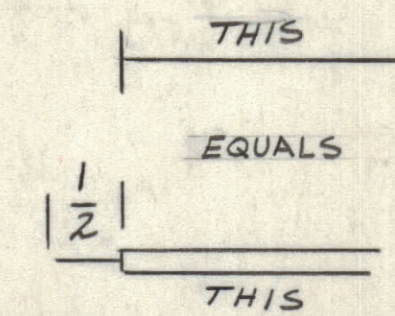
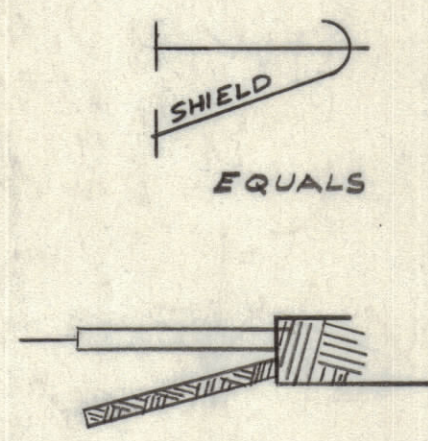


~ NOTES ~

- 1- BIND UNCOVERED WIRE & JOINTS WITH ITEM 13
- 2- THIS SYMBOL DENOTES END OF INSULATION & NAIL DRIVING POINT WIRE MUST BE STRIPPED 1/2" BEYOND THIS POINT AND TINNED 3/8" UNLESS OTHERWISE SPECIFIED



SYMBOL DENOTES END OF SHIELD, WHICH SHOULD BE TERMINATED AS SHOWN, LEAVING EXCESS SHIELDING AS A PIGTAIL . TIN PIGTAIL 1/4"



WIRES SHOULD BE PLACED IN CABLE IN NUMERICAL SEQUENCE AS THEY APPEAR IN ITEM COLUMN

CA-635

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 MAMARONECK, NEW YORK

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
14			
13	TA-100-1	TAPE VINYL PLASTIC	
X 12	BS-100	SOLDER SOFT	
X 11	PX-100-1-263	INSULATION SLEEVING	
3 10	CU-102-3	CLAMP "G" TYPE	
3 9	NTH 0632 BNB	NUT, HEXAGON	
3 8	LWE0632 LSN	LOCKWASHER, EXTERNAL TOOTH	
3 7	SCBS0632 BNG	SCREW MACHINE	
1 6	TM-105-4 AR	FANNING STRIP	
1 5	TM-105-12 AR	FANNING STRIP	
1 4	TM-123-5 AR	FANNING STRIP	
3	MWC 22(7) S 2	CABLE, INSULATED SHIELDED	RED
2	MWC 22(7) U 1	CABLE, INSULATED	BROWN
1	MWC 22(7) U 0	CABLE, INSULATED	BLACK

BYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.

UNLESS OTHERWISE SPECIFIED: SCALE

DIMENSIONS ARE IN INCHES
 TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	SY-1023	G # H		

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
CABLE ASSEMBLY			
GPR 90, MSR, LSP-7			
DRAWN	CHECKED	FINAL APPROVAL	
		CA-635	
FINISH & SPEC. NO.		ELC. DES. APP.	MECH. DES. APP.
USED ON		SHEET OF	