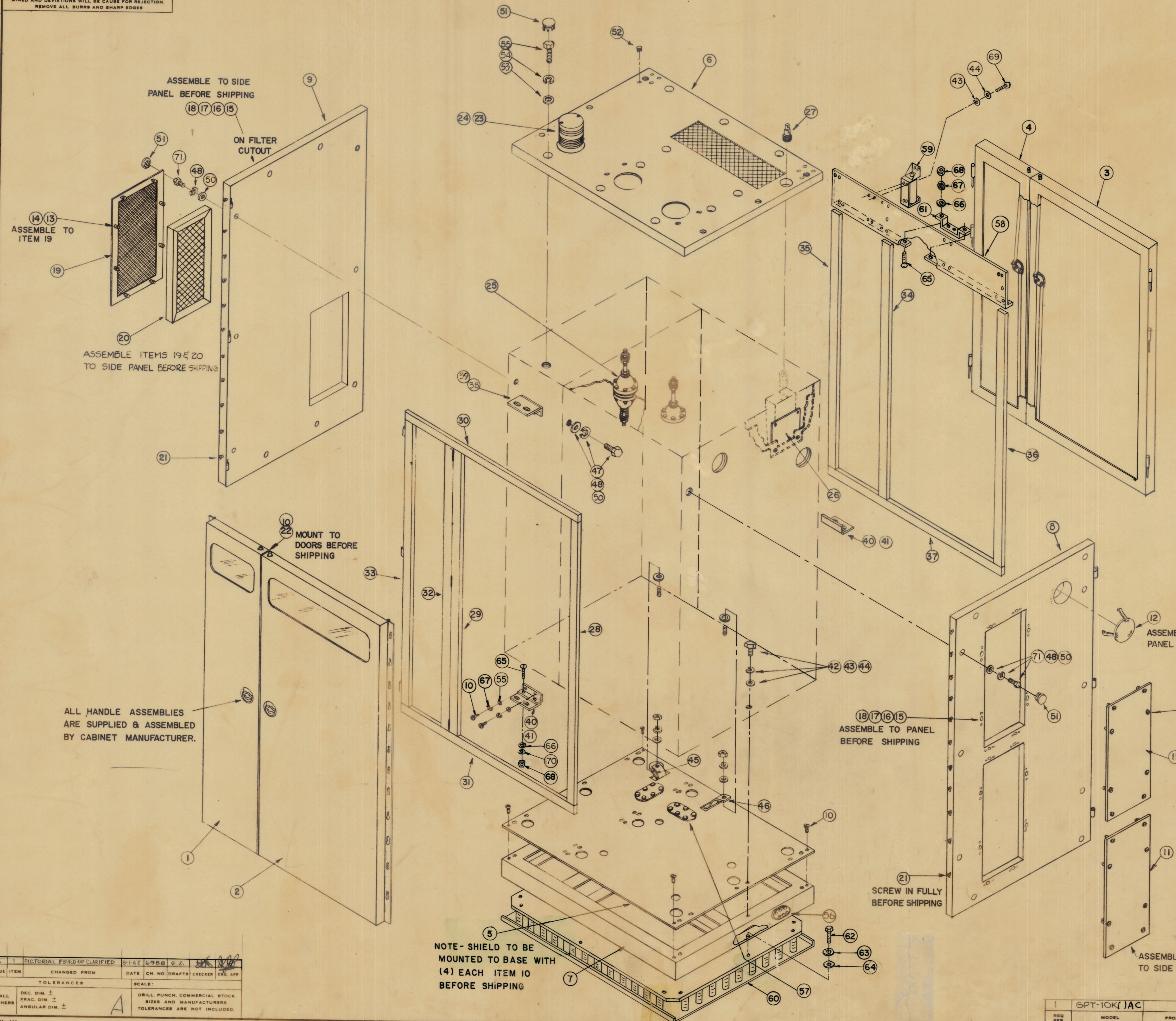


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.  
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



