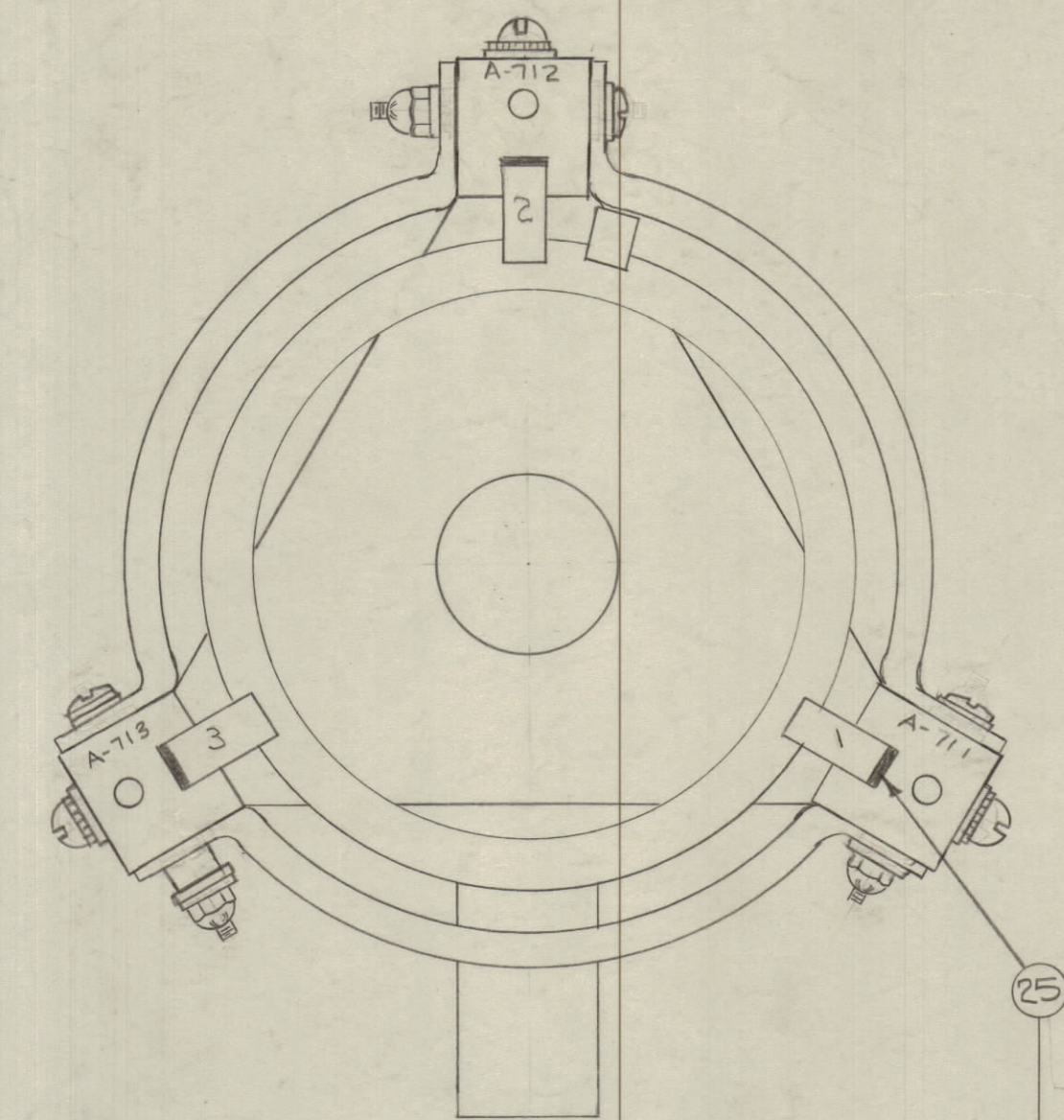
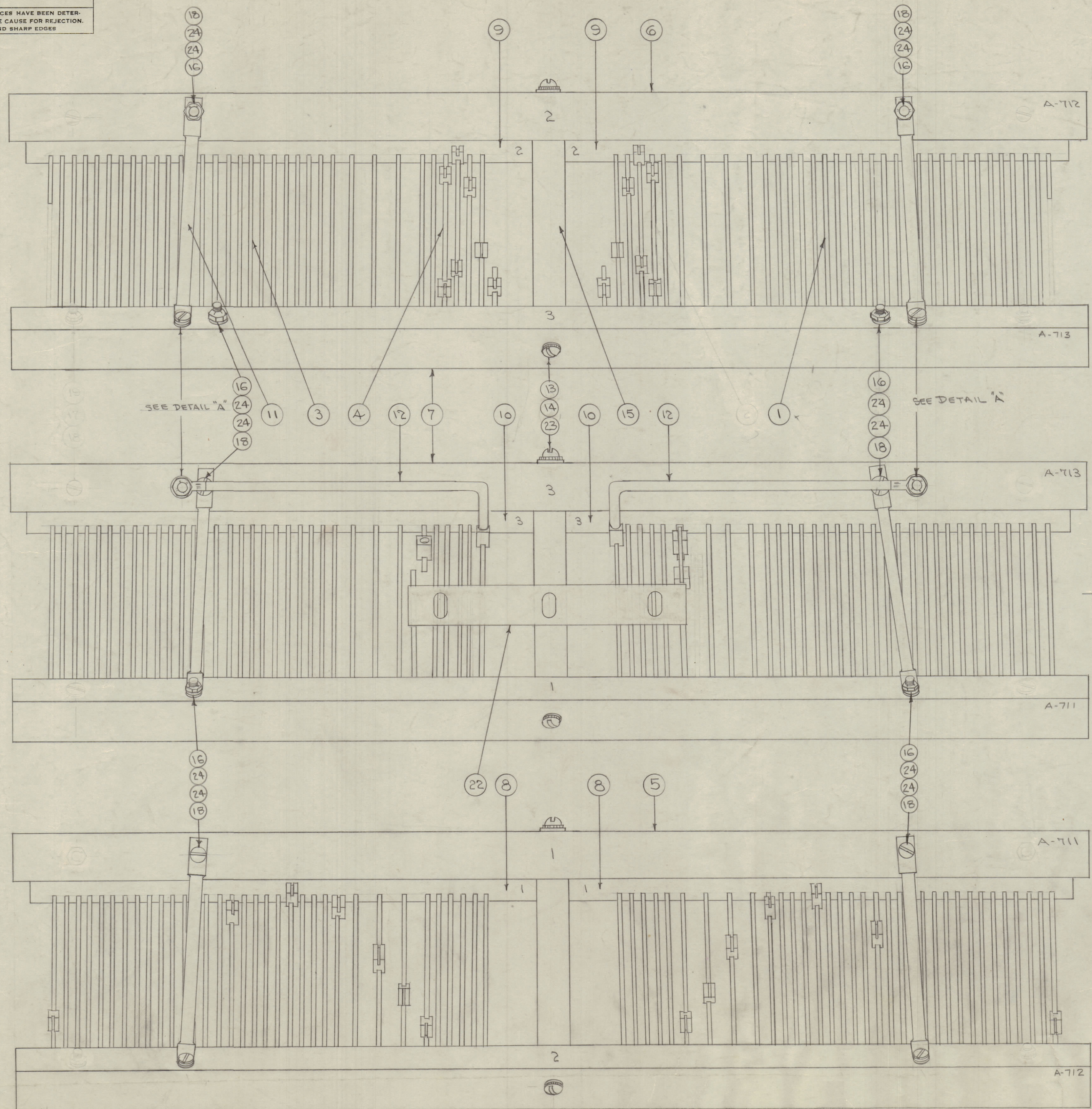
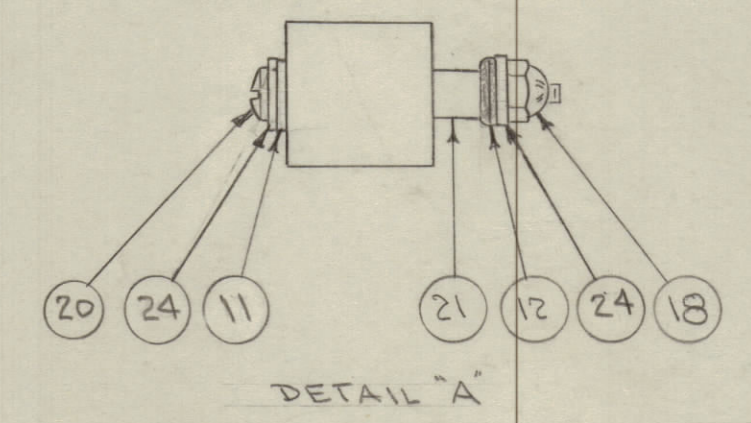


