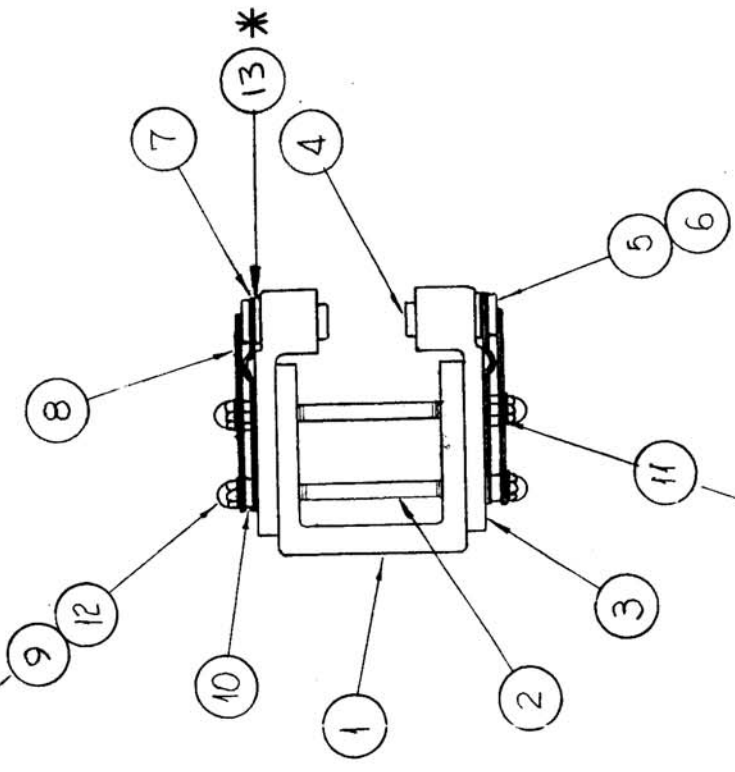


REQ. UNIT	USED ON	MODEL	ASBY. NO.	DATE
5	6PT-200(AS-124)	AX-441	10-2-63	
AX-442 A				

MAX. TORQUE 15 IN. LBS (TYP)



MAX. TORQUE 25 IN. LBS (TYP)

NOTE:
ASSEMBLY FOR SPARE PARTS USE ONLY.
* MORE THAN 12, (IT.13) MAY BE USED AS REQ'D.

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
12	WA-127-2	WASHER, FLAT	
12	LWS10MRP	LOCKWASHER, SPLIT	
6	NTH1032BP+2	NUT, HEX	
2	PM-980	CONTACT HOLDER	
12	NTC1032BPL	NUT, CAP	
12	MS-3342	SPRING PRESSURE	
12	MS-2629-4	CONTACTS	
6	SCFPI032BPS	SCREW MACHINE, FLAT HEAD	
6	PM-704	SPACER	
6	PM-905	SLUG, CONTACT	
2	PM-842	HOLDER, CONTACT	
6	SM1032BS 3.500	ROD, THREADED	
1	PM-839	BRACKET, CONTACT SUPPORT	
F. BUDETTI			
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
CONTACT ASS'Y			
DRAWN			CHECKED
SRG			aa
TYPE & TEMPER			HEAT TREAT. SPEC.
FINISH & SPEC. NO.			
ELEC. DES. APP.			MECH. DES. APP.
6003			AX-442
FINAL APPROVAL			A

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	IT. 13 & * NOTE ADDED	4-22-65	13899	SRG	SRG	
0	ORIG. RELEASE FOR PROD.	5-16-64				
UNLESS OTHERWISE SPECIFIED		SCALE		CHECKER		ENG. APP.
DIMENSIONS ARE IN INCHES AND INCLUDE		1/2" = 1"		SRG		
CHEMICALLY APPLIED OR PLATED FINISHES						
TOLERANCES						
DECIMALS						
.X ± .05						
.XX ± .01						
.XXX ± .005						
FRACTIONS						
± 1/64						
ANGLES						
± 0° 30'						