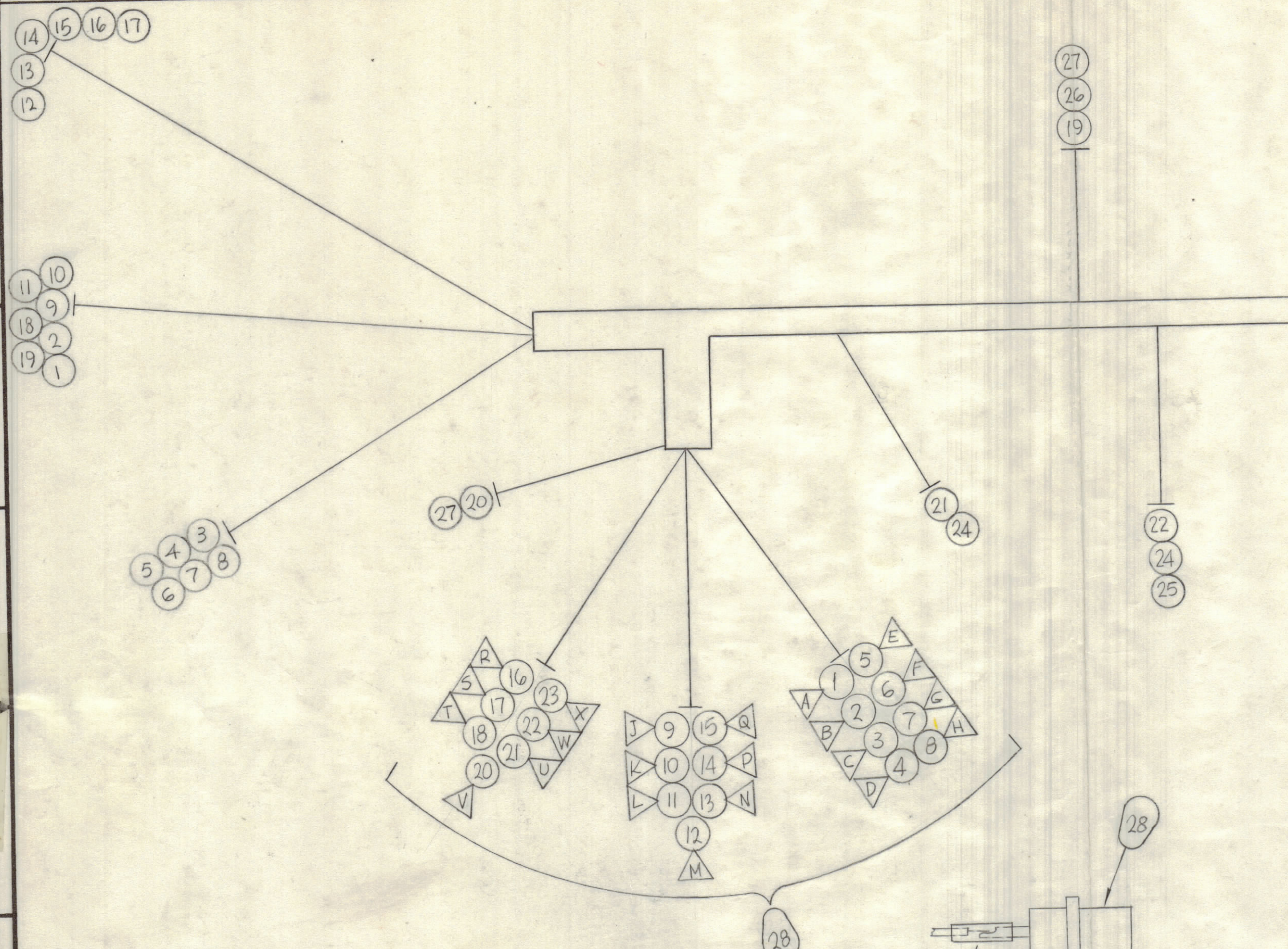
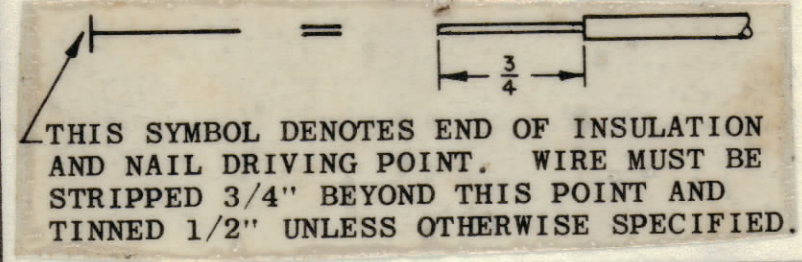