20	71	SCHH3118SS24	SCREW, MACHINE, HEX HEAD
6	70	LWE 10MRN	LOCKWASHER, EXTERNAL TOOTH
20	69	SCHH3716SS16	SCREW, MACHINE, HEX HEAD
8	68	NTH 1032 BN12	NUT, HEX.
8	67	LWS 10MRN	LOCKWASHER, SPLIT
8	66	FW10HBN	FLAT WASHER
8	65	SCFS1032BN8	SCREW, MACHINE FLATHEAD
14	64	FW 50 HBN	FLAT WASHER
14	63	LWS 50MRN	LOCKWASHER, SPLIT
14	62	SCHH5013SS16	BOLT, HEX-1" LONG
1	61	MS-2845	BRACKET
1	60	SH-111	SHOCK, BASE
4	59	SH-110	STABILIZER SHOCK
1	58	MS-2675	PLATE STABILIZER MTG.
2	57	MS-1850-A	PLATE, ACCESS, ALUMINUM
2	56	MS-1850-S	PLATE, ACCESS, STEEL
12	55	FW25HBN	WASHER, FLAT
12	54	LWS25MRN	LOCKWASHER, SPLIT
12	53	SCHH2520BN24	BOLT, HEX HEAD 1/4-20
8	52	HB-101-3	PLUG, BUTTON 1/2"
26	51	HB-101-6	PLUG, BUTTON 7/8
30	50	FW31HBN	WASHER, FLAT
#	49	DELETED	
30	48	LWS31MRN	LOCKWASHER, SPLIT 5/16
10	47	SCHH3118SS16	BOLT, HEX HEAD, 5/16-18x1 1/4
1	46	MS-1753-2-30	GROUND STRAP 30" Lg.
1	45	MS-1753-2-18	GROUND STRAP 18 Lg.
30	44	FW37HBN	WASHER, FLAT 3/8
30	43	LWS37MRN	LOCKWASHER, SPLIT 3/8
10	42	SCHH3716SS24	BOLT, HEX HEAD 3/8-16 1/2 Lg.
2	41	MS-2123	DOOR LATCH MTG. BRACKET
2	40	MS-2122	DOOR LATCH STOP, BOTTOM
1	39	MS-1661	DOOR LATCH MTG. BRACKET, TOP
1	38	MS-1660	DOOR LATCH STOP, TOP
1	37	MS-1672	TRIM, REAR, TOP & BOTTOM
1	36	MS-2847	TRIM, REAR, MAIN FRAME
1	35	MS-2848	TRIM, REAR, AUX. FRAME
1	34	MS-2846	TRIM, REAR CENTER
1	33	MS-1920	TRIM, HINGED, LEFT, AUX.
1	32	MS-1637	TRIM, HINGED, RIGHT SIDE, AUX.
1	31	MS-1636	TRIM, FRONT, BOTTOM
1	30	MS-1635	TRIM, FRONT, TOP
1	29	MS-1634	TRIM, FRONT, LEFT SIDE, MAIN
1	28	MS-1633	TRIM, FRONT, RIGHT SIDE, MAIN
1	27	PL-149	CONNECTOR, PLUG, QDS
1	26	MS-1665	PLATE, BLANK, UNBAL. OUTPUT
2	25	AX-159	INSULATOR BOWL ASSEMBLY
1	24	BI-106-1	LAMP, INCANDESCENT
1	23	AX-124	HV LAMP SOCKET ASSEMBLY
2	22	MS-2257	SPACER, DOOR
22	21	SCBS1032BN8	SCREW, MACHINE
1	20	AD-103-1	FILTER, AIR
1	19	MS-2255	COVER, FILTER, PERFORATED
48	18	NTH0348BN6	NUT, HEX.
48	17	LWS03MRN	LOCKWASHER, SPLIT
48	16	SCFS0348BN6	SCREW, MACHINE
24	15	FS-102-1	SPRING, "5" TYPE
24	14	FS-110-1	STUD, SLOTTED HEAD
24	13	FS-109-3	RING, STUD RETAINING
1	12	MS-2258	COVER, UNBAL. OUTPUT
2	11	MS-2256	COVER, FILTER, BLANK
22	10	SCFS1032BN6	SCREW MACHINE, F.H., 10-32x3/8 Lg.
1	9	MS-2851	PANEL, LEFT SIDE, AUX. FRAME
1	8	MS-2852	PANEL, RIGHT SIDE, MAIN FRAME
1	7	MS-1458	BASE
1	6	MS-1699	PANEL, TOP
1	5	MS-2175	SHIELD, BASE
1	4	MS-2850	DOOR, REAR, AUX. FRAME
1	3	MS-2849	DOOR, REAR, MAIN FRAME
1	2	MS-2118	DOOR, FRONT, MAIN FRAME
1	1	MS-2119	DOOR, FRONT, AUX. FRAME

AX-346  
 A

ENCLOSURE FINISH - TMC  
 BLUE-GRAY  
 NOTE - SEE NPL-AX-346 FOR ALL OTHER MTG. HARDWARE.

1	PICTORIAL BUILD-UP CLARIFIED	8-1-62	6988	2.2	
ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER
TOLERANCES					
ALL	DEC. DIM. ±	SCALE:			
OTHERS	ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK			
		SIZES AND MANUFACTURERS			
		TOLERANCES ARE NOT INCLUDED.			

1 GPT-10K JAC  
 REQ. PER UNIT MODEL PROJECT NO. ASSY. NO. DATE 1-20-62  
 USED ON

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
STOCK SIZE	CABINET ENCLOSURES AND ACCESSORIES (SHIPBOARD)		
MATERIAL	WEIGHT PER LB.	TYPE & TEMPER.	HEAT TREAT. SPEC.
DRAWN		ELEC. DES. APP.	MECH. DES. APP.
CHECKED		FINAL APPROVAL	
FINISH & SPEC. NO. AX-346			