

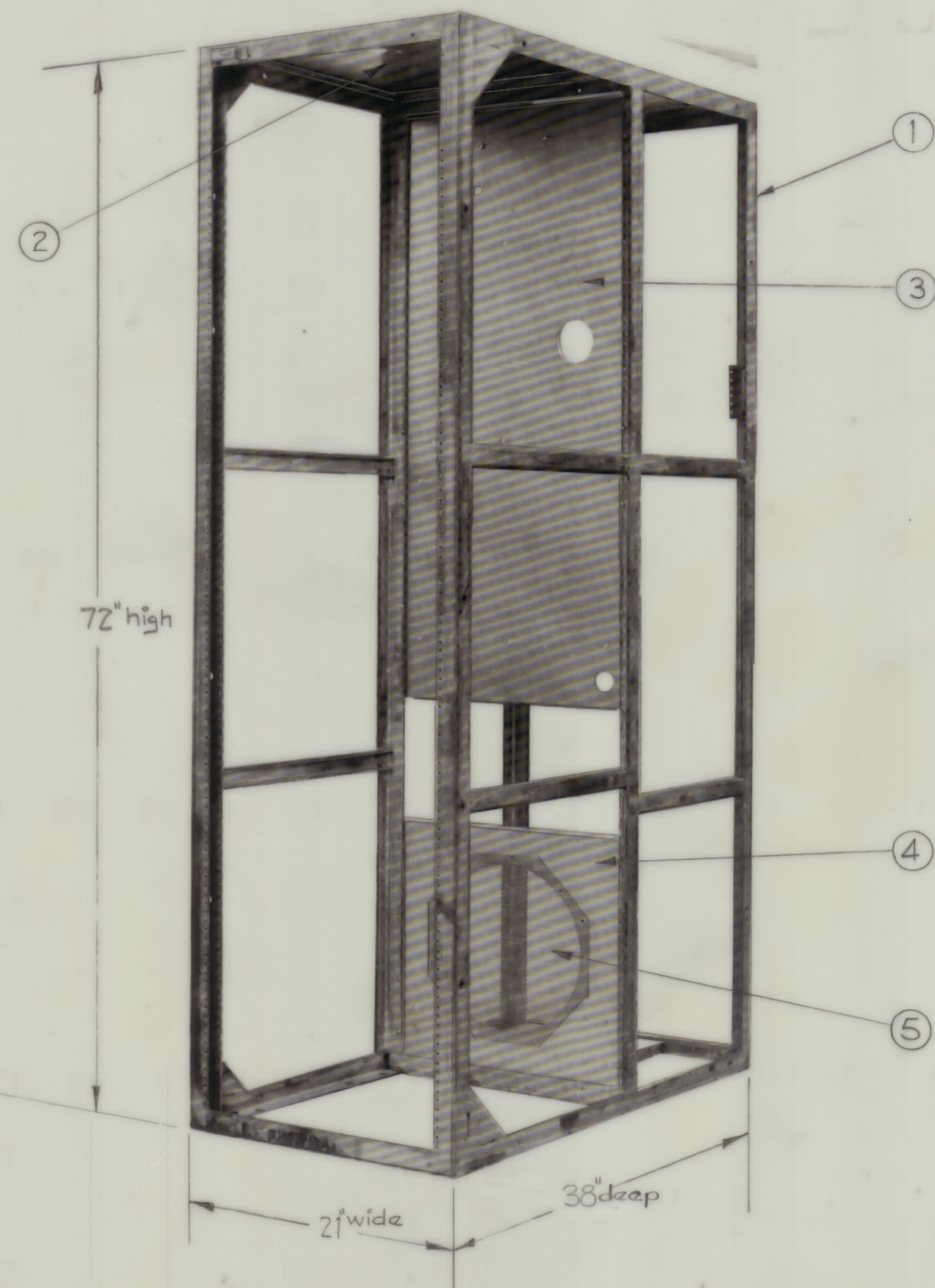
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

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Property of:
THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK



AX-181

Material ~ Frame - Steel
 All other Aluminum

NOTE ~ Items shown to be Riveted to Item 1 (Frame) by Frame Mfg.

LD-653
 LD-551

X	6	Rivets	As Required by Mfg.
1	5	MS-1755	Sheet, Perforated
1	4	MS-1833	Center Shield, Bottom
1	3	MS-1832	Center Shield, Top
1	2	MS-1604	Shield, Top
1	1	MS-1455	Aux. Frame Structure

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
STOCK SIZE			
AUX. FRAME, SUB-ASSY.			
MATERIAL		WEIGHT PER P.C.	
TYPE & TEMPER			
DRAWN		ELEC. DES. APP.	MECH. DES. APP.
HEAT TREAT. SPEC.			
CHECKED		FINAL APPROVAL	
FINISH & SPEC. NO.			

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE:					
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					

1	GPT-10K(1)	AX-180	12-12-59	
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
USED ON				