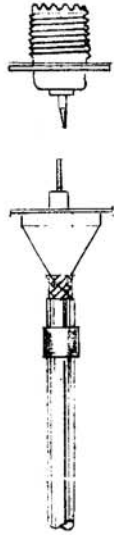


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

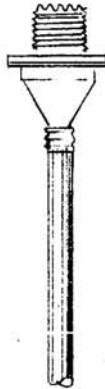
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



Item 1



Item 2



Items 3, 4, 5, 6.

**ASSEMBLY OF RG-59/U CABLE TO CONNECTOR SO-239
USING UG-177/U HOOD**

1. Strip cable as shown by hand or machine. (Machine cartridge No.)
2. Slide on hood with small end in between copper braid and dielectric.
3. Solder conductor to contact of receptacle.
4. Strip other end of cable and pull out center conductor and dielectric together as far as it will go. This will move the receptacle and hood tide together.
5. Solder hood and receptacle on two sides when tight together.
6. Slide ferrule over braid and crimp with machine (RL6) cartridge.

C-4

USED ON

MODEL

PROJECT NO.

ASS'Y. NO.

DATE

17 FEB 1961

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		TMC (Canada) LIMITED OTTAWA	
		TMC (CANADA) LIMITED	
		CABLE ASSEMBLY (PRODUCTION) FOR INTERNAL CIRCULATION ONLY.	
		WHDAVISON	
		DRAWN	ELEC. DES. APP. MECH. DES. APP.
		CHECKED	FINAL APPROVAL
		HEAT TREAT. SPEC.	
		FINISH & SPEC. NO.	C-4

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES	
DEC. DIM. ±	DIMENSIONS IN INCHES
FRAC. DIM. ±	UNLESS OTHERWISE SPECIFIED
ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK
	SIZES AND MANUFACTURERS
	TOLERANCES ARE NOT INCLUDED.