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SCALE OF SHEET
 SIZE A
 CODE IDENT. NO. 82679
 DWG NO. AR196
 ISSUE 0

FINISH	DRAWN	DATE	15/11/71
	CHECKED	DATE	15/11/71
MATERIAL	ELECT. DES.	DATE	15/11/71
	MECH. DES.	DATE	15/11/71
FINAL APPROVAL		DATE	15/11/71

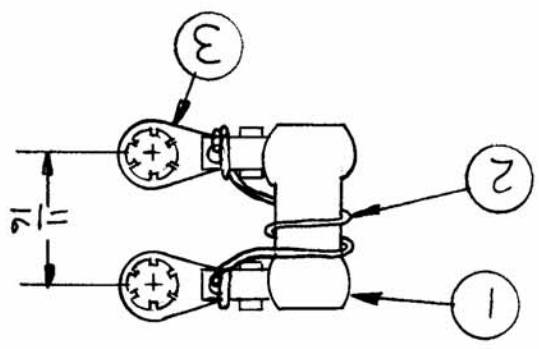
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES
 DECIMALS
 X ± .05
 TOLS. 1/64
 ANGLES
 .XX ± .01
 .XXX ± .005

BUDGET 1

REQD ITEM	PART NUMBER	DESCRIPTION	SYM.
1	BW107-10	RES, FXD, W	
2	WI25-1	WIRE, ELEC, CEROC	
3	TE112-4	TERM LUG	
4	BS100	SOLDER, TIN ALLOY	
5	GL104-2	INSULEX, VBS	

LIST OF MATERIAL
 THE TECHNICAL MATERIEL CORP.
 MAMARONECK, NEW YORK

1. FLATTEN END OF LUGS.
2. LOCIC LUGS ON STUDS 1/16 APART OR USE SW261 AS TIG.
3. LINE UP HOLES IN LUGS & RESISTOR. BEND END OF LUGS AROUND RESISTOR. TABS & TACK SOLDER.
4. WRAP WIRE 1/2-2 TURNS THRU HOLE & AROUND LUG & RESISTOR TAB. SOLDER.
5. WRAP 2 TURNS AROUND RESISTOR.
6. FEED WIRE THRU HOLE & WRAP 1/2-2 TURNS AROUND OTHER LUG & RESISTOR TAB. SOLDER
7. COAT WITH GL104-2 & BAKE



APPLICATION		REVISIONS							
QTY	MODEL USED ON	ASS'Y NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
2	HFLA-1K	AP152	0	ORIGINAL RELEASE	5/15/71		GD		