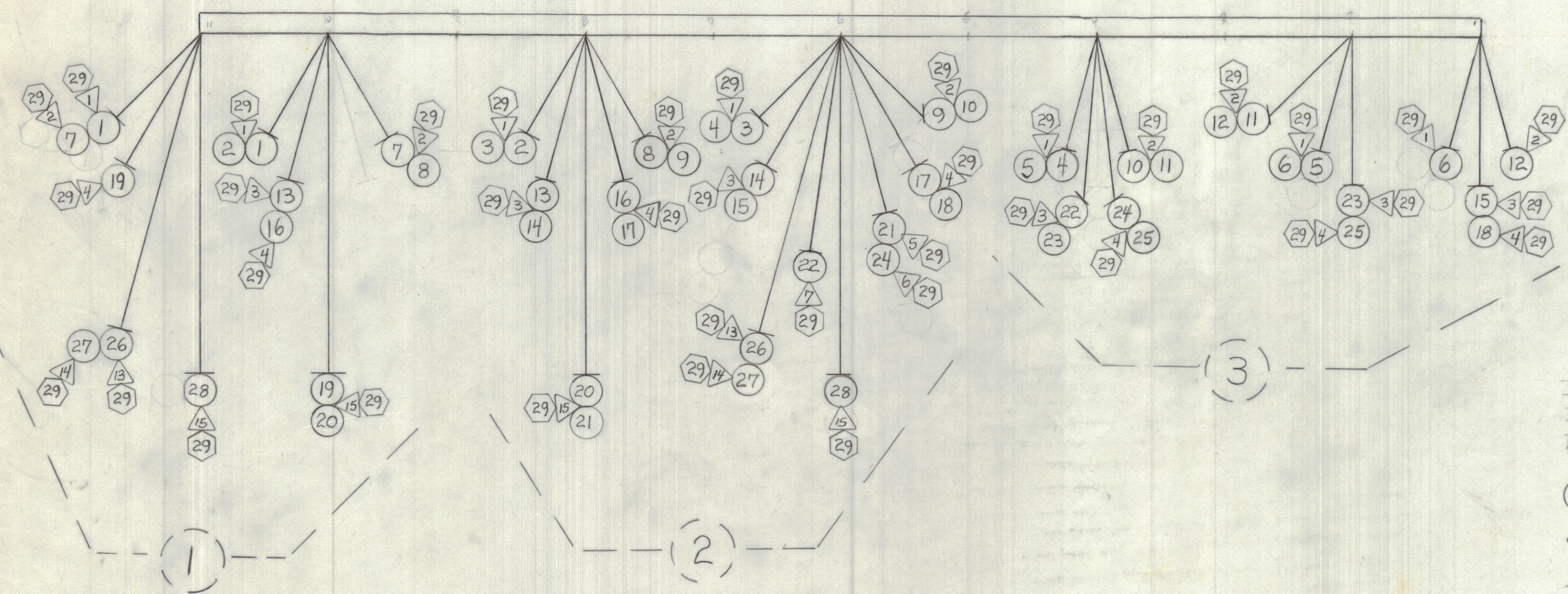


REVISIONS						
E.M.N.O	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE
					ORIG. RELEASE FOR PRODUCTION	1-19-83



NOTE:
 LABEL ALL WIRES WITH TERMINAL DESIGNATIONS AS INDICATED BY THIS SYMBOL ▽

○ DENOTES ITEM NO.
 ▽ DENOTES PIN NO.
 () DENOTES BREAKOUT

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	FROM	TO	SYMBOL
	32	BS100	SOLDER, TIN ALLOY			
	31	LA101-	LABEL AS REQ			
	30	CD101-1mw	CORD, LACING			
	29	TE120-	TERMINAL			
	28	MWC 22 (7) U9	115 VAC TB111-15 TO TB 106-15	1	2	
	27		DC TO PWR IND TB111-14 TO TB 106-14	1	2	
	26		DC TO PWR IND TB111-13 TO TB 106-13	1	2	
	25	U94	RDCK TONE TB 104-4 TO TB 102-4	3	3	
	24	U94	RDCK TONE TB 106-6 TO TB 104-4	2	3	
	23	U93	RDCK TONE TB 104-3 TO TB 102-3	3	3	
	22	U93	RDCK TONE TB 106-7 TO TB 104-3	2	3	
	21	U0	GND TB 108-15 TO TB 106-5	2	2	
	20	U0	GND TB 110-15 TO TB 108-15	1	2	
	19	U0	GND TB 111-4 TO TB 110-15	1	1	
	18	U4	CONTROL TONE TB 106-4 TO TB 101-4	2	3	
	17	U4	CONTROL TONE TB 108-4 TO TB 106-4	2	3	
	16	U4	CONTROL TONE TB 110-4 TO TB 108-4	1	2	
	15	U3	CONTROL TONE TB 106-3 TO TB 101-3	2	3	
	14	U3	CONTROL TONE TB 108-3 TO TB 106-3	2	2	
	13	U3	CONTROL TONE TB 110-3 TO TB 108-3	1	2	
	12	U90	(COM) TB 102-2 TO TB 101-2	3	3	
	11	U90	(COM) TB 104-2 TO TB 102-2	3	3	
	10	U90	(COM) TB 106-2 TO TB 104-2	2	3	
	9	U90	(COM) TB 108-2 TO TB 106-2	2	2	
	8	U90	(COM) TB 110-2 TO TB 108-2	1	2	
	7	U90	(COM) TB 111-2 TO TB 110-2	1	1	
	6	U2	(+12V) TB 102-1 TO TB 101-1	3	3	
	5	U2	(+12V) TB 104-1 TO TB 102-1	3	3	
	4	U2	(+12V) TB 106-1 TO TB 104-1	2	3	
	3	U2	(+12V) TB 108-1 TO TB 106-1	1	2	
	2	U2	(+12V) TB 110-1 TO TB 108-1	1	2	
	1	MWC 22 (7) U2	(+12V) TB 111-1 TO TB 110-1	1	1	

QTY. REQ.		ITEM	PART NO.	DESCRIPTION	FROM	TO	SYMBOL
ENG. S. DEMARCO LIST OF MATERIAL							
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES				THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
CABLE, REAR INTERCONNECT				AX5254 MOD/DEMOC (PROG)			
SIZE				CODE IDENT NO.		DWG NO.	
D				82679		CA 1885	
SCALE 1:1				SHEET		OF	

1	AX 5254	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
MATERIAL		
FINISH		

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FINAL APPROVAL	DATE
<i>S. Demarco</i>	2-2-83
MECH. DES.	DATE
ELECT. DES.	DATE
CHECKED	DATE
DRAWN	DATE
G.D.L.	1-19-83

TOLERANCES ON	
DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° - 30'