

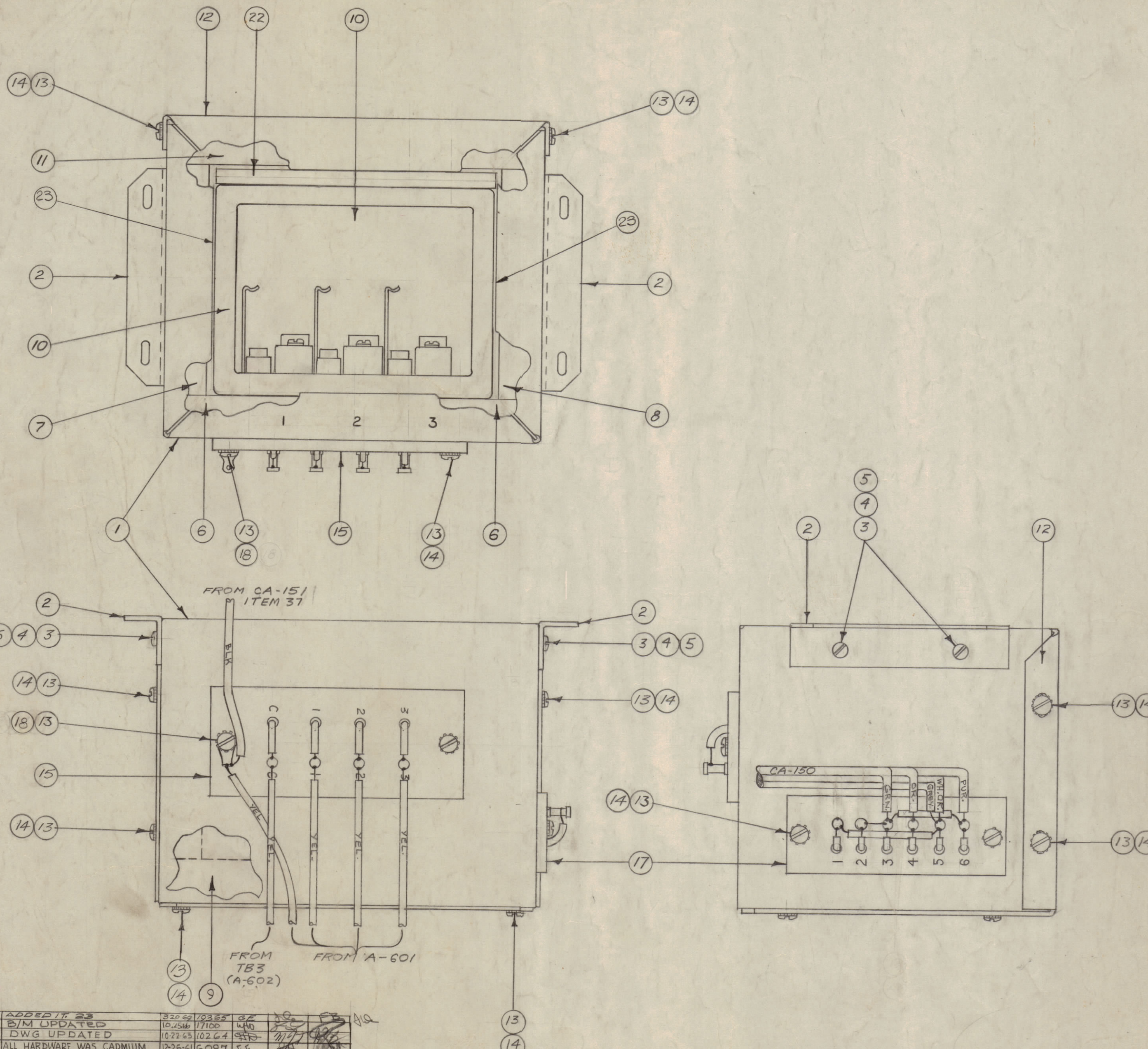
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK



2	23	IM106-2	SPACER	A-600	G
1	22	IM-106	TOP SHIM		
X	21	BS-100	SOLDER, SOFT		
#	20	#	DELETED		
#	19	#	DELETED		
1	18	TE-104-1	TERMINAL, LOCKING		
1	17	LD132/A146	TERM. BD.-ELEMENT SUB-ASS'Y.		
	16				
1	15	LD132/A144	TERM. BD. SUB-ASS'Y.		
11	14	LWE04MRN	LOCKWASHER EXT.		
12	13	SCBPO440BN5	SCREW, MACHINE		
1	12	MS-339	COVER		
1	11	IM-127	INSULATION, OVEN TOP		
1	10	A-143	XTAL OVEN CORE SUB-ASS'Y.		
1	9	IM-105	INSULATION, OVEN REAR		
1	8	IM-104	INSULATION, OVEN SIDE		
1	7	IM-103	INSULATION, OVEN SIDE		
1	6	IM-126	INSULATION, OVEN BOTTOM		
4	5	NTH0632BN8	NUT, HEX.		
4	4	LWE06MRN	LOCKWASHER, SPLIT		
4	3	SCBPO632BN4	SCREW, MACH.		
2	2	MS-136	BRACKET		
1	1	MS-340	SHELL		

G	ADDED IT. 23	3-20-62	10385	GF			
F	B/M UPDATED	10-25-61	17100	LWD			
E	DWG UPDATED	10-22-65	10264	SCD			
D	ALL HARDWARE WAS CADMIUM	12-26-61	6097	EA			
C	GREY WIRE FROM CA-150 MOVES FROM TERM 1 TO TERM 5	9/16/67	454	LS			
B	T.B. WIRING CLARIFIED	4-29-57	2	SC.			
A	3 ITEM 22 WAS 2 REQ. 2 ITEM 14 WAS 12 REQ. 1 ITEM 4 WAS LWS	12-14-60	1	P.B.			

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE: FULL					
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					

1	XFK	A-685	12-2-53
AMT. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.
			DATE

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
CRYSTAL OVEN ASS'Y. (XFK)			
TYPE & TEMPER	15 12-2-53	A. J. J.	WOC
HEAT TREAT. SPEC.	A. J. B.	A. J. J.	WOC
FINISH & SPEC. NO.			A-600 G