

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

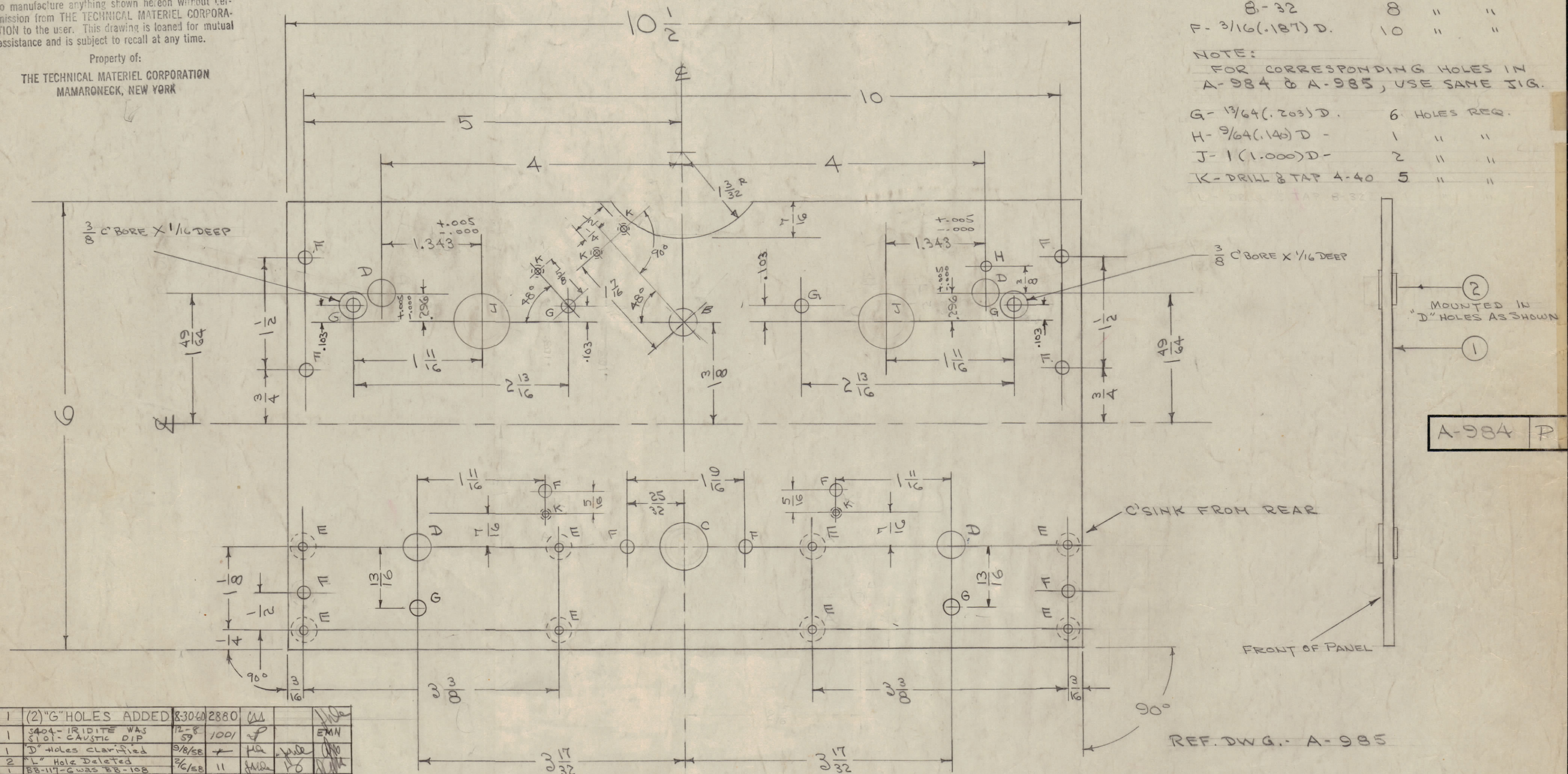
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Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

- B - 3/8 (.375) D. 1 HOLE REQ.
- C - 5/8 (.625) D. 1 " "
- D - .312 ±.0015 DIA. 4 " "
- E - DRILL & C'SINK 4 HOLES REQ.
- F - 3/16 (.187) D. 8 " "
- G - 13/64 (.203) D. 6 HOLES REQ.
- H - 9/64 (.140) D - 1 " "
- J - 1 (1.000) D - 2 " "
- K - DRILL & TAP 4-40 5 " "

NOTE:
FOR CORRESPONDING HOLES IN A-984 & A-985, USE SAME JIG.

- G - 13/64 (.203) D. 6 HOLES REQ.
- H - 9/64 (.140) D - 1 " "
- J - 1 (1.000) D - 2 " "
- K - DRILL & TAP 4-40 5 " "



P	1	(2) "G" HOLES ADDED	8-30-60	2880	CS		
N	1	5404-IRIDITE WAS 5101-CAUSTIC DIP	12-8-59	1001	CS		EMN
M	1	"D" HOLES CLARIFIED	9/8/58		HA		
L	2	"L" HOLE DELETED	2/6/58	11	HA		
K	1	BB-117-G WAS BB-108 LINKAGE ARM MOUNTING HOLES RELOCATED	11/25/57	10	HA		
J	1	LINKAGE ARM MOUNTING HOLES ADDED	8-28-57	9	CS		
H	1	"F" HOLES WERE 4 REQ	8/10/56	8	CS		
G	1	"A" HOLES DELETED					
F	1	"C" HOLE WAS 1/2 (.500)	11/16/55	7	CS		
E	1	2 "F" HOLES ADDED	9-12-55	6	CS		
D	1	"L" HOLE ADDED	8-30-55	5	CS		
C	2	.296 WAS .355	7/20/55	4	CS		
B	1	1.343 " 1.328					
A	1	"K" HOLES ADDED	7/10/55	3	CS		
	4	NOTCH ADDED					
	3	"I" HOLES ADDED					
	2	"C" " " WERE 3 REQ.	6/14/55	2	CS		
	1	"C" BORE ADDED					
	2	"H" HOLE ADDED	4/20/55	1	CS		G.T.O
	1	"A" " DELETED					

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE:					
ALL OTHERS	DEC. DIM. ± .005	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					
	FRAC. DIM. ± 1/64						
	ANGULAR DIM. ±						

1	G.P.R.	297	4-1-55
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.
			DATE

A	2	BB-117-G	BEARING, NYLON
I	1	MS-616	COND. MTG. PLATE (DWG.)
REQ. ITEM	PART NO.	DESCRIPTION	
SYMBOL			
1/8 THK.			
STOCK SIZE			
ALUMINUM		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
MATERIAL		COND. MTG. PLATE ASSY	
WEIGHT PER PC.		G.P.R.	
24S T3		COND. 4-1-55	
TYPE & TEMPER		DRAWN	
		ELEC. DES. APP.	
		MECH. DES. APP.	
HEAT TREAT. SPEC.		G.T.O	
CHECKED		FINAL APPROVAL	
S404-YEL IRIDITE		A-984 P	
FINISH & SPEC. NO.			