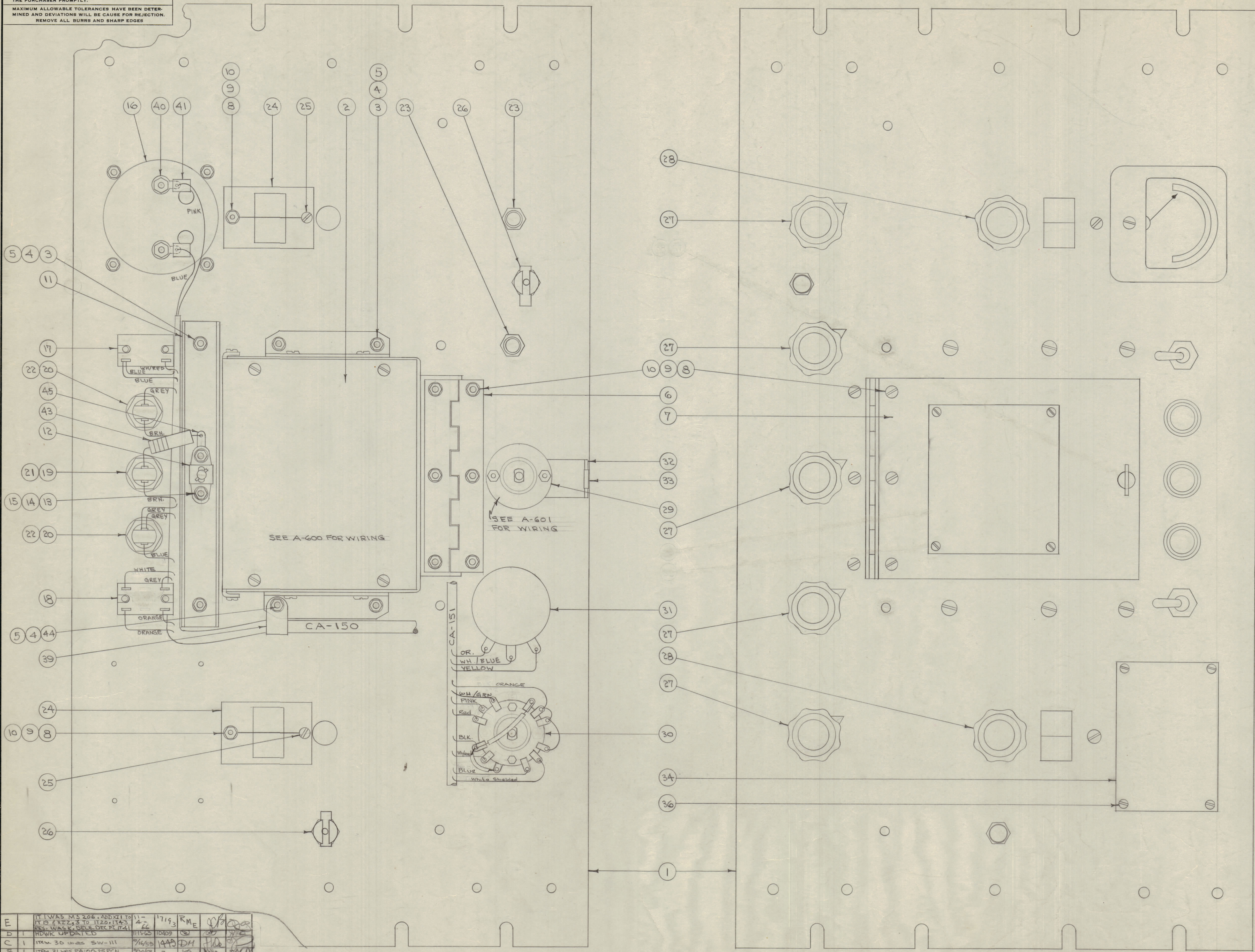


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.  
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



