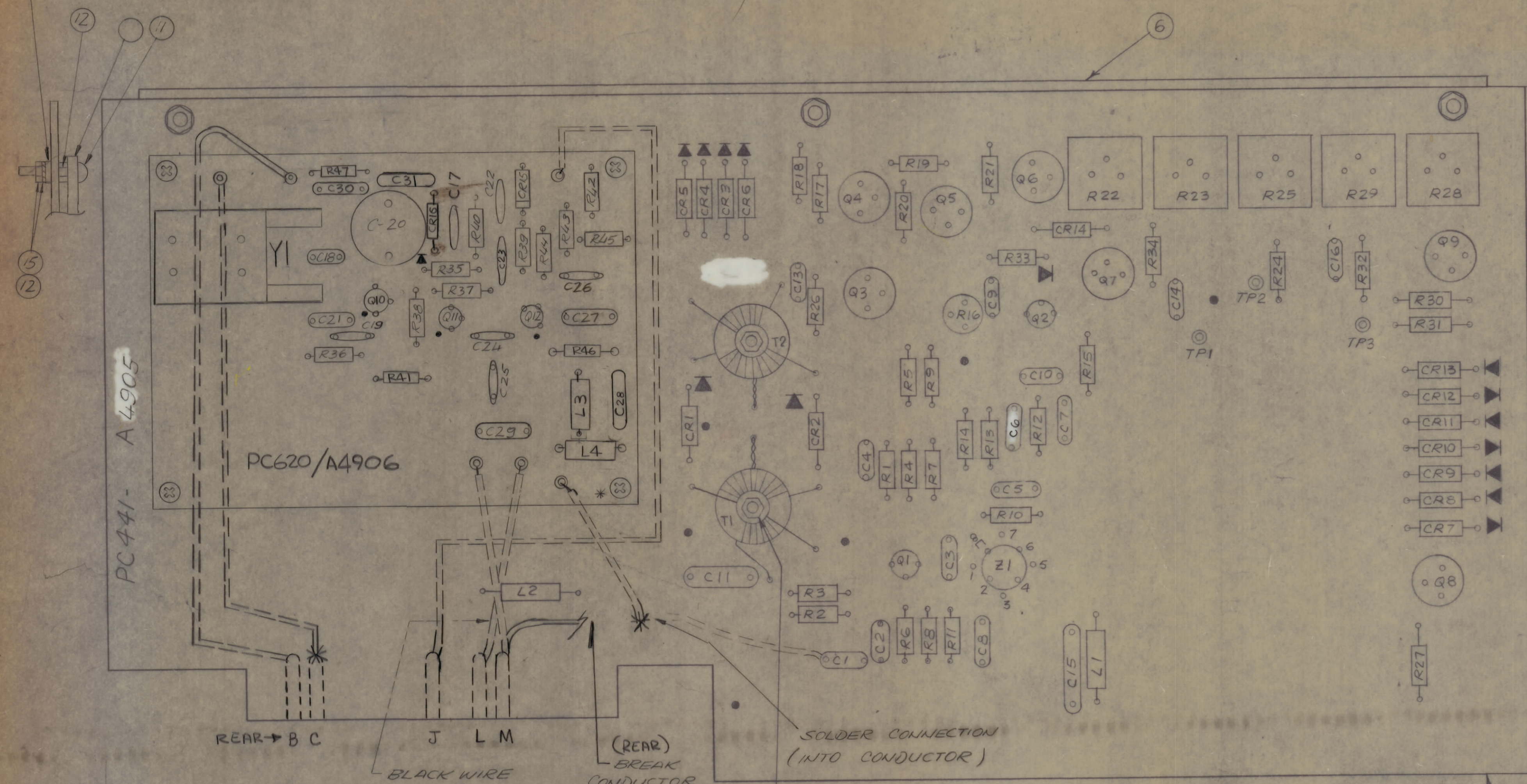


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD
		ORIGINAL RELEASE FOR PRODUCTION	2/7/71			
A		WIRE CONNECTIONS (CLARIFIED)	3-23-77	21503	RU	PP

13 OR 14 ITEM 14 MUST BE USED AT CORNER ASSY. MARKED *
(DRILL HOLES AS REQ)



* NOTE:
SOLDER TO PRINTED CIRCUIT FINGERS
B, C, J, L, M (REAR OF BOARD)

ASSEMBLY NOTICE:

1. TO MOUNT COMPONENTS, INSERT LEAD THROUGH PLATED-THRU-HOLES.
2. BE CAUTIOUS; WHEN APPLYING HEAT & SOLDER TO LEAD & FOIL.
3. CLEAN & INSPECT AS PER S676.
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A-4905
5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.

QTY	REQ	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	15	LWE04MRN		EXT. STAR WASH.	
1	14	WA103-20		WASH. FIBER	
3	13	FW04HBN		WASH. FLAT	
8	12	NTH0440BN6		NUT, HEX	
4	11	SCBP0440BN5		SCREW MACH.	
X	10	BS100		SOLDER, TIN ALLOY	
2	9	NT137-0632		NUT HEX NYLON	
2	8	FW101-1		WASHER, FLAT NYLON	
2	7	SC143-0632B 10		SCREW, MACHINE NYLON	
1	6	MS6005		STIFFENER, PC BOARD	
3	5	NTH0440BN6		NUT, HEX	
3	4	LWE04MRN		WASHER, LOCK-EXT	
3	3	FW04HBN		WASHER, FLAT	
3	2	SCBP0440BN5		SCREW, MACHINE	
1	1	PC441		PRINTED CIRCUIT BOARD	

LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL <i>[Signature]</i> DATE 2/7/71	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
TOLERANCES ON		MECH. DES. <i>[Signature]</i> DATE	ASSY PRINTED CIRCUIT BD	
DECIMALS	FRACTIONS	CHECKED <i>[Signature]</i> DATE	FS GEN	
.X ± .05	± 1/64	DRAWN <i>[Signature]</i> DATE	SIZE	CODE IDENT NO. DWG NO.
.XX ± .01	ANGLES		D	82679 44905
.XXX ± .005	± 0°-30'		SCALE	SHEET OF
MATERIAL				ISSUE
FINISH				A

MFE-1, SME-6	
QTY / UNIT	ASS'Y NO.
APPLICATION	
CODE	5401-451
NOTICE TO PERSONS RECEIVING THIS DRAWING	
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