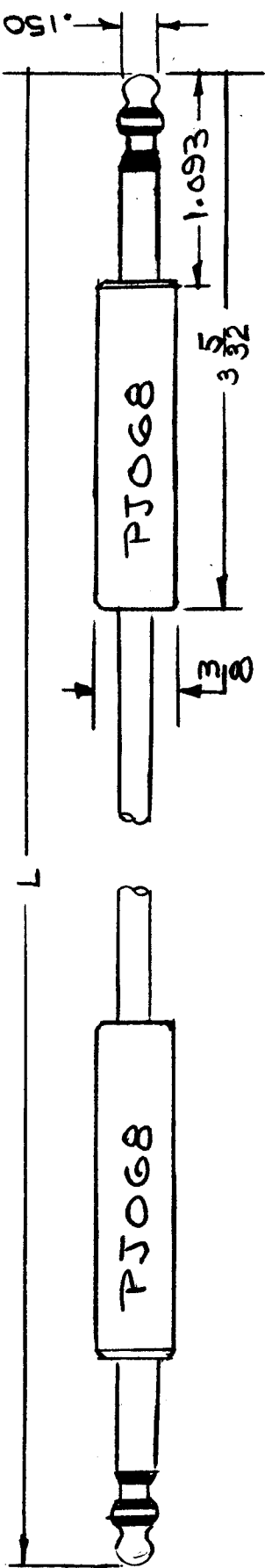


# STANDARD DRAWING

|                   |         |
|-------------------|---------|
| REQ. PER UNIT     | 1       |
| MODEL             | KIT 230 |
| USED ON ASSY. NO. | CA1141  |
| DATE              |         |



**SPECIFICATIONS:**  
 PLUGS SHALL BE MIL TYPE PJO68 WITH BLACK PLASTIC SHELL, 3 CONDUCTOR FOR USE WITH 2065 TIP, RING AND SLEEVE JACKS. CORD SHALL BE TINNED COPPER 3-CONDUCTOR STRANDED WIRE WITH HEAVY BLACK OR BROWN BRAID COVER.  
 TMC WIRE TYPE WI 100-2 OR EQUIV.

TMC NO. SHALL BE IN THE FOLLOWING FORM  
CA1141 - 5-0  
 BASIC TMC NO. LENGTH IN FEET  
 5-0 = 5 FT.  
 2-5 = 2 FT, 5 INCHES

|               |                    |  |                                 |
|---------------|--------------------|--|---------------------------------|
| REQ. ITEM     | PART NO.           | DESCRIPTION  | SYMBOL                          |
|               |                    | THE TECHNICAL MATERIEL CORP.<br>MAMARONECK. NEW YORK |                                 |
|               | STOCK SIZE         |  |                                 |
|               | MATERIAL           | CABLE ASSY, AUDIO                                    |                                 |
| TYPE & TEMPER | HEAT TREAT. SPEC.  | D.V.V.   | DRAWN                           |
|               |                    | 9/18   | CHECKED                         |
|               |                    | 6-16-65  | ELEC. DES. APP. MECH. DES. APP. |
|               | FINISH & SPEC. NO. | CA1141   | FINAL APPROVAL                  |

|   |           |           |        |         |           |
|---|-----------|-----------|--------|---------|-----------|
| DESCRIPTION   | DATE      | CH. NO.   | DRAFTS | CHECKER | ENG. APP. |
| ORIGINAL RELEASE FOR PRODUCTION   | 6/15/65   | AA        | JC     |         |           |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES | SCALE     | 5-401-123 |        |         |           |
| TOLERANCES  | FRACTIONS | CODE      |        |         |           |
| .X ±  | ± 1/64    |           |        |         |           |
| .XX ±   | ± 0° 30'  |           |        |         |           |
| .XXX  |           |           |        |         |           |