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SCALE OF SHEET
 SIZE A
 CODE IDENT. NO. 82679
 DWG NO. AR197
 ISSUE

DATE 16 Feb 71	DRAWN <i>[Signature]</i>
DATE 15 Mar 71	CHECKED <i>[Signature]</i>
DATE 15 Mar 71	ELECT. DES. <i>[Signature]</i>
DATE 15 Mar 71	MECH. DES. <i>[Signature]</i>
DATE 15 Mar 71	FINAL APPROVAL <i>[Signature]</i>

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
DECIMALS	FRACTIONS
.XXX ± .005	1/64
.XX ± .01	1/32
.X ± .05	1/16
ANGLES	
° ± .30	

MATERIAL

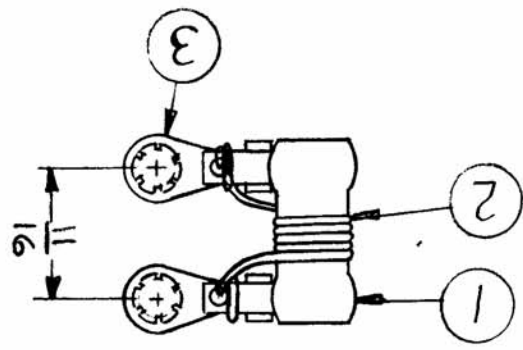
FINISH

LIST OF MATERIAL

Budetti

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
1	1	RW107-10	RES FXD w	
2	2	WI125-7	WIRE, ELEC, CEROC	
2	3	TE112-A	TERM LUG	
	4	BS100	SOLDER, TIN ALLOY	
	5	GL104-2	INSULEX, VBS	

1. FLATTEN END OF LUGS.
2. LOCK LUGS ON STUDS $\frac{1}{16}$ APART OR USE SW261 AS TIG.
3. LINE UP HOLES IN LUGS & RESISTOR BEND END OF LUG AROUND RESISTOR TAB & TACK SOLDER.
4. WRAP WIRE $\frac{1}{2}$ -2 TURNS THRU HOLE & AROUND LUG & RESISTOR. SOLDER.
5. WRAP & TURNS AROUND RESISTOR.
6. FEED WIRE THRU HOLE & WRAP $\frac{1}{2}$ -2 TURNS AROUND OTHER LUG & RESISTOR. SOLDER.
7. COAT WITH GL104-2 & BAKE.



QTY	MODEL USED ON	ASS'Y. NO.	LTR	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
2	HFLA-1K	AP152	<input checked="" type="checkbox"/>	ORIGINAL RELEASE	5/15/71				

APPLICATION

REVISIONS