REVISIONS							
SYM	ZONE	DESCRIPTION	DATE	E.M.N.NO.	DRAFT	CHKD	APPD
X		EXP. RELEASE	10-31-66	X			
Ø		ORIGINAL RELEASE FOR PRODUCTION	3-27-67		RME		



QTY	REQ	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	31	BS100		SOLDER, TIN ALLOY	SOLDER, TIN ALLOY
X	30	CD101-1MW		CORD, NYLON, LACING	CORD, NYLON, LACING
X	29	PX-100-1-118		INS. SLVG. ELEC.	INS. SLVG. ELEC.
1	28	MS3102A24-28P		CONN. RECP. ML	
	27	MWC22(7) U0		S102	GRD
	26	U0		XDS101	S102
	25	U0		XDS100	XDS101
	24	U0		S101 PIN C	XDS100
	23	U915	J100	PIN X	XDS101
	22	U914		W	XDS100
	21	U900		U	S101 PIN A
	20	U0	J100	PIN V	GRD
	19	U916	S102		S100 WIPER
	18	U98	J100	PIN T	S100 POS 18
	17	U97		S	17
	16	U96		R	16
	15	U95		Q	15
	14	U94		P	14
	13	U93		N	13
	12	U92		M	12
	11	U91		L	11
	10	U90		K	10
	9	U9		J	9
	8	U8		H	8
	7	U7		G	7
	6	U6		F	6
	5	U5		E	5
	4	U4		D	4
	3	U3		C	3
	2	U2		B	2
	1	MWC22(7) U1	J100	PIN A	S100 POS 1

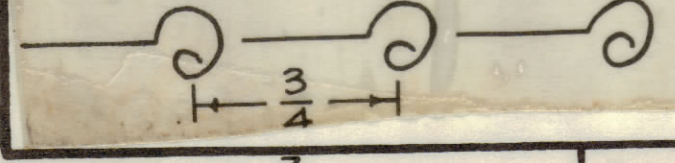


THIS SYMBOL DENOTES END OF INSULATION AND NAIL DRIVING POINT. WIRE MUST BE STRIPPED 3/4" BEYOND THIS POINT AND TINNED 1/2" UNLESS OTHERWISE SPECIFIED.

UNLESS OTHERWISE SPECIFIED WIRES SHOULD BE PLACED IN CABLE IN NUMERICAL SEQUENCE AS THEY APPEAR IN ITEM COLUMN BY CATEGORY.

- ALL R.F. CABLES
- ALL SHIELDED CABLES
- ALL OTHERS

SPACE LACING APPROXIMATELY 3/4" APART.



SYMBOL - DENOTES

- = ITEM NO'S
- △ = PINS
- (with horizontal line) = CONNECTOR

MODEL: AX631

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES ±1/64 ±.005 ±1/2°

FINAL APPROVAL	DATE
MECH. DES.	DATE
ELECT. DES.	DATE
CHECKED	DATE
DRAWN	DATE
APPROVED FOR	DATE
5401-451	
5401-	
3401-	

QTY REQ	ITEM	PART NO.	DESCRIPTION	SYMBOL
F. BUDETTI				
BILL OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
CABLE, MAIN				
CODE	SIZE	DWG. NO.	ISSUE	
82679	C	CA1291	Ø	
SCALE	SHEET		OF	
2	1			