

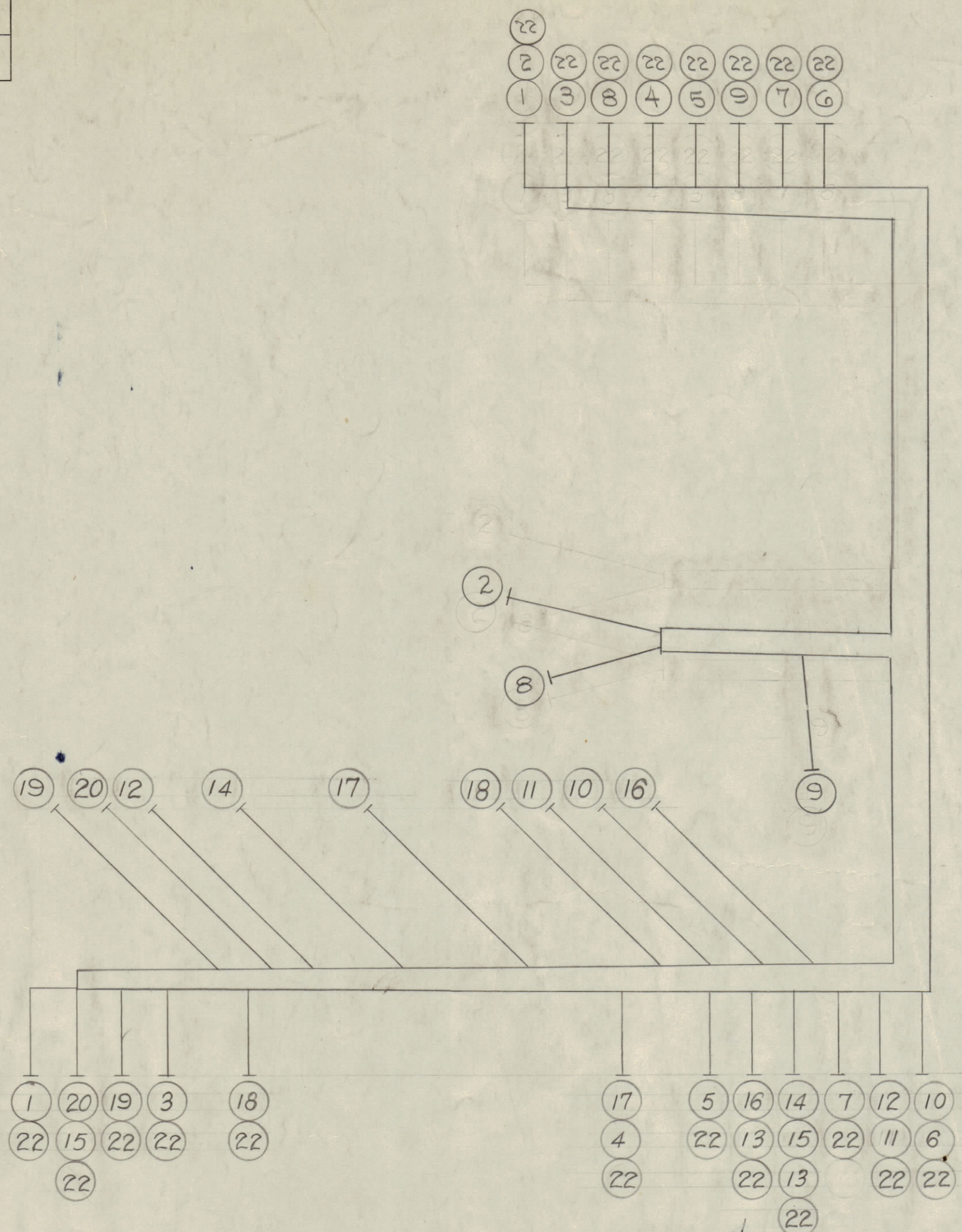
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK



BOTTOM OF CABLE

WIRE LENGTHS SHOWN ARE TOTAL LENGTHS AND ALLOW 3/4" EACH END FOR STRIPPING AND TINNING.

REQ.	ITEM	PART NO.	DESCRIPTION	COLOR	SYMBOL
X	23	BS-100	SOLDER, SOFT		CA-256 E
20	22	TE-120-2	SPADE, LUG		
X	21	CD-101-1-MW	CORD LACING NYLON		
6 1/4	20	MWC22(7)UO	CABLE, INSULATED		
5 1/2	19		95		WH-GRN.
8	18		6		BLUE
5 1/4	17		PINK		PINK
4 3/4	16		0		BLACK
3 1/2	15		0		"
8	14		0		"
3 1/2	13		0		BLACK
3 1/4	12		8		GRAY
6	11		8		GRAY
6 1/4	10		90		WH-BLK.
9 1/4	9		93		WH-OR.
11 1/2	8		3		ORANGE
12	7		0		BLACK
10 3/4	6		90		WH-BLK.
13 3/4	5		3		ORANGE
14 1/4	4		PINK		PINK
19 1/2	3		93		WH-OR.
12 3/4	2		8		GRAY
20 1/2	1		8		GRAY

STOCK SIZE		DESCRIPTION		COLOR	SYMBOL
		THE TECHNICAL MATERIEL CORP.			
		MAMARONECK, NEW YORK			
		CABLE ASSEMBLY OVEN			
MATERIAL	WEIGHT PER PC.	RTF 3PT-750		GPT-750	
TYPE & TEMPER	13 12-9-55		D.P.P.	W.D.	
HEAT TREAT. SPEC.	DRAWN		ELEC. DES. APP.	MECH. DES. APP.	
		CHECKED		FINAL APPROVAL	
				CA-256 E	
FINISH & SPEC. NO.					

E		IT 7 WAS MWC22(7)UO0	11.14.66	17251	WHD	JCS	209
D	1	CD-101-1-MW WAS CD-101-3-MW	11/6/53	10317	WHD	M.H.	W.D.
C	1	SRIR NOS. CHANGED TO MWC	11.10.58	3	J.C.B.	J.C.B.	
B	1	WIRE LENGTHS CHGD. #S 1, 3, 3, 4, 5, 6, 7, 8, 8, 9	5/1/58	2	WHD	J.C.B.	
A	1	WIRE LENGTHS ADDED	3/2/56	1	WHD	J.C.B.	
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
		TOLERANCES		SCALE:			
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±		DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				

1	RTF-2	MAS/OSC		11-10-58
1	RTF	271		12-9-55
REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
USED ON				