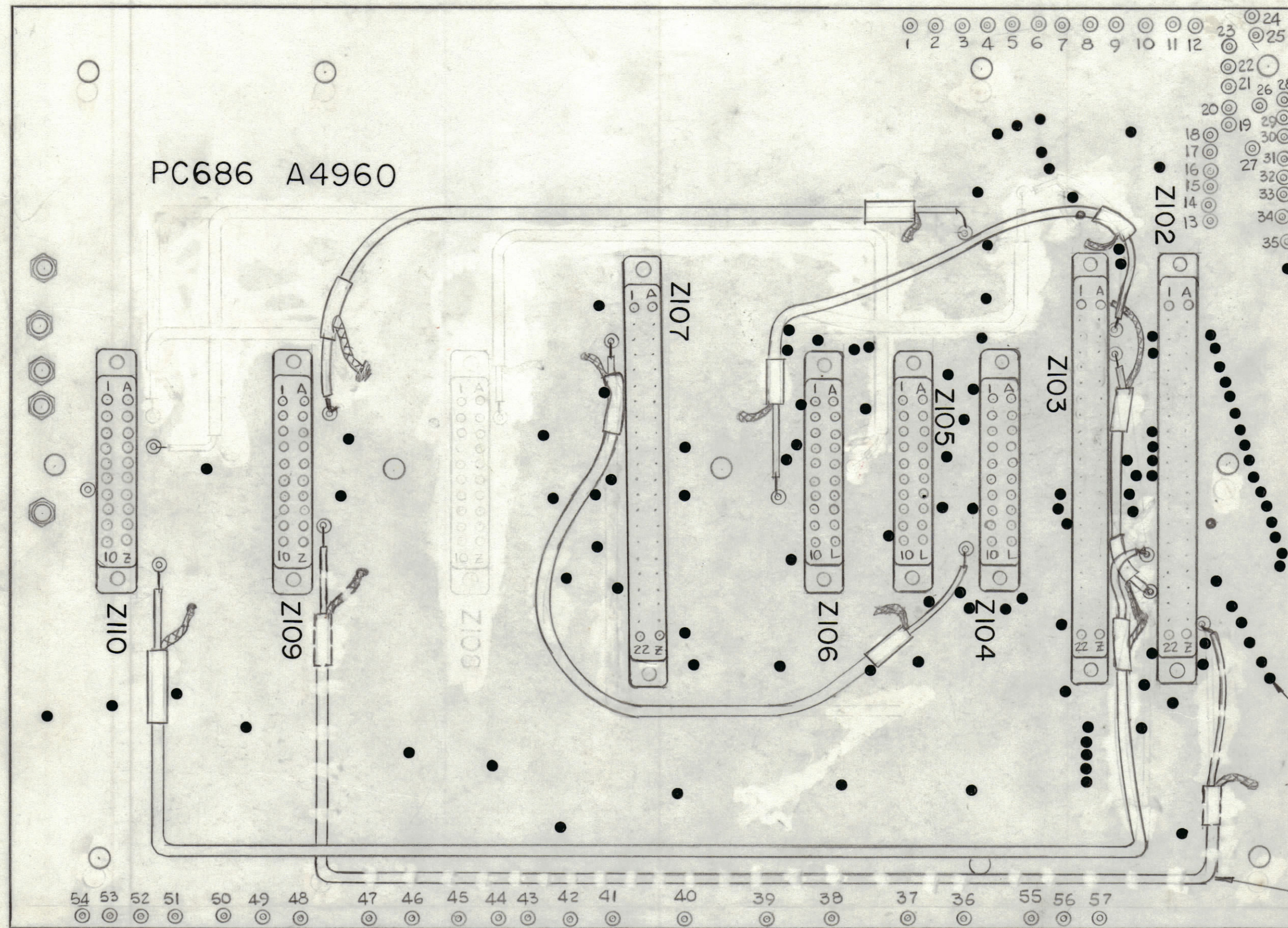


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X1	REVISED & UPDATED	3-13-76		EDL	
	X2	TITLE REVISED	3-25-77		GDL	



ASSEMBLY NOTES

1. TO MOUNT COMPONENTS INSERT LEADS THROUGH HOLES.
2. CAUTION, WHEN APPLYING HEAT & SOLDER TO LEAD & FOIL.
3. CLEAN & INSPECT AS PER SPEC S676.
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A
5. USE SYMBOL NUMBERS FOR ASSY. REF.

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	Z	BS 100	SOLDER TIN ALLOY	
1	1	PC686	PRINTED CIRCUIT BD	

LIST OF MATERIAL

FINAL APPROVAL	DATE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK <i>ASSY PRINTED CIRCUIT BD</i> DIGITAL LOGIC & CONTROL MOTHER BOARD			
MECH. DES.	DATE				
ELECT. DES.	DATE				
CHECKED	DATE				
DRAWN	DATE	SIZE	CODE IDENT.NO	DWG NO.	ISSUE
<i>G. De Lencis</i>	4-19-74	C	82679	A 4960	X2
MATERIAL		SCALE	SHEET		OF
FINISH		1:1			

1	GPR 110	BMA 515
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
<small>NOTICE TO PERSONS RECEIVING THIS DRAWING</small> THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

4960 X2 B