

REQ. PER UNIT	USED ON	
	MODEL	ASSY. NO.
1	VLRA-1/AX434	A3366
		DATE
		4/20/65
		AX434

SYMBOL(S)	ITEM NO.	USED TO MOUNT	QTY
	7	A3368 to A3559	5
		A3369 to A3559	5
		MS3431 to A3368	1
	8	A3368 to A3559	3
		A3369 to A3559	3
		MS3431 to A3368	1
	9	A3368 to A3559	3
		A3369 to A3559	3
		MS3431 to A3368	1
	10	A3368 to A3559	2
		A3369 to A3559	2
	11	A3367	4

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4	11	SCBP1032BN7	SCR, MACH
4	10	SCBP0632BN4	SCR, MACH
7	9	SC131-0632BN5	SCR, MACH
7	8	NTH0632BN8	NUT, PLN, HEX
11	7	LWE06MRN	WASH., LK, EXT
	6	DELETED	
	5	DELETED	
1	4	A3369	PL ASSY, R SD
1	3	A3368	PL ASSY, L SD
1	2	A3367	PNL ASSY, FRONT
1	1	A3559	CHAS ASSY, MAIN

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		<i>Pose</i>	
THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK			
VLRA-1 SUBASSEMBLY			
STOCK SIZE			
MATERIAL			
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
		<i>L. Gabril</i>	<i>4-27-65</i>
		ENG COORD	FINAL APPROVAL
			<i>MM/My 5/4/65</i>
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.
			AX434

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
Ø	ORIGINAL RELEASE FOR PRODUCTION	4-30-65			<i>CV</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES						
TOLERANCES						
DECIMALS						
.X ± .05						
.XX ± .01						
.XXX ± .005						
FRACTIONS						
± 1/64						
ANGLES						
± 0° 30'						

SCALE	CODE