

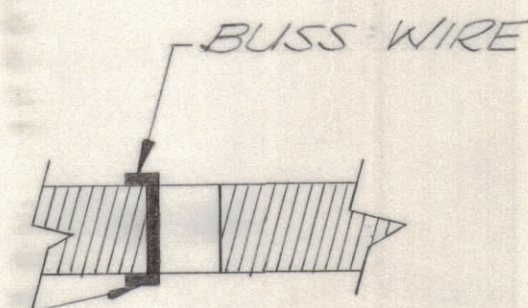
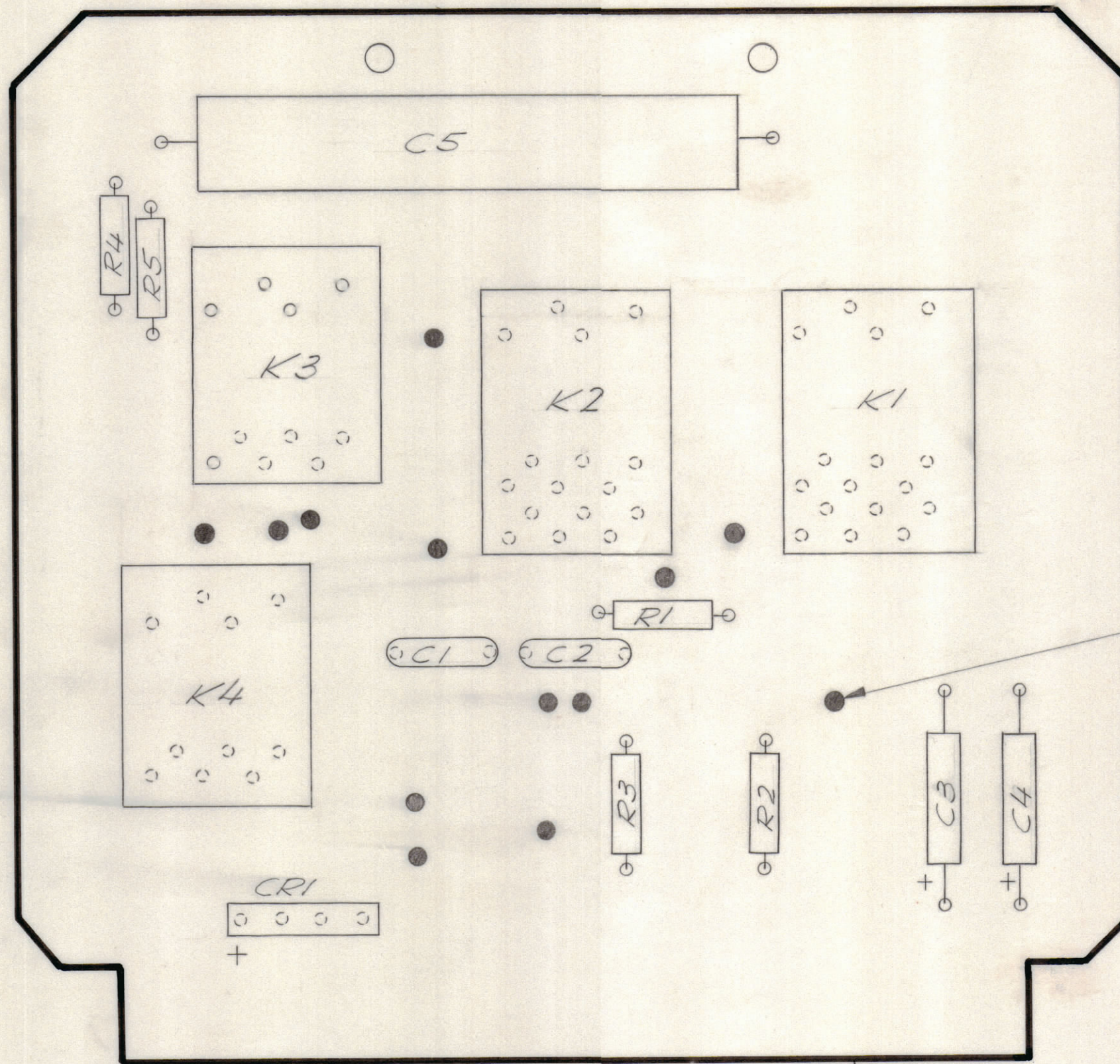
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					REVISIONS		
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	W			0	ORIGINAL RELEASE FOR PRODUCTION	9/5/71	



SOLDER BUSS WIRE TO BOARD FRONT & REAR (13 PLACES)

ASSEMBLY NOTES

1. TO MOUNT COMPONENTS, INSERT LEAD THROUGH PLATED THRU HOLES.
2. CAUTION WHEN APPLYING HEAT AND SOLDER TO LEAD AND FOIL.
3. CLEAN AND INSPECT AS PER TMC SPEC S676.
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A4870.
5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	3	WL 100	WIRE, BUSS	
X	2	BS 100	SOLDER, TIN ALLOY	
1	1	PC 592	PRINTED CIRCUIT BD	

F. BUDETTI			LIST OF MATERIAL	
FINAL APPROVAL	DATE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK <i>ASSY. PRINTED CIRCUIT BD.</i>		
MECH. DES.	DATE			
ELECT. DES.	DATE			
CHECKED	DATE			
DRAWN	DATE			

1	AX 5130	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
<small>NOTICE TO PERSONS RECEIVING THIS DRAWING</small> THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
TOLERANCES ON	
DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'
MATERIAL	
FINISH	

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
C	82679	A 4870	0
SCALE 2:1		SHEET	OF

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