IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

A- 5/32 x 5/16 SLOTS	12 SLOTS REQ.
B- 1/4 (.250) D.	15 HOLES " .
C- 3/8 (.375) D.	4 " " .
D- 13/16 (.812) D.	3 " " .
E- 5/16 (.312) D.	1 " " .
L- 11/64 X 11/32 SLOT	10 HOLES REQ.
M- 11/64 (.171) D.	2 " " .
N- 9/64 (.140) D.	13 " " .
P- DRILL & C'SINK FOR 4-40 F.H.S.	2 " " .
S- #48 (.0976) D.	2 " "

NOTICE TO PERSONS RECEIVING THIS DRAWING

THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

F — 13/16 (.812) D. ; 1/8 (.125) D. 2 REQ ; 4 REQ. ; .562 ; 1.125

G — 5/8 (.625) D. ; 1/8 (.125) D. 2 REQ. ; 3 REQ. ; .437 ; .875

H — 3/4 (.750) D. ; 1/8 (.125) D. 2 REQ ; 8 REQ ; .562 ; 1.125

J — 1 1/8 (1.125) D. ; 5/32 (.156) D. 2 REQ ; 1 REQ. ; .750 ; 1.500

K — 3/8 (.375) D. ; DRILL & C'SINK FOR 3-48 FHS 2 REQ. ; 3 REQ. ; .375 ; .750

R — 82° ; 1/32 ; .189 ; 3 REQ.

DETAIL - MODIFICATION NAMEPLATE MS-574-2 (CANADA)

REAR OF CHASSIS

BOTH SIDES

DETAIL "R" HOLES

REF - BLD-454 RSC-3

REF - BLD-204 RSC-2

NOTE -
MS-574-1 AS SHOWN
MS-574-2 FOR ALL CANADIAN UNITS - SEE DETAIL ABOVE FOR ADDED HOLES.

REQ.	ITEM	PART NO.	DESCRIPTION
3	7	TE-108-1	STAND OFF
3	6	FW10LRN	WASHER, FLAT
6	5	NTH6348BCG	NUT, HEX
6	4	LWS03MRC	WASHER, LOCK
6	3	SCFS0348BC4	SCREW, MACHINE
3	2	FS-102-1	FASTENER, "S" TYPE
1	1	MS-574	CHASSIS (NO DRAWING)

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
C	1	S-404 IRIDITE WAS S-101 CAUSTIC DIP	12/7/59	1001	A.B.		EMN
B	1	(ONE HOLE MOVED DOWN 9/32 (HITS SPACERS))	9/4/58	470	16	WE	
A	1	NOTE ADDED RE. CANADIAN UNITS	7/6/58	1	RGB	WE	

TOLERANCES — ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± ; ANGULAR DIM. ± 1/64

SCALE: DRILL PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	RSC-3			10-14-58
1	RSC-2 (ABCDE)	170		10-29-54

USED ON

STOCK SIZE	.064 ALUMINUM
MATERIAL / WEIGHT PER PC.	52S H32
TYPE & TEMPER	
HEAT TREAT. SPEC.	
FINISH & SPEC. NO.	S-404 IRIDITE

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

CHASSIS ASSEMBLY
RSC-2 #3

C.P.D. 10/29/54	KZ	11/15/59
DRAWN	ELEC. DES. APP.	MECH. DES. APP.
CHECKED A. Wise 11/15/59	A. J. J.	
FINAL APPROVAL		

A-878 C

FORM — 111