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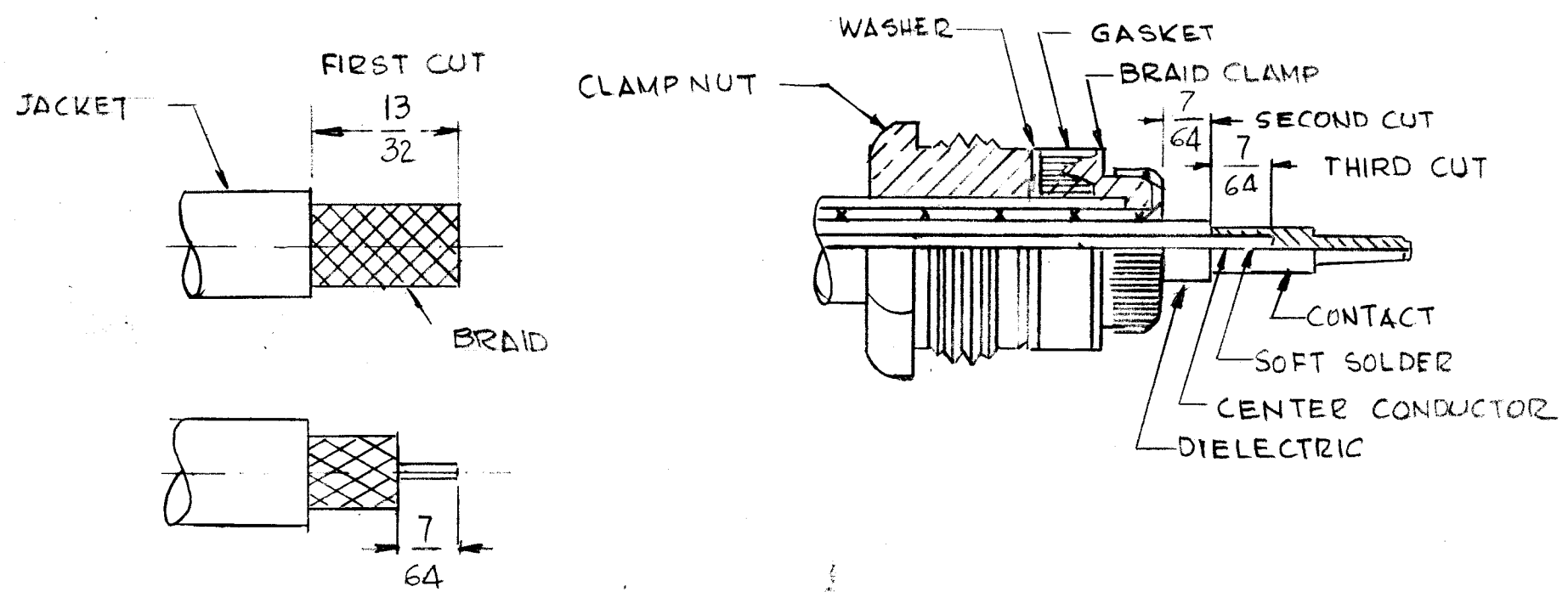
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REVISIONS							
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	GDL			Ø	ORIGINAL RELEASE FOR PRODUCTION	6-26-90	



COMB OUT BRAID AND FOLD OUT. CUT CABLE DIELECTRIC TO DIMENSION SHOWN. TIN CENTER CONDUCTOR

PULL BRAID WIRES FORWARD AND TAPER TOWARD CENTER CONDUCTOR. PLACE CLAMP OVER BRAID AND PUSH BACK AGAINST CABLE JACKET

FOLD BACK BRAID WIRES AS SHOWN, TRIM TO PROPER LENGTH AND FORM OVER CLAMP AS SHOWN. SOLDER CONTACT TO CENTER CONDUCTOR.

INSERT CABLE AND PARTS INTO CONNECTOR BODY. MAKE SURE SHARP EDGE OF CLAMP SEATS PROPERLY IN GASKET. TIGHTEN NUT.

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
CABLE TRIM & ASSY FOR PL224 (RG 58/U)				
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE	
B	82679	A 33 63	Ø	
SCALE			SHEET	OF
			1	1

QTY / UNIT	STANDARD	MODEL USED ON	ASS'Y NO.
APPLICATION			
	CODE		
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FINISH			

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL <i>DB</i>	DATE <i>6/29/90</i>
MECH. DES.			DATE
ELECT. DES.			DATE
CHECKED			DATE
DRAWN	<i>GDL</i>		DATE <i>6/29/90</i>

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