

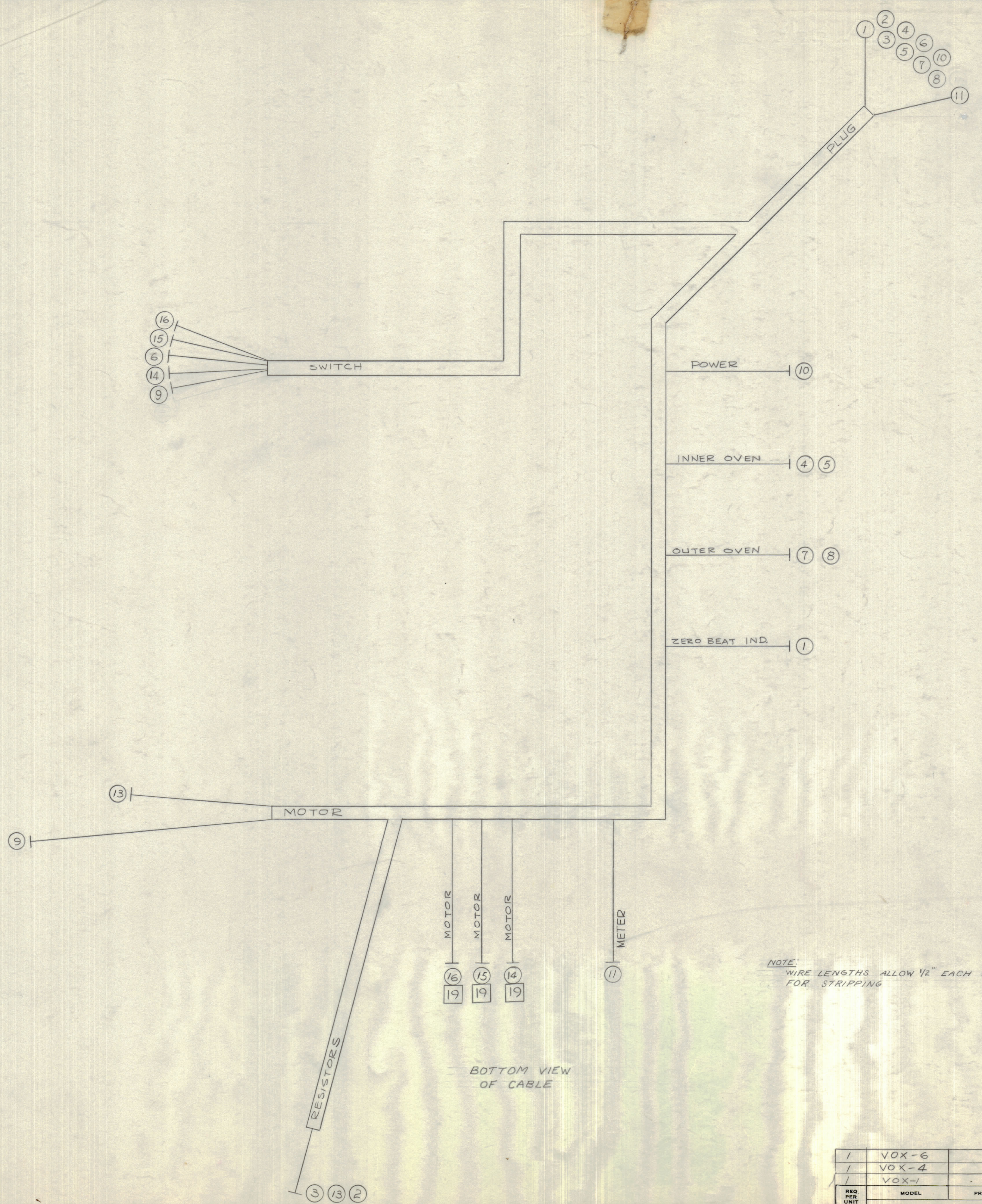
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION.
 REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence of engineering information only and may not be re-used or used to manufacture anything shown herein without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

Property of:

THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK



ITEM 18 WIRING	
WIRE NO	CONNECT TO PIN NO
1	8
2	2
3	1
4	3
5	4
6	5
7	6
8	7
10	9
11	10

NOTE: WIRE LENGTHS ALLOW 1/2" EACH END FOR STRIPPING

CA-232 B

3	19	TE-120-2	TERMINAL	
1	18	PL-102-1	CONNECTOR, PLUG	P302
X	17	CD-101-1-MW	CORD, LACING	
29 1/2	16	MWC22(7)U6	CABLE, INSULATED STRANDED	BL.
30"	15		92	W/RED
30"	14		5	GR.
12"	13	MWC22(7)U1	CABLE, INSULATED STRANDED	BR.
	12	DELETED		
19"	11	MWC 22(7)U93	CABLE, INSULATED STRANDED	W/OR
10 1/2"	10		4	YEL.
34 1/2"	9		95	W/GR.
13 1/2"	8		94	W/YE.
13 3/4"	7		6	BL.
17 1/2"	6		8	GRY.
12"	5		7	VIO.
11 3/4"	4		3	OR.
27"	3		0	BLK.
27 1/4"	2		1	BR.
15"	1	MWC22(7)U96	CABLE INSULATED STRANDED	W/BL.

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
FRONT PANEL CABLE			
STOCK SIZE			
MATERIAL		WEIGHT PER FC.	
TYPE & TEMPER		NO-27-55	
HEAT TREAT. SPEC.		CHECKED	
FINISH & SPEC. NO.		CA-232 B	

1	VOX-6	A-1017		
1	VOX-4	A-1017		
1	VOX-1	A-1017	2-7-55	
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
USED ON				

4	ITEM 12 DELETED						
3	ITEMS 18 & 19 ADDED	5/24/51	49, 50				
2	ITEM 1 TO 12 CHANGED TO MWC #S						
1	WIRING CHART ADDED						
A	LENGTH OF ITEM 2 WAS 26 1/2	5/16/55					
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES							
SCALE:							
ALL OTHERS	DEC. DIM. ±	DRILL PUNCH, COMMERCIAL STOCK					
	FRAC. DIM. ±	SIZES AND MANUFACTURERS					
	ANGULAR DIM. ±	TOLERANCES ARE NOT INCLUDED.					