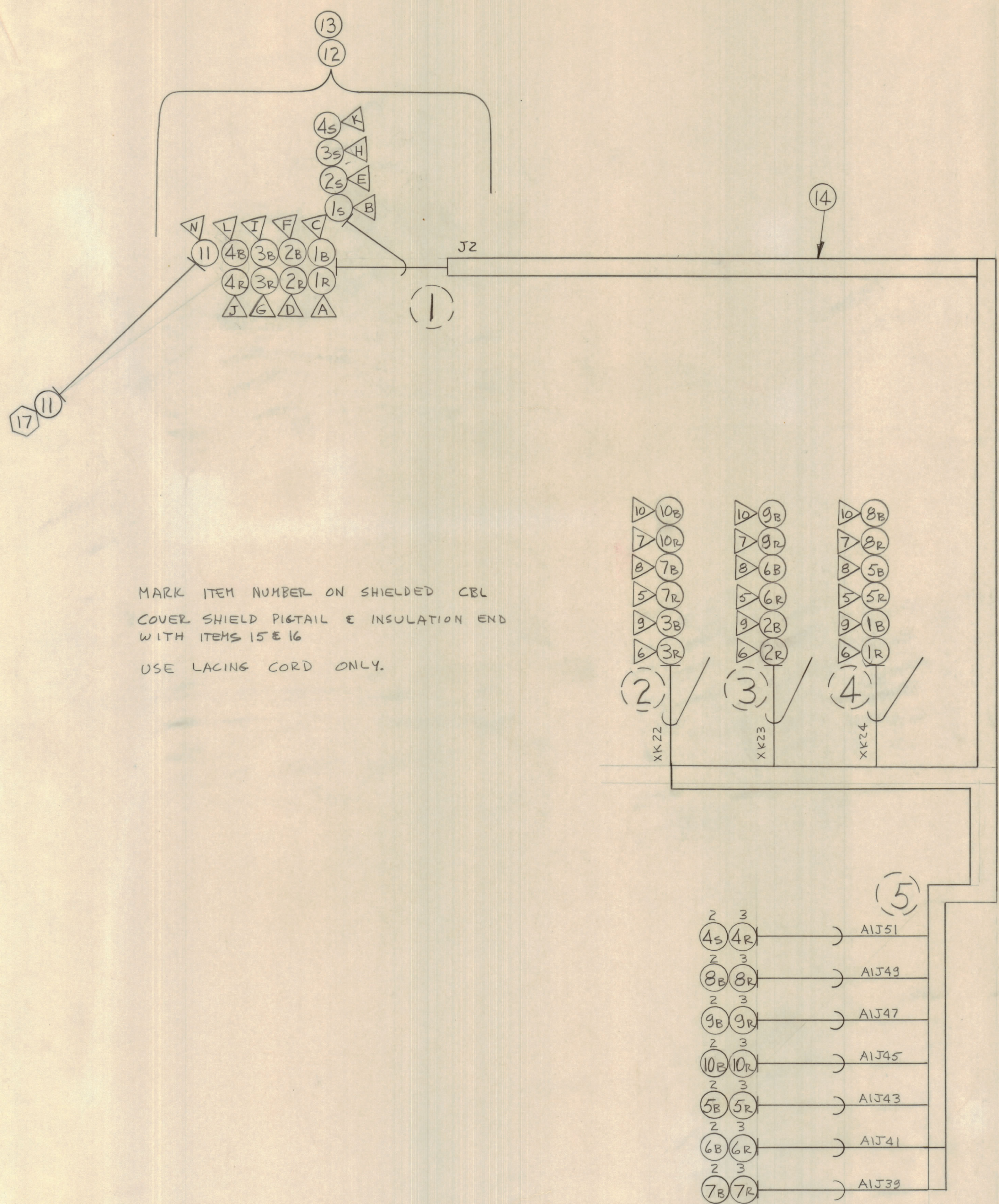


REVISIONS					
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DATE
	CD			X	7/19/77
DESCRIPTION					APPROVED
ORIGINAL RELEASE FOR PRODUCTION					



MARK ITEM NUMBER ON SHIELDED CBL
COVER SHIELD PIGTAIL & INSULATION END
WITH ITEMS 15 & 16
USE LACING CORD ONLY.

QTY.	ITEM	PART NO.	DESCRIPTION	SYMBOL
20	20	LA101	BND, MKR, CBL	
	19	BS100	SOLDER, TIN ALLOY	
	18	CD101-1HW	CORD, NYLON, LACING	
	17	TE104-1	TERM LUG, LKG	
	16	PX830-8-1	INS, SLUG, SHRINK	
	15	PX830-12-1	INS, SLUG, SHRINK	
	14	PX100-1-375	INS, SLUG, BLK	
	13	PX100-1-106	INS, SLUG, BLK	
1	12	MS3102A20-27P	CONN, RECP, HL 17/C	J2
1	11	MWC16(19)UO	J1 PIN N GND	
5	2	10B	AIJ45-2	XK22 PIN 10
5	2	10R	AIJ45-3	XK22 7
5	3	9B	AIJ47-2	XK23 10
5	3	9R	AIJ47-3	XK23 7
5	4	8B	AIJ49-2	XK24 10
5	4	8R	AIJ49-3	XK24 7
5	2	7B	AIJ39-2	XK22 8
5	2	7R	AIJ39-3	XK22 5
5	3	6B	AIJ41-2	XK23 8
5	3	6R	AIJ41-3	XK23 5
5	4	5B	AIJ43-2	XK24 8
5	4	5R	AIJ43-3	XK24 PIN 5
1	5	4S	J1 PIN K TRIM	
1	5	4B	L AIJ51-2	
1	5	4R	J AIJ51-3	
1	2	3S	H XK22	PIN GND
1	2	3B	I XK22	9
1	2	3R	G XK22	6
1	3	2S	E XK23	GND
1	3	2B	F XK23	9
1	3	2R	D XK23	6
1	4	1S	B XK24	GND
1	4	1B	C XK24	9
1	4	1R	J1 PIN A XK24	PIN 6

1	SYM 1203	AX5158
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	FINAL APPROVAL	DATE
TOLERANCES ON DECIMALS FRACTIONS ± 1/64 .XX ± .01 ANGLES ± 0° -30'	MECH. DES.	DATE
	ELECT. DES.	DATE
	CHECKED	DATE
	DRAWN	DATE

LIST OF MATERIAL			
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
CABLE, AUDIO			
SIZE	CODE IDENT NO.	DWG NO.	ISSUE
D	82679	CA1662	0
SCALE	SHEET		OF