THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE FOR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ. PER UNIT	USED ON MODEL	ASS'Y. NO.	DATE		
1	TTR-10	TTRA-2		AX-410	B

ITEM NO.	SYMBOLS(S)	ITEM NO.	USED TO MOUNT	QUAN.
4	C1204	11	A-2697	2
5	C1203		CM45	2
6	C1206,1207	12	A-2697 & A-2711	2
	1208, 1209		A-2697	2
			A-2711	2
			CM45	2
			MS-3345	2
		13	A-2697	2
			A-2711	2
			CM45	2
		14	A-2711	2
			MS-3345	2
			MS-3346	3
			MS-3347	2
			MS-3349	7
		15	CM45	2
		16	MS-3345	2
		17	A-2697 & A-2711	2
			A-2697	2
		18	CM45	2
		19	CM45	2
		20	WIRING	X
		21	CM45 WIRING	0-4
		22	CM45 WIRING	0-8
		23	CV113	1

REQ.	ITEM	PART NO.	DESCRIPTION
1	23	SC131-0632BN3	SCREW, MACHINE, UNDERCUT
0-8	22	WL-100-4	WIRE, BUSS, SIZE 16
0-4	21	PX-104-1-053	SLEEVING, SIZE 16, BLACK
X	20	BS-100	SOLDER, SOFT
2	19	TE-117-46	SPACER, SLEEVE
2	18	TE-117-5	SPACER, SLEEVE
4	17	SCBP0632BN6	SCREW, MACHINE
2	16	SCBP0632BN5	SCREW, MACHINE
2	15	SC-131-0632BN58	SCREW, MACHINE, UNDERCUT
16	14	SC-131-0632BN5	SCREW, MACHINE, UNDERCUT
6	13	NTH0632BN8	NUT, HEX
10	12	LWE06MRN	WASHER, LOCK, EXTERNAL
4	11	FW06HBN	WASHER, FLAT
1	10	LD-1312/MS-3349	COVER, WRAPAROUND
1	9	MS-3347	COVER, IFT TANK
1	8	MS-3346	PLATE, SIDE, LEFT
1	7	MS-3345	BRACKET, CAPACITOR MOUNTING
4	6	CM45B561K	CAPACITOR, FIXED, MICA
1	5	CM45B161K	CAPACITOR, FIXED, MICA
1	4	CM45B101K	CAPACITOR, FIXED, MICA
1	3	A-2712	CHASSIS ASSEMBLY, WRAPAROUND
1	2	A-2711	IFT SHIELD ASSEMBLY
1	1	A-2697	FT CONTACT BOARD ASSEMBLY

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B	B/M & USED TO MOUNT: IT. 23 ADD.	2.4.65	13085	R.L.	JCS	
A	CLERICAL CHANGE	8.24.64		WB		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

SCALE

TOLERANCES: DECIMALS .X ±.05, .XX ±.01, .XXX ±.005; FRACTIONS ± 1/64; ANGLES ± 0° 30'

CODE A

STOCK SIZE

MATERIAL

TYPE & TEMPER | HEAT TREAT. SPEC.

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

FINAL ASSEMBLY, 4-8 MC FT MODULE

DRAWN	CHECKED	FINAL APPROVAL
ETSA	J. Medico 6/2/63	BP
ELEC. DES. APP.	MECH. DES. APP.	
RKOHN	8/16/63	

AX-410 B