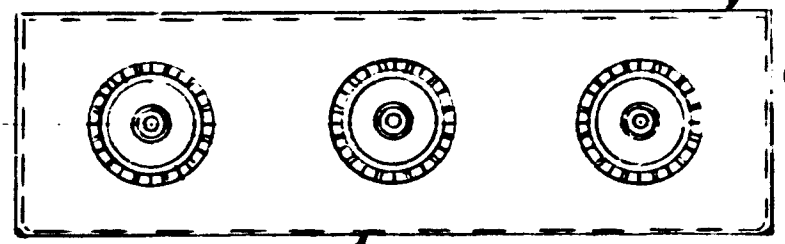
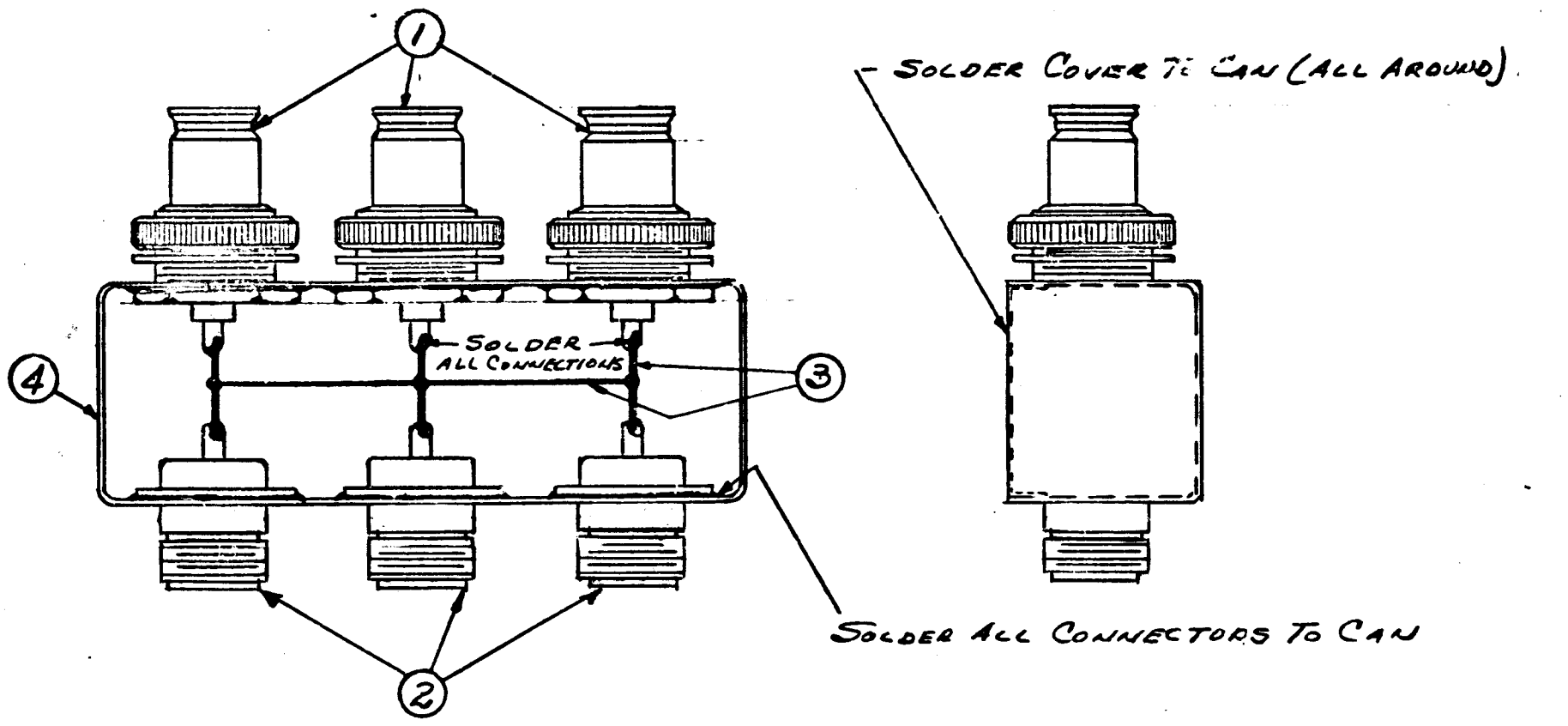
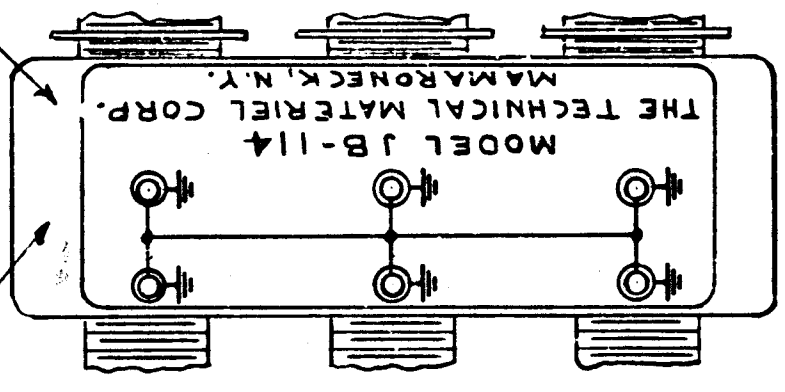


A5630



PLACE SCHEMATIC ON COVER AS SHOWN



DECAL SCHEMATIC

ASSEMBLY PROCEDURE

1. MOUNT & SOLDER ITEM 1 & 2 TO CASE.
2. CONNECT EACH ITEM 1 TO EACH ITEM 2 WITH ITEM 3 (WIRE, BARE)
3. SOLDER COVER TO CAN (ALL AROUND). SAND SMOOTH AFTER SOLDERING.
4. FINISH AS FOLLOWS:
 S114-ZINC CHROMIUM PRIMER
 S115 SMOOTH GRAY ENAMEL
 NOTE - FINISH CAN ONLY. DO NOT ALLOW FINISH TO RUN ON CONNECTOR THREADS
5. PLACE SCHEMATIC DECAL (ITEM 6) ON COVER AS SHOWN.

NOTICE TO PERSONS RECEIVING THIS DRAWING

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 MAMARONECK, NEW YORK

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
1	7	NP-224	NAME PLATE
1	6	NP-239-2	SCHEMATIC DIAGRAM (DECAL)
X	5	B5-100	SOLDER, *SOFT
1	4	BX-167	CASE & COVER
X	3	WL-100-4	WIRE, BUSS BAR TINNED 16 GA.
3	2	JJ 254	CONNECTOR, RECEPTACLE
3	1	JJ-164	CONNECTOR, RECEPTACLE
STOCK SIZE		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
MATERIAL		FINAL ASS'Y JB-114	
CP	CP	WAB	* [Signature]
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	FINAL APPROVAL
			A5630

ISSUE ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
8	ORIGINAL RELEASE	8/16	*		[Signature]	*
TOLERANCES		SCALE: CP				
DEC. DIM. ±		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES				
FRAC. DIM. ±						
ANGULAR DIM. ±						

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
	JB114			11-18-75
USED ON				