

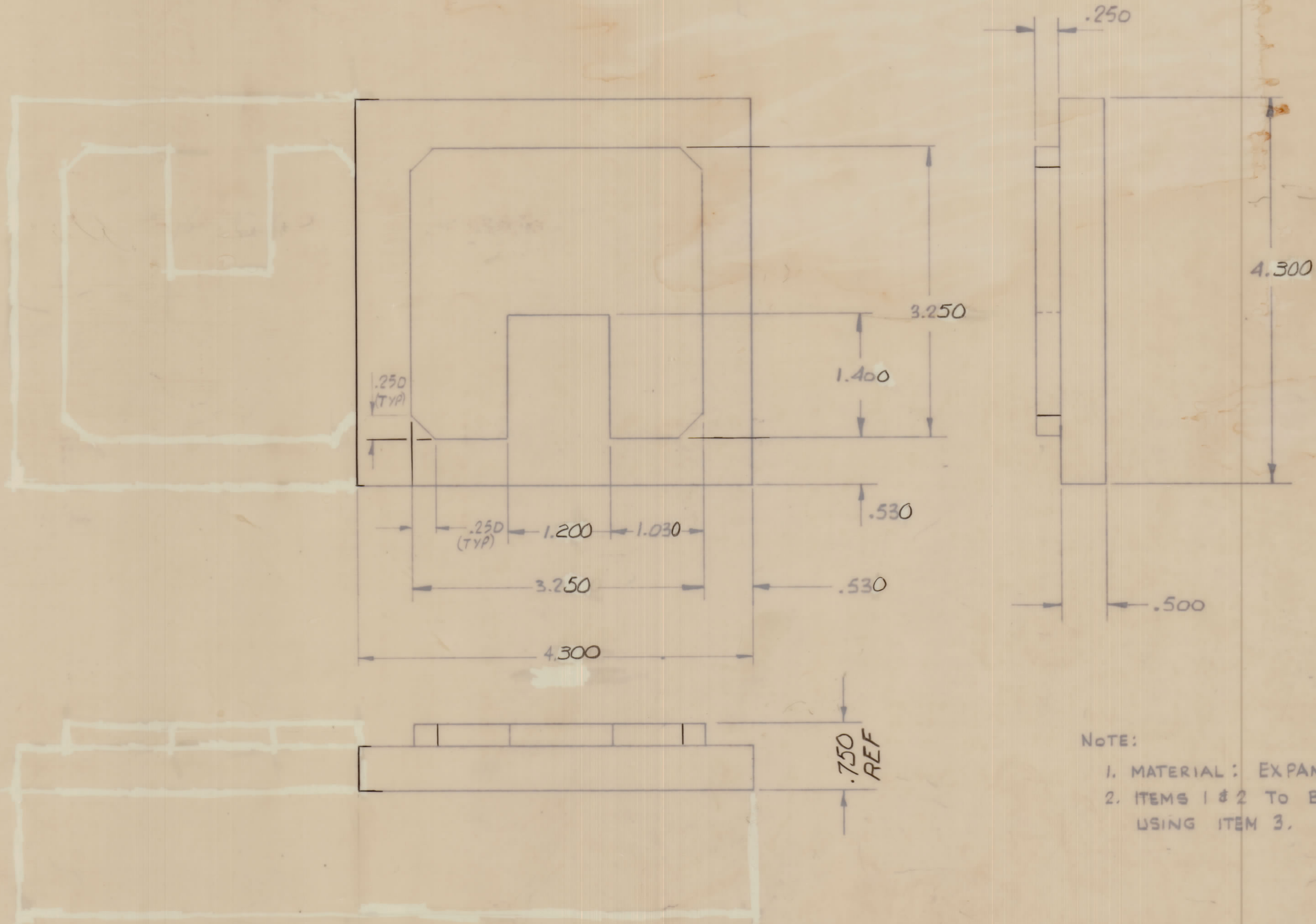
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
Φ		PROD RELEASE	19 MAR 71			PJ AR	

REQ	ITEM	PART NO.	DESCRIPTION	SYMBOL
1	1	AX10077	COVER TOP	
1	2	AX10072	COVER INSERT	
NR	3	GL10004	EPOXY RESIN	



AX10077 Φ

NOTE:  
 1. MATERIAL: EXPANDED POLYURETHANE (2LB/CUB)  
 2. ITEMS 1 & 2 TO BE BONDED USING ITEM 3.

TOLERANCES: DEC. DIM. ± .015, FRAC. DIM. ± 1/64, ANGULAR DIM. ± 0° 30'

SCALE: 1/1

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

HF DVEN 107/71 A010006 19 MAR 71

MODEL PROJECT NO. ASSY. NO. DATE

STOCK SIZE		TMC (Canada) LIMITED OTTAWA ONTARIO	
SEE NOTE 1		DETAIL ASSEMBLY	
MATERIAL		INSULATION COVER	
TYPE & TEMPER		PWILLIAMS	
HEAT TREAT. SPEC.		ELEC. DES. APP. MESH DES. APP.	
FINISH & SPEC. NO.		CHECKED FINAL APPROVAL	
		AX 10077 Φ	