

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE FOR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

AX-409

B

ITEM NO. SYMBOL(S) USED TO MOUNT QUAN.

4	CL110, 1111, d1112, 1113	A-2697 CM45	2 4
5	CL108, 1114	A-2697 & A-2708	2
6	CL107	A-2697	2
7	CL106	A-2708	2
8	CL105	CM45	2
15		MS-3345 A-2697 A-2708 CM45	2 2 2 2
16		A-2708 MS-3345 MS-3346 MS-3347 MS-3349 CM45 MS-3345	2 2 2 2 2 2 2
17		CM45	2
18		MS-3345	2
19		A-2697 & A-2708 A-2697	2 2
21	CM45 WIRING		0-4
22	WIRING		X
23	CV113		1

1 23 SC-1310632BN3 SCREW, MACHINE, UNDERCUT  
 X 22 RS-100 SOLID, SOFT  
 0-4 21 ~~WT-100-4~~ WIRE, BRSS, SIZE 16  
 20 DELETED  
 4 19 SCBP0632BN6 SCREW, MACHINE  
 2 18 SCBP0632BN5 SCREW, MACHINE  
 2 17 SC-131-0632B:158 SCREW, MACHINE, UNDERCUT  
 16 16 SC-131-0632BN5 SCREW, MACHINE, UNDERCUT  
 6 15 NTH0632BN8 NUT, HEX  
 10 14 LWE06MRN WASHER, LOCK, EXTERNAL  
 6 13 FW06HBN WASHER, FLAT  
 1 12 LD-1311/MS-3349 COVER, WRAPAROUND  
 1 11 MS-3347 COVER, IFT TANK  
 1 10 MS-3346 PLATE, SIDE, LEFT  
 1 9 MS-3345 BRACKET, CAPACITOR MOUNTING  
 1 8 CM45B561K CAPACITOR, FIXED, MICA  
 1 7 CM45B391K CAPACITOR, FIXED, MICA  
 1 6 CM45B331K CAPACITOR, FIXED, MICA  
 2 5 CM45B221G CAPACITOR, FIXED, MICA  
 4 4 CM45B102K CAPACITOR, FIXED, MICA  
 1 3 A-2709 CHASSIS ASSEMBLY, WRAPAROUND  
 1 2 A-2708 IFT SHIELD ASSEMBLY  
 1 1 A-2697 IFT CONTACT BOARD ASSEMBLY

REQ. UNIT	1	PART NO.		DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK					
STOCK SIZE				FINAL ASSEMBLY, 2-4 MC FT MODULE	
MATERIAL					
TYPE & TEMPER		HEAT TREAT. SPEC.			
FINISH & SPEC. NO.					
ET SA	J Medico	CHECKED	6/2/63	FINAL APPROVAL	
DRAWN	R KOHN	MECH. DES. APP.	16921	AX-409	B
ELEC. DES. APP.					

*[Handwritten signature]*

*[Handwritten initials]*

13085

8.24.64

DATE

SCALE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

FRACTIONS ± 1/64 ANGLES ± 0° 30'

TOLERANCES  
 DECIMALS  
 .X ± .05  
 .XX ± .01  
 .XXX ± .005