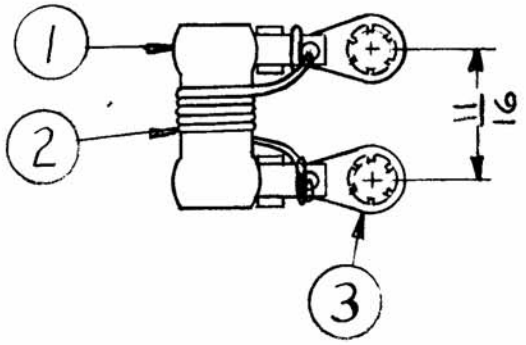
APPLICATION			REVISIONS						
QTY	MODEL USED ON	ASS'Y NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
2	HFLA-1K	AP152	Ø	ORIGINAL RELEASE	5/15/71		Ø		



1. FLATTEN END OF LUGS.
2. LOCK LUGS ON STUDS 11/16 APART OR USE SW261 AS JIG.
3. LINE UP HOLES IN LUGS & RESISTOR BEND END OF LUG AROUND RESISTOR TAB & TACK SOLDER.
4. WRAP WIRE 1½-2 TURNS THRU HOLE & AROUND LUG & RESISTOR. SOLDER.
5. WRAP 5 TURNS AROUND RESISTOR.
6. FEED WIRE THRU HOLE & WRAP 1½-2 TURNS AROUND OTHER LUG & RESISTOR. SOLDER.
7. COAT WITH GL104-2 & BAKE.

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
	5	GL104-2	INSULEX, U85	
	4	BS100	SOLDER, TIN ALLOY	
2	3	TE112-4	TERM LUG	
	2	WI125-7	WIRE, ELEC, CEROC	
1	1	RW107-10	RES, FXD, WW	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005 TOLS. FRACTIONS 1/64 ANGLES 0° 30'

MATERIAL

FINISH

BUDETTI

LIST OF MATERIAL

FINAL APPROVAL	DATE 15May71	
MECH. DES.	DATE	
ELECT. DES.	DATE 15May71	
CHECKED	DATE	
DRAWN	DATE 16Feb71	

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

SHUNT, CIRCUIT BKR
230 VAC

SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
A	82679	AR197	Ø

SCALE | SHEET OF