

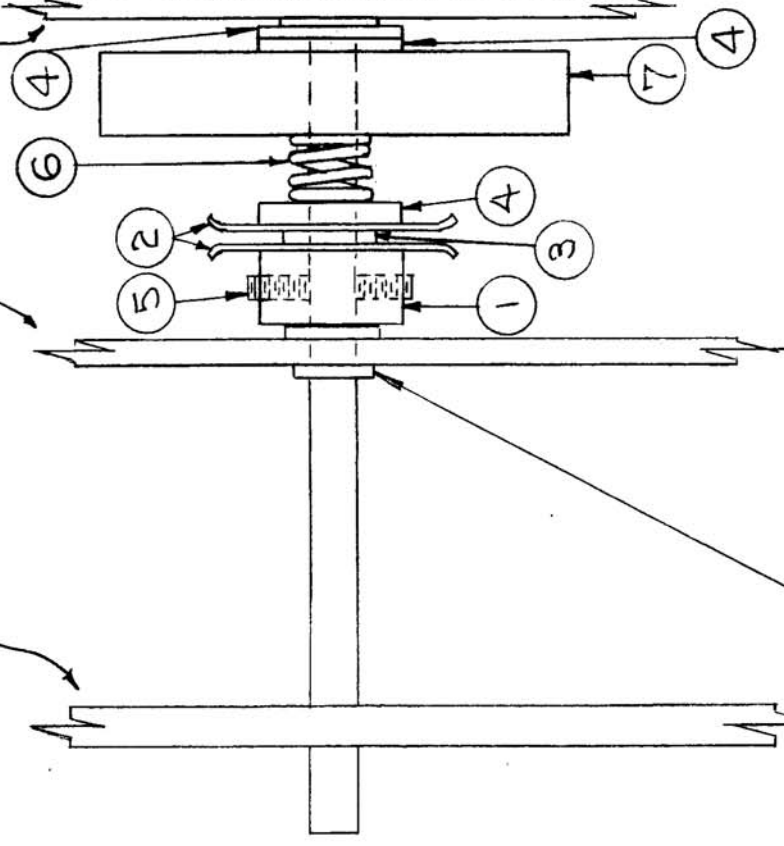
A-978 F

USED ON		DATE
REQ. PER UNIT	MODEL	ASSY. NO.
2	GPR-90	9-27-56
2	GPR-90RXD	8-15-63
2	GPR-91RXD	8-15-63

FRONT PANEL

SUB PANELS

CHASSIS



NOTE - THIS BEARING MUST BE VERY TIGHTLY SEATED IN SUB PANEL.

1	7	PM-416	INERTIA WHEEL
1	6	SP-116-R	SPRING
2	5	SLHCOG32SP2	SCREW, MACHINE, HEADLESS
3	4	WA-126	HUB, SHIM
1	3	WA-127	WASHER, FRICTION DRIVE
2	2	WA-122	WASHER, FRICTION
1	1	PH-428	COLLAR

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
STOCK SIZE		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
MATERIAL		ASSEMBLY OF PARTS FOR FRICTION DRIVE	
TYPE & TEMPER.	HEAT TREAT. SPEC.	DRAWN	CHECKED
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.

ISSUE ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
F	IT 7 WAS AN565D6H2	10-18-66	17039	UAD	8-2	B
E	PIC. BUILD-UP TITLE CHGD. MOD. NOS. GPR-90RXD (-91RXD ADDED)	8-29-63	9871	AK	JWE	JWP
D	ITEM (7) WAS PM-32B	5-21-63	9059	CE	JWP	JWP
C	COMPLETE REVISION	9/1/56	3	QAB	JWE	JWE

TOLERANCES
 DEC. DIM. ±
 FRAC. DIM. ±
 ANGULAR DIM. ±

SCALE:
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
 REMOVE ALL BURRS AND SHARP EDGES