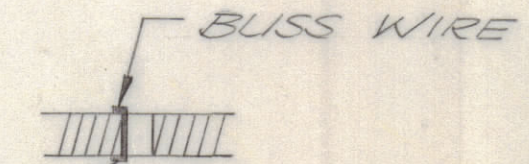
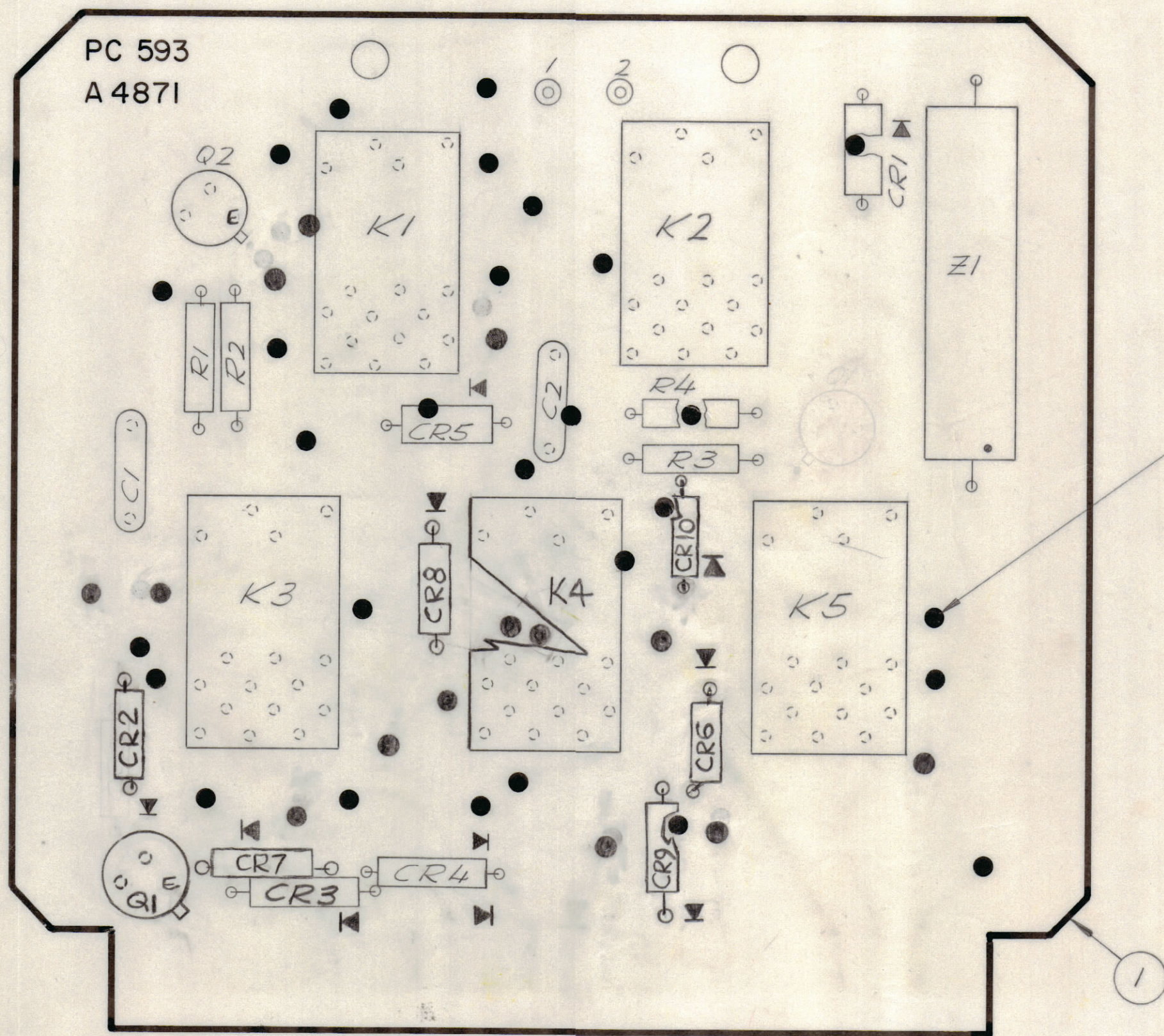


REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	<i>W</i>			XI	CR6,7,8,9 Added, FEED THRU HOLES REVISED	9-1-71	
	<i>W</i>			<i>W</i>	ORIGINAL RELEASE FOR PRODUCTION	9/5/71	
20461	<i>W</i>			A	CR10 Added	11-3-71	<i>W</i>



SOLDER BUSS WIRE TO BOARD FRONT & REAR 35 PLACES

ASSEMBLY NOTES

1. TO MOUNT COMPONENTS, INSERT LEADS THROUGH PLATED THRU HOLES.
2. CAUTION, WHEN APPLYING HEAT & SOLDER TO LEAD & FOIL.
3. CLEAN & INSPECT AS PER SPEC 5 676.
4. FOR ELECTRICAL COMPONENT PART NOS. REFER TO NPL A 4871.
5. USE SYMBOL NOS. FOR ASSY. REFERENCE.

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X 3	BS 100		SOLDER TIN ALLOY	
X 2	WI 100		WIRE BUSS	
1	PC 593		PRINTED CIRCUIT BD.	

F. BUDETTI LIST OF MATERIAL				
FINAL APPROVAL	DATE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK ASSY. PRINTED CIRCUIT BD.		
<i>W</i>	9-2-71			
MECH. DES.	DATE			
<i>W</i>	9-1-71			
ELECT. DES.	DATE			
CHECKED	DATE			
<i>W</i>	9-1-71			
DRAWN	DATE			
<i>EVANGELIST</i>	5/6/71			
SIZE	CODE	IDENT NO.	DWG NO.	ISSUE
C		82679	A 4871	A
SCALE 2:1		SHEET		OF

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	AX 5130	
APPLICATION		
	CODE	
NOTICE TO PERSONS RECEIVING THIS DRAWING THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON
DECIMALS FRACTIONS
.X ± .05 ± 1/64
.XX ± .01 ANGLES
.XXX ± .005 ± 0° -30'

MATERIAL

FINISH