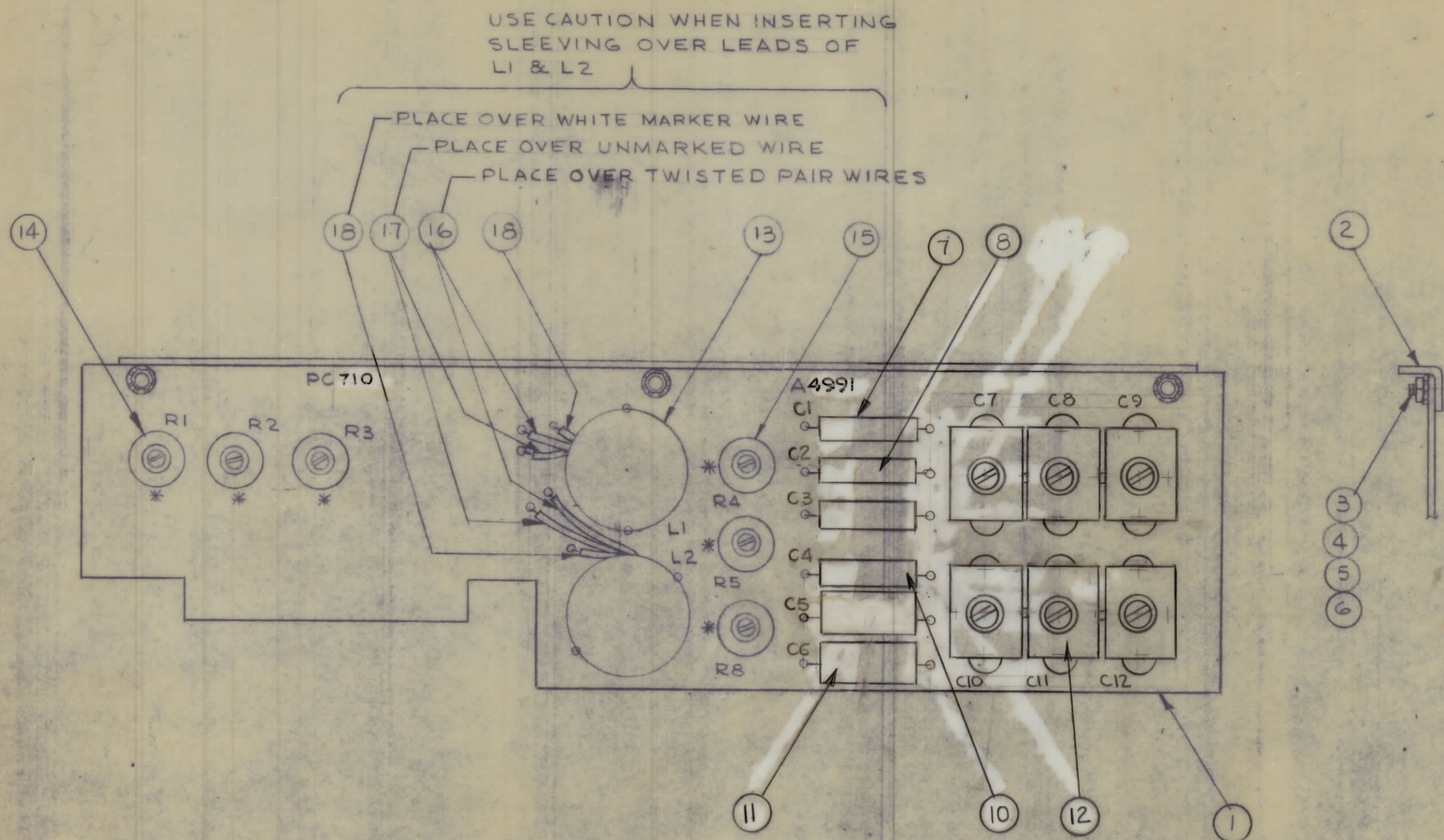


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	Ø	RELEASE FOR PRODUCTION	10-20-76	A	GR	Ø	*



\* DENOTES WIPER CONNECTION

ASSEMBLY NOTES:

- 1- TO MOUNT COMPONENTS, INSERT LEAD THROUGH PLATED THRU-HOLES
- 2- USE CAUTION WHEN APPLYING HEAT & SOLDER TO LEAD & FOIL.
- 3- CLEAN & INSPECT AS PER S-676
- 4- REF: CK2070
- 5- SYMBOL SERIES 500

QTY	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
X	19	BS100	SOLDER, TIN ALLOY	
X	18	PX104-0-022	INS., SLVG, ELEC. (WHITE)	
X	17	PX104-3-022	INS., SLVG, ELEC. (RED)	
X	16	PX104-1-022	INS., SLVG, ELEC. (BLACK)	
3	15	RV111U254A	RESISTOR, VARIABLE, COMPOSITION	R4,5,6
3	14	RV111U104A	RESISTOR, VARIABLE, COMPOSITION	R1,2,3
2	13	CL397	COIL, AUDIO, ADJUSTABLE	L1, L2
6	12	CV111-9	CAP, VARIABLE	C7-C12
2	11	CX104-91	CAPACITOR, FIXED, PLASTIC	C5, C6
1	10	CX104-38		C4
1	9			
2	8	CX104-89		C2, C3
1	7	CX104-88	CAPACITOR, FIXED PLASTIC	C1
3	6	NTH0440BN6	NUT, HEXAGON	
3	5	LWE04MRN	LOCKWASHER, EXTERNAL	
3	4	FW04HBN	WASHER, FLAT	
3	3	SCBP0440BN5	SCREW, MACHINE	
1	2	MS487B	STIFFENER	
1	1	PC710	BOARD, PRINTED CIRCUIT	

QTY	UNIT	MODEL USED ON	ASSY. NO.
1		KIT398	
SCALE		1:1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES			
DECIMALS	FRACTIONS	ANGLES	TOLERANCES
± .01	± 1/64	± 30'	± .005

LIST OF MATERIAL			
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
TITLE ASSY. PRINTED CIRCUIT BOARD DISCRIMINATOR CARD			
DRAWN	G.D.L.	DATE	3-20-76
CHECKED		DATE	
ELECT. DES.		DATE	
MECH. DES.		DATE	
SYMBOL		A 4991	

NOTES

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