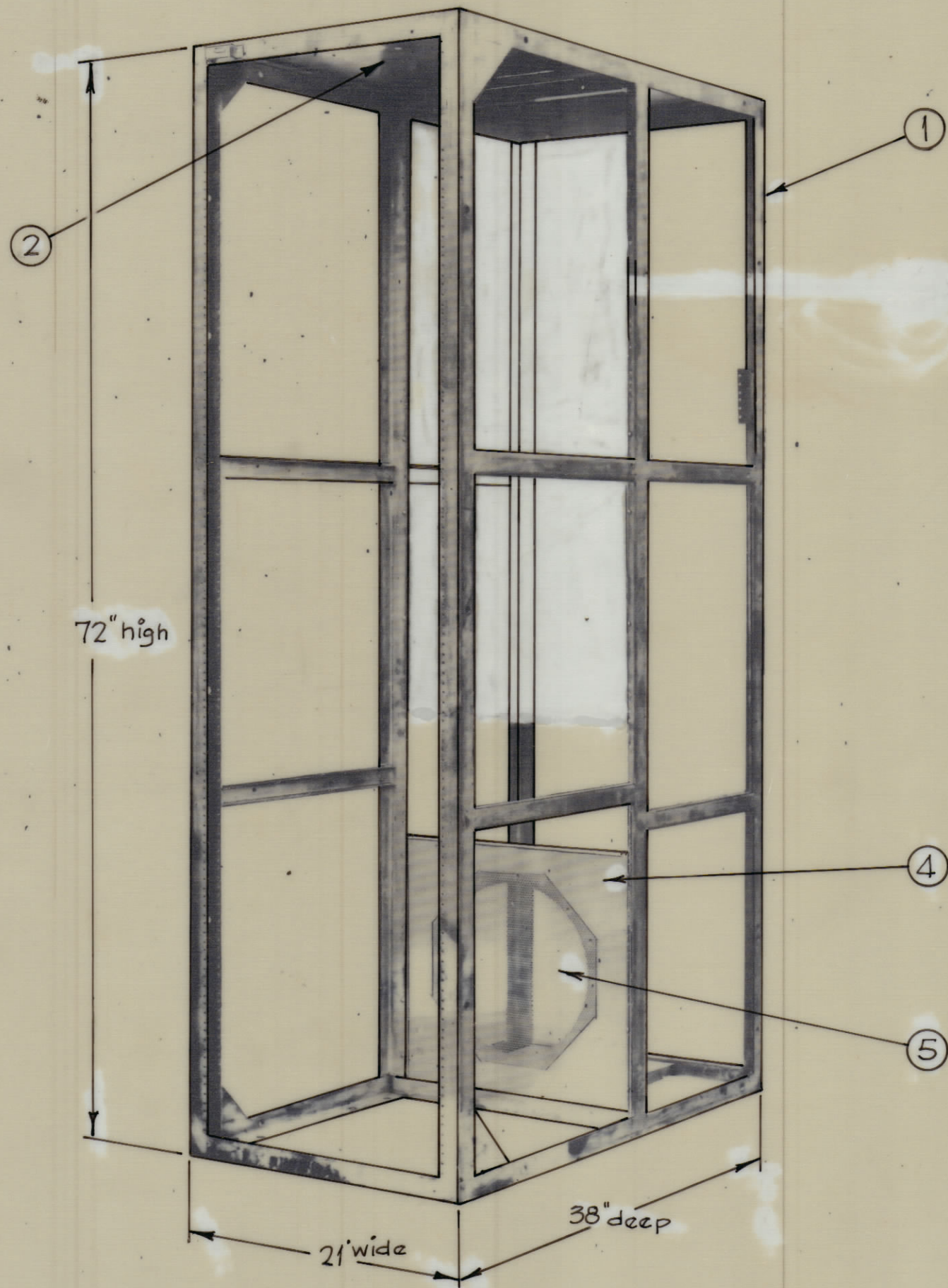


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.



A5081 \emptyset

Material ~ Frame - Steel
All other Aluminum

NOTE ~ Items shown to be Riveted to Item 1 (Frame) by Frame Mfg

TG

| REQ. | ITEM | PART NO. | DESCRIPTION | SYMBOL |
|------|------|----------|-----------------------|--------|
| X | 6 | Rivets. | As Required by Mfg. | |
| 1 | 5 | MS-1755 | Sheet, Perforated | |
| 1 | 4 | MS4408 | Center Shield, Bottom | |
| | 3 | DELETED | | |
| 1 | 2 | MS4467 | Shield, Top | |
| 1 | 1 | MS4478 | Aux. Frame Structure | |

| STOCK SIZE | THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK | | |
|--------------------|--|-------------------|----------------|
| | AUX. FRAME, SUB-ASS'Y. | | |
| MATERIAL | WEIGHT PER PC. | | |
| | | JC | ag |
| TYPE & TEMPER | DRAWN | ELEC. DES. APP. | MEC. DES. APP. |
| | file | JC | ag |
| HEAT TREAT. SPEC. | CHECKED | FINAL APPROVAL | |
| | | A5081 \emptyset | |
| FINISH & SPEC. NO. | | | |

| ISSUE | ITEM | CHANGED FROM | DATE | CH. NO. | DRAFTS | CHECKER | ENG. APP. |
|-------------|------|---------------------------------|---------|-------------|--------|---------|-----------|
| \emptyset | | ORIGINAL RELEASE FOR PRODUCTION | 5/18/67 | \emptyset | CV | | file |
| XI | | IT. 3 (MS4394) NOTE DELETED | 4/15/66 | M | JC | | file |
| X | | EXPERIMENTAL RELEASE | 6/14/65 | AA | JC | | |

| TOLERANCES | | SCALE: |
|------------|---|---|
| ALL OTHERS | DEC. DIM. \pm FRAC. DIM. \pm ANGULAR DIM. \pm | DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED. |

| REQ. PER UNIT | MODEL | PROJECT NO. | ASSY. NO. | DATE |
|---------------|----------|-------------|-----------|------|
| | TSTE-10K | | AX-563 | |
| USED ON | | | | |

ML 28 9/1/66