNTING ASSEMBLY —

- 1- SLIDE PX-643-2 (ITEM 6) OVER END OF WIRE.
- 2- STRIP WIRE END 9/16.
- 3- PLACE AN-660-4 (ITEM 5) ON END OF WIRE AND CRIMP.
- 4- SLIDE ITEM 4 UP OVER ITEM 5. APPLY HEAT 500-750°F. FOR A FEW SECONDS UNTIL ITEM 6 SHRINKS TIGHT TO ITEM 5.



NOTICE TO PERSONS RECEIVING THIS DRAWING

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THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK

| REQ. | ITEM | PART NO. | DESCRIPTION | SYMBOL |
|------|------|---------------|--------------------------|--------|
| 3 | 5 | TE-197-G-25 | TERMINAL, LUG, INSULATED | |
| 9" | 4 | PX-100-1-.625 | SLEEVING, INSULATION | BLACK |
| 18" | 3 | HWC 6(127)B90 | CABLE, INSULATED | WH/BLK |
| 18" | 2 | HWC 6(127)B92 | CABLE, INSULATED | WH/RED |
| 18" | 1 | HWC 6(127)B9 | CABLE, INSULATED | WHITE |

| MATERIAL | | FINISH & SPEC. NO. | |
|----------------|--|--------------------|--|
| G.D.L. | | ELEC. DES. APP. | |
| DRAWN | | MECH. DES. APP. | |
| CHECKED | | SHEET OF | |
| FINAL APPROVAL | | CA-690 | |

| SYM | ZONE | DESCRIPTION | DATE | CH. NO. | DRAFTS | CHECKER | ENG. APP. |
|--------------------------------|------|-------------|--|---------|---------------|---------|-----------|
| UNLESS OTHERWISE SPECIFIED: | | | SCALE DO NOT SCALE | | | | |
| DIMENSIONS ARE IN INCHES | | | MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES | | | | |
| TOLERANCES ON FRACTIONS ± 1/64 | | | DECIMALS ± .005 | | ANGLES ± 1/2° | | |

| REQ. PER UNIT | MODEL | SECTION | ASS'Y. NO. | DATE |
|---------------|---------|---------|------------|---------|
| | GPT-40K | | | 5-12-62 |