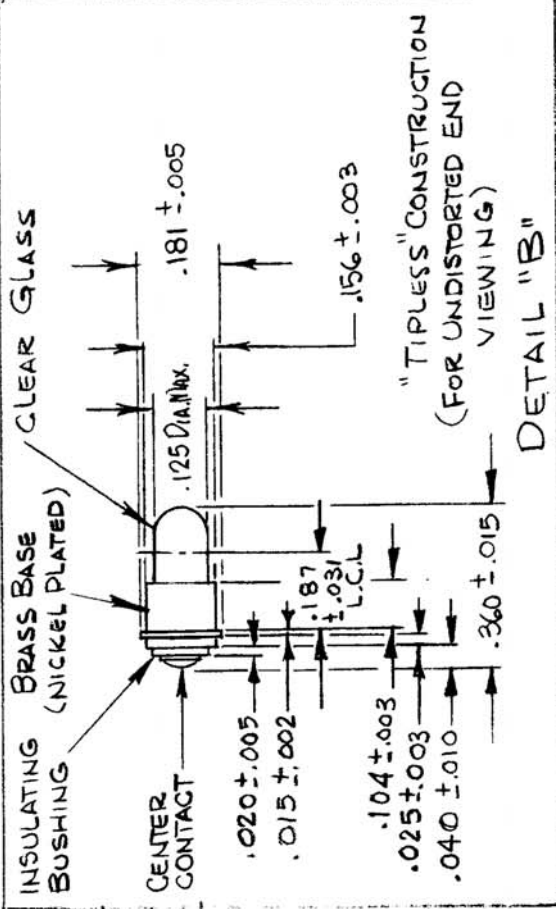


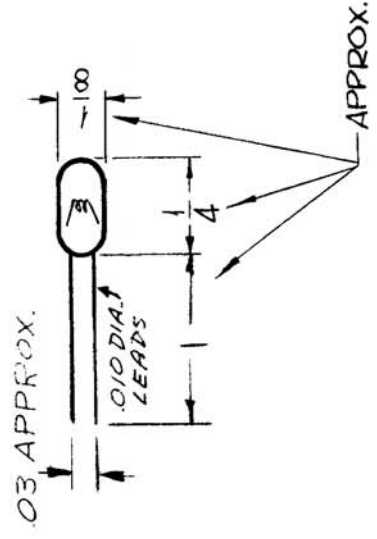
TMC P/N	MFG P/N	VOLTS	AMPS	CANDLE-POWER	LIFE	BULB SIZE	DETAIL	MFR.	REQ. PER UNIT	MODEL	USED ON ASSY. NO.	DATE
BI114-1	880	5-6	.065	.050 ±	10,000	T1	A	A	12	ARCA-1		11-3-64
BI114-2	683 MS24367	5-6	.063	.053	60,000	T1	A	B				
BI114-3	68	12	.060	.15	16,000	T1	A	C				
BI114-4	71	12	.060	.13	16,000	T1	B	C				

BI114 B

MFR. REF. CODE
A S421-326
B S421-40
C S421-416



DETAIL "B"



DETAIL "A"

STANDARD DRAWING

SYMBOL	DESCRIPTION	EATON	PART NO.	REQ. ITEM	CH. NO.	DATE	SCALE	DESCRIPTION	SYMBOL
B	ADD. P/N "4" ADD. DETAIL "B" ADD. MFR. REF. CODE		15586	HLA	15586	1-31-66	2:1		
A	BI114-3 IN PLACE FOR PRODUCTION			FV		11-19-64			
X	EXP. RELEASE			SR6	X	11-3-64			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		TYPE & TEMPER		HEAT TREAT. SPEC.		DRAWN	
TOLERANCES		LAMP, INCANDESCENT		FINISH & SPEC. NO.		MATERIAL		CHECKED	
.X ± .05				SEE MFR. REF. CODE		2:1		SR6 @ 11-4-64	
.XX ± .01				C				FEE	
.XXX ± .005								ELEC. DES. APP. MECH. DES. APP.	
								FINAL APPROVAL	
								BI114 B	