

REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
D3	A	ADDED ASS'Y CHART	6/2/66	16240	C.H.	<i>CH</i>	<i>ML</i>

TMC ASSEMBLY NUMBER	ITEM NUMBER	USED ON
AX383	A2548	HFS-1
AX383-2	A5529	HFS-2

ITEM NO.	USED TO MOUNT	QUAN.
6	FS-102-1	24
7	FS-102-1	24
8	FS-102-1	24
11	MS-2779 MS-2780	3 3
12	MS-2779 MS-2780	1 1
13	CA-700	4
14	CA-700	4
15	CA-700	4
17	TK-115-18G	8
19	HA-102-12EN	4
20	HA-102-12EN	4

NOTE- TK-115-18G IS THE CHASSIS SECTION OF A COMPLETE TRACK SET AND MUST BE ASSEMBLED AT THIS STAGE, ALTHOUGH THE SET IS PURCHASED ON THE RACK ML.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
	1	21	TK-115-18GR	Slide, Chassis Section, Right
	4	20	SCRF1032BN12	Screw, Machine
	4	19	CU-139-2B	Ferrule, Handle
	2	18	HA-102-12EN	Handle
	8	17	SC-131-1032BN3	Screw, Machine, Undercut
	1	16	TK-115-18GL	Slide, Chassis Section, Left
	4	15	NTH0832BN8	Nut, Hexagon
	4	14	LWB08MRN	Washer, Lock, External
	4	13	SCPF0832BN6	Screw, Machine
	2	12	SCRF1032BN8	Screw, Machine
	6	11	SCBF0832BN6	Screw, Machine
	1	10	MS-2780	Plate, Side, Left
	1	9	MS-2779	Plate, Side, Right
	24	8	SCPF0548BN3	Screw, Machine
	24	7	NTH0548BN6	Nut, Hexagon
	24	6	LWB0548BN6	Washer, Lock, Split
	12	5	LWS0548BN	Spring, "S" Type
	1	4	CA-700	Cable Assembly
	1	3	SEE CHART	Rear Plate Assembly
	1	2	A-2547	Filter Chassis Assembly
	1	1	A-2546	Front Panel Assembly

LIST OF MATERIAL				
MATERIAL	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
FINISH	TITLE			
AX-383	FRONT PANEL/FRAME ASSEMBLY			
SCALE	QTY./UNIT	MODEL USED ON	ASSY. NO.	DATE
		A	NO A REF.	6/7/62
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES			DRAWN	DATE
			J.M.	6/7/62
			CHECKED	DATE
			L.B.	6/2/62
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005			ELECT. DES.	DATE
FRACTIONS ± 1/64 ANGLES ± 0° 30'			MECH. DES.	DATE
			DATE	
			SHEET	REV. LTR.
				AX-383 A

NOTES

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