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.  
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.



NOTE:  
 USE SHIM (ITEM 25) ONLY WHEN NECESSARY

FRONT OF UNIT



QTY	ITEM	PART NO.	DESCRIPTION	SYMBOL
6	25	PX-361	SHIM, COIL SUPPORT	
16	24	FW06HRC	WASHER, FLAT	
3	23	FW04HRC	WASHER, FLAT	
1	22	MS-489	GROUND BRACKET	
2	21	TE-117-1	STANDOFF, SPACER	
2	20	SCRS06328C22	SCREW, MACHINE	
—	19	—	DELETED	
8	18	SM-127-D-632	NUT, LOCK	
—	17	—	DELETED	
6	16	SCRS06328C18	SCREW, MACHINE	
1	15	PX-187	CENTER SUPPORT	
3	14	LWE10MRC	WASHER, LOCK	
3	13	SCRS10248C20	SCREW, MACHINE	
2	12	A-732	CONNECTOR ASSY.	
6	11	CL-116	COUPLING, COIL EXT.	L100 L103
2	10	PX-219	COIL INSULATOR # 3	
2	9	PX-217	" " # 2	
2	8	PX-218	" " # 1	
1	7	A-713	COIL SUPPORT # 3 ASSY.	
1	6	A-712	" " # 2 "	
1	5	A-711	" " # 1 "	
1	4	A-678	LINK COIL SUBASSY (COUNTER CLOCKWISE)	L101
1	3	A-676	TANK " " ( " )	L104
—	2	—	DELETED	
1	1	A-675-677	TANK COIL SUB-ASSY. (C.W.) COMBINED	L102 L103

NOTICE TO PERSONS RECEIVING THIS DRAWING

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 MAMARONECK, NEW YORK

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
8		ITEM 1 WAS A-675 ITEM 2 (A-677) DELE. ITEM 13 & 24 COMBINED ITEM 25 ADDED					
7		ITEM 25 ADDED					
6		PICTORIAL CORRECTED & CLAR.					
5		ITEM 23 & 24 ADDED					
4		ITEM 19 (SCRS06328C14) DELE.					
3		ITEM 18 QUAN. WAS 14					
2		ITEM 17 (LWE04MRC) DELE.					
1		ITEM 2 WAS A-678 & ITEM 4 WAS A-677					

TOLERANCES		SCALE:
ALL	DEC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK
OTHERS	FRAC. DIM. ±	SIZES AND MANUFACTURERS
	ANGULAR DIM. ±	TOLERANCES ARE NOT INCLUDED.

1	TAC-1	132	A-779	1-26-54
REQ PER UNIT	MODEL	PROJECT NO.	ASST. NO.	DATE

THE TECHNICAL MATERIEL CORP.		
MAMARONECK, NEW YORK		
COIL SUB ASSEMBLY		
TAC-1		
DRAWN	ELEC. DES. APP.	MECH. DES. APP.
HEAT TREAT. SPEC.	CHECKED	FINAL APPROVAL
		A-674 A