IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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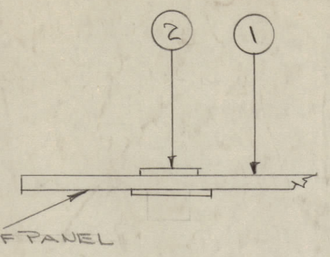
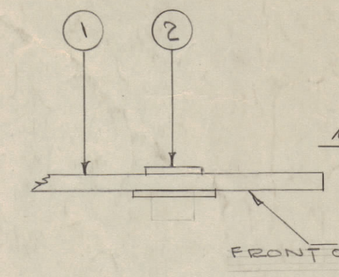
MAMARONECK, NEW YORK

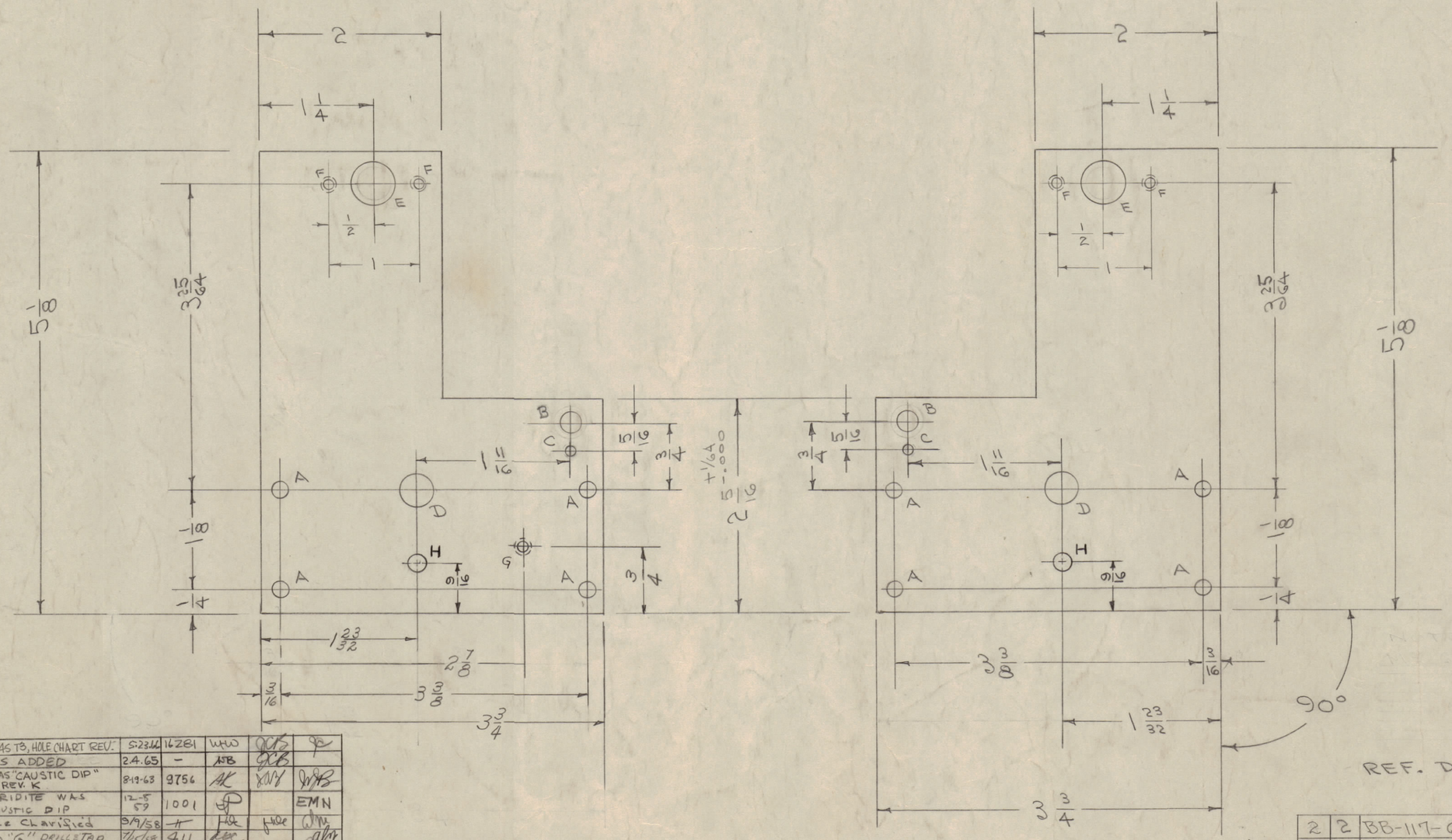
A - 11/64 (.171) D. 4 HOLES PER PIECE
B - 6.4 (.251) M.M. DRILL 1 " " "
C - #30 (.128) D. 1 " " "
D - .312 ±.0015 DIA. 1 " " "

E - Y2 (.500) D. 1 " " "
F - DRILL & TAP 6-32 2 " " "
G - DRILL & TAP FOR 8-32, REQ. A985-1 ONLY
H - 3/16 (.181) DIA 1 HOLE PER PIECE

NOTE — FOR CORRESPONDING HOLES IN A-985-1-2 & A-984, USE SAME JIG.







A-985-1
LEFT SIDE
(FRONT OF PLATE SHOWN)

A-985-2
RIGHT SIDE
(FRONT OF PLATE SHOWN)

REF. DWG. A-984

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
N		MAT'L WAS 24S T3, HOLE CHART REV.	5-23-66	16281	WW		
M	1	"H" HOLES ADDED	2.4.65	-	NB		
L	1	FINISH WAS "CAUSTIC DIP" ERROR IN REV. K	8-19-63	9756	AK		
K	1	S-404 - IRIDITE WAS S101 CAUSTIC DIP	12-5-59	1001			EMN
J	1	"D" HOLE Clarified	9/9/58	-			
H	1	ADDED "G" DRILL & TAP	7/15/58	411			
G	1	ITEM 2 WAS BB-108	2/7/58	7			
F	1	2 5/16 WAS 2 3/8	9/20/56	6			
E	1	2 3/8 WAS 2 7/16	11-12-56	5			
D	2	"A" HOLES WERE 13/64	9-12-56	4	PB		
	1	"B" HOLES WERE 3/8D					
C	4	2 7/16 WAS 2 3/8	8/11/55	3			
	3	B HOLE WAS 5/16D.					
	2	F HOLE ADDED					
	1	E HOLE WAS D HOLE					
B	1	"C" HOLES WERE A-40	7/13/55	2			
A	1	"B" HOLES WERE "F" DRILL	9/23/55	1			

TOLERANCES

ALL OTHERS: DEC. DIM. ± .005; FRAC. DIM. ± 1/64; ANGULAR DIM. ± 1°

SCALE:

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	2	BB-117-6	BEARING, NYLON	
2	1	MS-622	C'BALANCE MTG. PLATE (NO DWG)	

1/8 THK. — STOCK SIZE

ALUMINUM — MATERIAL — WEIGHT PER PC.

2024 - T3 — TYPE & TEMPER

HEAT TREAT. SPEC.

S-404 YELLOW IRIDITE — FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

C'BALANCE MTG. PLATE ASSY

GPR

CDD. 4-1-55		
DRAWN	ELEC. DES. APP.	MECH. DES. APP.
CHECKED	FINAL APPROVAL	

A-985 N

1 EA. REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
	GPR	297		4-1-52

USED ON

A-985 N

FORM — 110