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 THE TECHNICAL MATERIEL CORPORATION  
 MAMARONECK, NEW YORK

45	TE-104-1	TERMINAL, LOCKING	
44	SCFP0632BMS	SCREW, MACH.	
43	RC42GF120J	RESISTOR, FIXED	R64
X 42	BS-100	SOLDER, SOFT (CONDUCT ONLY)	
2 41	PX-104-1-106	INSULATION, SLEEVING (BLK.)	
2 40	TE-104-3	TERMINAL, LOCKING	
1 39	CU-102-5	CLAMP, "G" TYPE	
38		DELETED	
37		DELETED	
4 36	SFBC4405U4	SCREW, THD. CUTTING	
35		DELETED	
1 34	NP-103-12	NAMEPLATE, XFK	
1 33	NT-108-1	NUT, SPEED	

1 32	MS-410	BRACKET, COVER	
1 31	RA-1004SRD103A	RESISTOR, VARIABLE	R22
1 30	SW-264	SWITCH, ROTARY	S3
1 29	A-601	SWITCH ASSY.	
2 28	MP-100-1	KNOB	
5 27	MP-100-4	"	
2 26	PO-103	LOCK, DIAL	
2 25	SCFP04A08U3	SCREW, MACHINE	
2 24	PX-123	DIAL FIDUCIARY	
2 23	BB-101	BEARING, PANEL	
2 22	BI-100-51	LAMP, NEON	I12, I13
1 21	BI-101-44	" INCANDESCENT	I1
2 20	TS-106-2	LIGHT, INDICATOR	XI2,3
1 19	TS-106-1	" "	XI1
1 18	ST-22K	SWITCH, TOGGLE	S8
1 17	ST-12A	" "	S4
1 16	MR-100-2	METER	M1
2 15	NTH0348BNG	NUT, HEX	
2 14	LWS03MRU	WASHER, LOCK	
2 13	SCFP0348BNG	SCREW, MACHINE	
1 12	FS-100	SPRING UNIT	
1 11	MS-211	BRACKET, DOOR LATCH	
8 10	NTH0440BNG	NUT, HEX.	
8 9	LWE04MRU	WASHER, LOCK	
8 8	SCFP0440BNG	SCREW, MACHINE	
1 7	A-709	DOOR, FRONT, ASS'Y.	
1 6	HI-100	HINGE, FRONT DOOR	
6 5	NTH0632BNG	NUT, HEX	
6 4	LWE06MRU	WASHER, LOCK	
5 3	SCFP0632BNG	SCREW, MACHINE	
1 2	A-600	XTAL OVEN ASSY.	
1 1	LD158/MS206	PANEL, FRONT	

E	IT WAS MS 206. ADD G1 TO IT IS 2 X 2 1/2 TO 1 1/2 X 1 1/2. REV. WAS 4. DR. S. DEPT. (ITAL)	11-4-54	17193	RME			
D	REVISED	11/16/54	10409				
C	ITEM 30 WAS SW-111	9/14/54	10409	DH			
B	ITEM 31 WAS RA100-25RCN	9/14/54	2	10			
A	ITEM 44 & 45 ADDED	12-14-54	1	18			
	ITEM 3 WAS 6 REQ						

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES							
SCALE:							
ALL	DEC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK					
OTHERS	FRAC. DIM. ±	SIZES AND MANUFACTURERS					
	ANGULAR DIM. ±	TOLERANCES ARE NOT INCLUDED.					

1	XFK	PROJECT NO.	A-367	DATE	2-10-54
REQ. PER UNIT		ASSY. NO.			
USED ON					

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
STOCK SIZE			
MATERIAL			
WEIGHT PER PC			
TYPE & TEMPER			
HEAT TREAT. SPEC.			
FINISH & SPEC. NO.			
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
FRONT PANEL ASSY.			
XFK			
CDP-2-10-54	A.J.T.	W.C.	
DRAWN	ELEC. DES. APP.	MECH. DES. APP.	
CHECKED	FINAL APPROVAL		
A-685 E			