

BS-102		A	
USED ON			
MODEL	PROJECT NO.	ASSY. NO.	DATE
KS-85-X	J-227		8-20-53

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

CONTENT : 60% TIN, 40% LEAD  
 FLUX : NONE  
 SEAM : 1/16"

REQ. ITEM		PART NO.		SYMBOL	
THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK					
SOLDER, SOFT					
W/O RESIN CORE					
MATERIAL		WEIGHT PER PC.		DRAWN	
TYPE & TEMPER				ELEC. DES. APP.	
HEAT TREAT. SPEC.				MECH. DES. APP.	
FINISH & SPEC. NO.				CHECKED	
				FINAL APPROVAL	

ISSUE	DATE	CHANGED FROM	SCALE	CN. NO.	CHECKER	ENG. APP.
A 1	8-30-53	CONTENT WAS 60% TURP, 40% LEAD	1:1	8939	SM	YFB
TOLERANCES						
DEC. DIM. $\pm$						
FRAC. DIM. $\pm$						
ANGULAR DIM. $\pm$						
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.						