



BB132

REVISIONS					
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
X	EXPER. RELEASE	11-19-64		G.D.L.	
XI	ON CHART TOL. ADDED	12-23-64		G.D.L.	
Ø	ORIGINAL RELEASE FOR PRODUCTION	4.9.65	Ø	J.P.	

TMC PART NO.	MFRS REF	MFRS PART NO.	DIMENSION								SHAFT DIA.	HOUSING BORE				BALL DIA.	NO. OF BALL CIRCUITS	RATED LOAD	
			A	TOL.	B	TOL.	C	TOL.	D	TOL.		NORM. FIT	TOL.	PRESS FIT	TOL.			STATIC	ROLLING
BB132-1		A-4812	.2500	$\pm .0000$ $-.0005$.5000	$\pm .0000$ $-.0004$.750	$\pm .0000$ $-.015$.437	$\pm .010$.2490	.5000	$\pm .0005$ $-.0000$.4990	$\pm .0005$ $-.0000$	1/16	3	22	13

STANDARD DRAWING

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP.		
STAINLESS STEEL		MAMARONECK, NEW YORK		
FINISH		TITLE		
*		BEARING, SLEEVE		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN	DATE	FINAL APPROVAL
		G.D.L.	11-19-64	
		CHECKED	DATE	
		Ø		
		ELECT. DES.	DATE	
		MECH. DES.	DATE	
		J.P.	1-8-65	
			SHEET	REV. LTR.
				Ø

VLRB-1	
Q'TY./UNIT	MODEL USED ON
SCALE	ASS'Y. NO.
DO NOT SCALE	C 5401-344
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NOTES