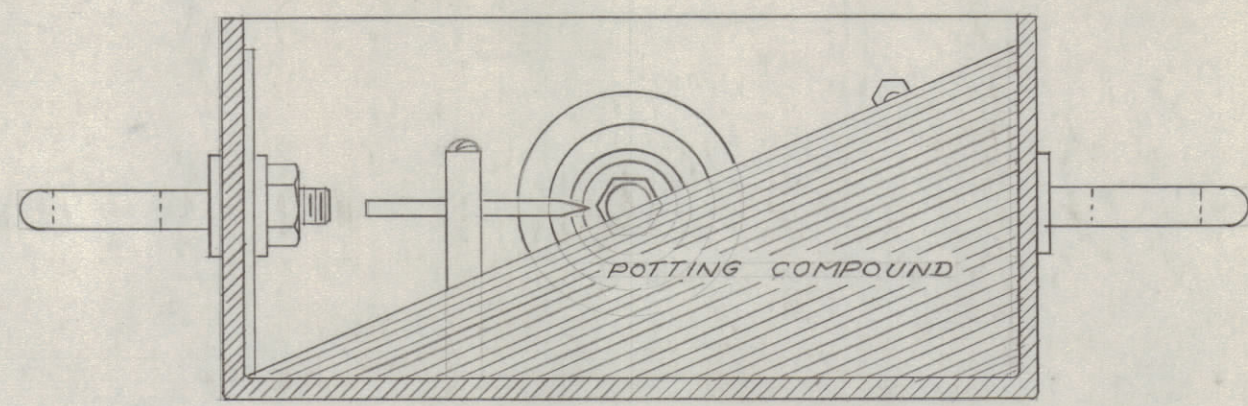
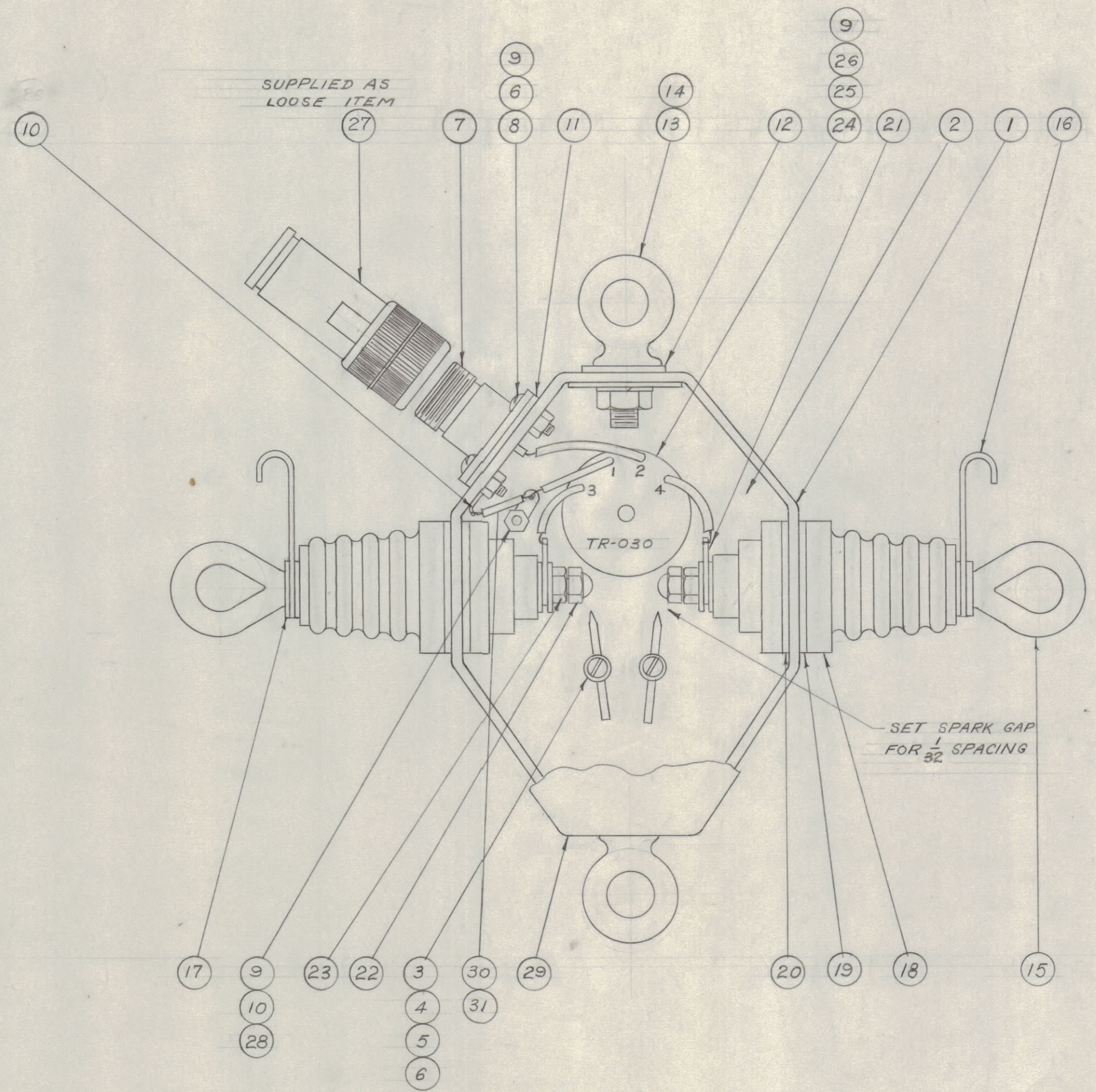


