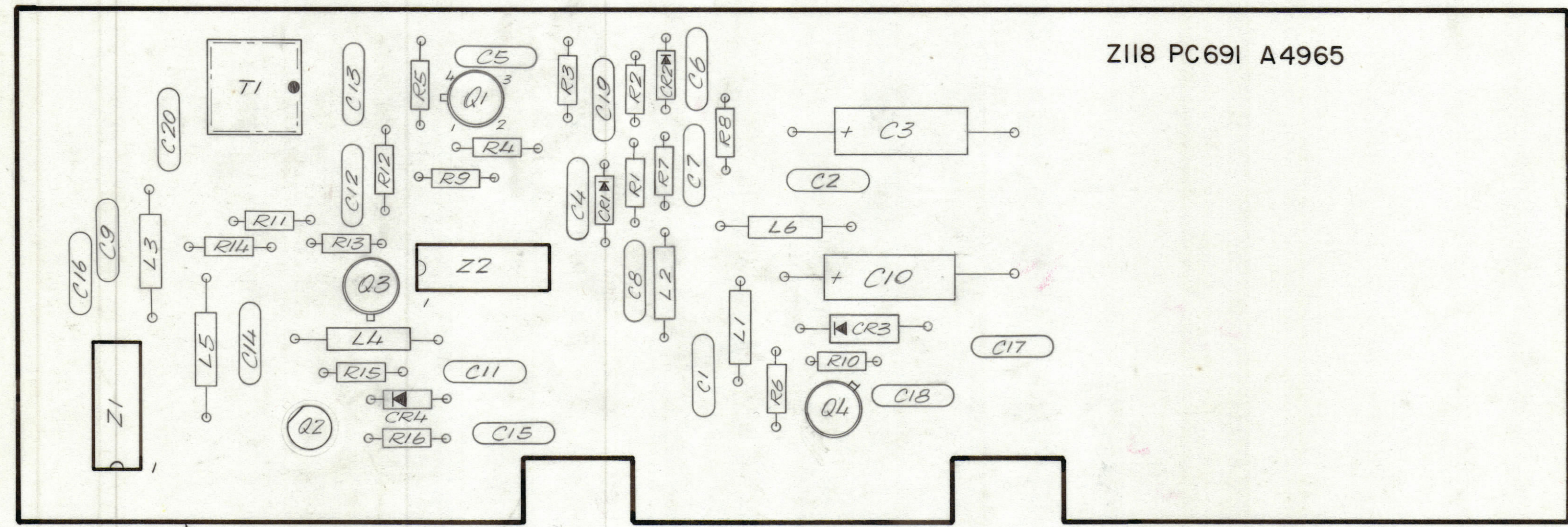


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD

MUST BE UPDATED  
R19-R21



Z118 PC691 A4965

**ASSEMBLY NOTES**

1. TO MOUNT COMPONENTS INSERT LEADS THROUGH HOLES.
2. CAUTION, WHEN APPLYING HEAT & SOLDER TO LEAD & FOIL.
3. CLEAN & INSPECT AS PER SPEC S676.
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A4965
5. USE SYMBOL NUMBERS FOR ASSY. REF.

QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		

**NOTICE TO PERSONS RECEIVING THIS DRAWING**  
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QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	2	BS100	SOLDER TIN ALLOY	
1	1	PC 691	PRINTED CIRCUIT BD	

**LIST OF MATERIAL**

FINAL APPROVAL	DATE	<b>THE TECHNICAL MATERIEL CORP.</b> MAMARONECK, NEW YORK
MECH. DES.	DATE	
ELECT. DES.	DATE	
CHECKED	DATE	
DRAWN	DATE	
TOLERANCES ON		ASSY. PRINTED CIRCUIT BD.
DECIMALS	FRACTIONS	BEAT FREQ. OSC.
.X ± .05	± 1/64	
.XX ± .01	ANGLES	
.XXX ± .005	± 0° -30'	
MATERIAL		SIZE CODE IDENT.NO. DWG NO. ISSUE
FINISH		C 82679 A4965
SCALE 2:1		SHEET OF