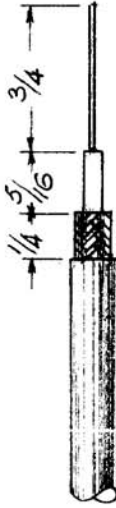


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

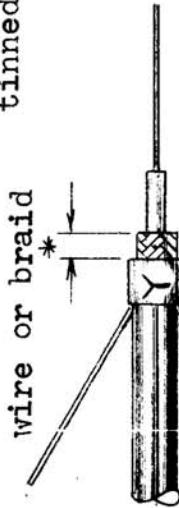


CU 101 - Yellow Outer

CU 101 - Red Inner

(a) WL 100-7 # 22 tinned copper

(b) WL tinned copper braid



* 1/16 - 1/8

ASSEMBLY OF RG-59/U CABLE TO BURNDY HYRINGS

1. Strip cable as shown by hand or machine. (Machine cartridge No.).
2. Push red ferrule between insulation & braid.
3. Push yellow ferrule and pigtail over cable braid.
4. Push ferrules into position shown, yellow ferrule must be tight to vinyl jacket.
5. Crimp in Burndy machine using No. die set. Crimp must be central and pigtail must not be damaged.

NOTE: Type and length of pigtail to be called up on each cable assembly drawing.

USED ON	
MODEL	PROJECT NO.
ASS'Y. NO.	DATE
	17 FEB 1961

C-3

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		TMC (Canada) LIMITED OTTAWA ONTARIO	
		TMC CANADA LIMITED	
		CABLE ASS'Y (PRODUCTION) (FOR INTERNAL CIRCULATION ONLY)	
		WH DAVISON	
		DRAWN	ELEC. DES. APP.
		CHECKED	MECH. DES. APP.
		HEAT TREAT. SPEC.	FINAL APPROVAL
		FINISH & SPEC. NO.	C-3

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES							
SCALE ~ 7.5							
DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED							
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.							
ALL OTHERS	DEC. DIM. ±		FRAC. DIM. ± 1/64		ANGULAR DIM. ±		