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



X	93	BS-100	SOLDER, SOFT
X	32	GL-106	COMPOUND, POTTING
X	31	WL-100-3	WIRE, BUSS BAR
X	30	PX-104-1-.066	INSULATION, SLEEVING
1	29	PM-238	COVER
1	28	SCBS0440BCA	SCREW, MACHINE
1	27	UG-21B/U	PLUG
	26	DELETE	
1	25	SCBS0440BC12	SCREW, MACHINE
1	24	TR-030	TRANSFORMER
2	23	SUPPLIED WITH INSULATOR	NUT, HEX
2	22	NTC1032BCL	NUT, CAP

A-623 A

2	21	TE-132	TERMINAL
2	20	SUPPLIED WITH INSULATOR	GASKET, CORK
2	19	GA-115	GASKET, NEOPRENE
2	18	NS-109	INSULATOR
8	17	SUPPLIED WITH INSULATOR	WASHER, FLAT
2	16	MS-523	SERVICING HOOK
2	15	PM-218	STUD BOLT
2	14	LWS25MSS	LOCKWASHER, SPLIT
2	13	SC-116	EYE BOLT
2	12	GA-114	GASKET
1	11	GA-106	GASKET
2	10	TE-104-1	TERMINAL, LOCKING
6	9	NTH0440BC8	NUT, HEX
4	8	SCBS0440BC8	SCREW, MACHINE
1	7	UG-58A/U	RECEPTACLE
8	6	LWS04MRC	LOCKWASHER
2	5	PM-222	SPARK ROD
4	4	SCBS0440BC6	SCREW, MACHINE
2	3	PM-221	POST
1	2	MS-415	MOUNTING PLATE
1	1	PM-237	CASE (SMALL CASE)

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
<b>THE TECHNICAL MATERIEL CORP.</b>			
MAMARONECK, NEW YORK			
MAIN ASSEMBLY (SMALL CASE)			
DAC			
STOCK SIZE		18 9-7-55	
MATERIAL		DRAWN	
WEIGHT PER PC.		ELEC. DES. APP.	
TYPE & TEMPER		MECH. DES. APP.	
HEAT TREAT. SPEC.		CHECKED	
FINISH & SPEC. NO.		FINAL APPROVAL	

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Property of:  
THE TECHNICAL MATERIEL CORPORATION  
MAMARONECK, NEW YORK

DAC	PROJECT NO.	ASS'Y. NO.	DATE
			9-7-55
USED ON			

A	1	COMPLETELY REVISED	9-7-55	2	11		WY
ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.	
TOLERANCES							
SCALE:							
ALL OTHERS	DEC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK					
	FRAC. DIM. ±	SIZES AND MANUFACTURERS					
	ANGULAR DIM. ±	TOLERANCES ARE NOT INCLUDED.					