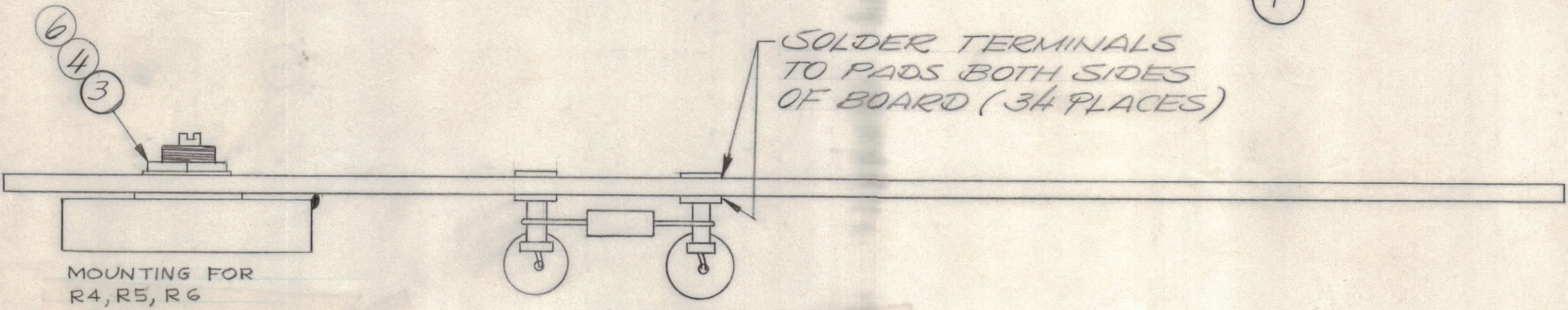
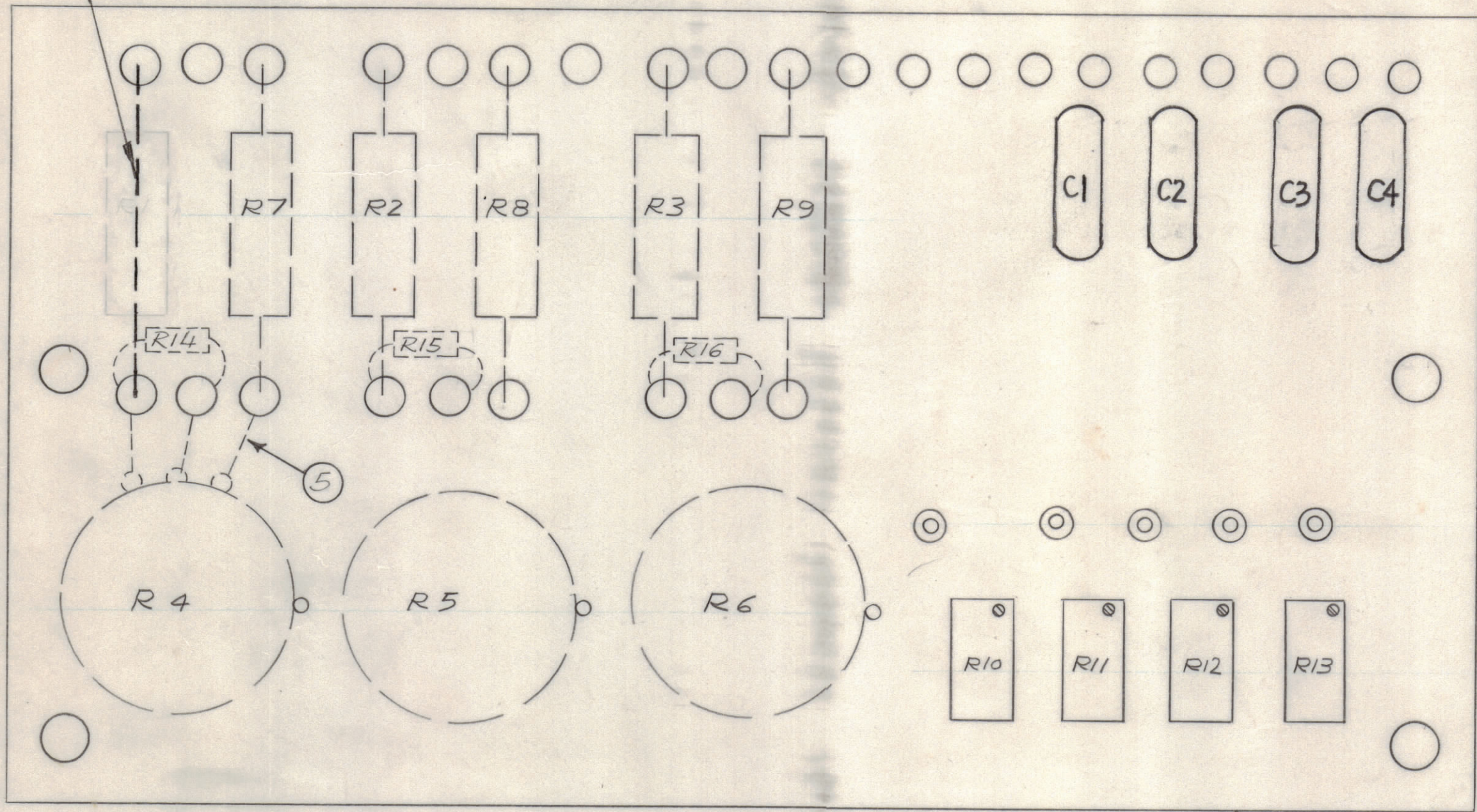


REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	KP			X	EXPERIMENTAL RELEASE	2-27-70	[Signature]
	[Signature]			[Signature]	ORIGINAL RELEASE FOR PRODUCTION	3-3-70	[Signature]
19858	[Signature]			A	ADD. TERM. MTG NOTE & IT. 6 & 7	5/22/70	[Signature]
20588	[Signature]	B.N.		B	C1, C2, C3, C4 Added, Item 5 Was R1	8-3-72	[Signature]
20890	GE	[Signature]		C	ADD HFL(-) -10K/REVA TO MODEL U/O	9-25-72	[Signature]
20998	GE	[Signature]		D	ADD R14, 15, 16	2-1-73	[Signature]



ASSEMBLY NOTES

1. TO MOUNT COMPONENTS; INSERT LEAD THROUGH PLATED THRU HOLES.
2. CAUTION WHEN APPLYING HEAT AND SOLDER TO LEAD AND FOIL
3. CLEAN AND INSPECT AS PER TMC SPEC S 676
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A 4833 & A4833-2
5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.

6. A4833-USED FOR AUTO-MATED EQUIPMENT
 7. A4833-2-USED FOR MANUAL EQUIPMENT
 STAMP-2 ON P/N

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	HFL(-) -10K/REVA	AX5167
1	HFLA-10K	AX5113

APPLICATION

CODE

NOTICE TO PERSONS RECEIVING THIS DRAWING
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QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	7	BS 100	SOLDER, TIN ALLOY	
3	6	FW 37 LBN	WASHER, FLAT	
9	5	WL100-4	WIRE, BUSS	
3	4	NTH 3732BN16	NUT, HEXAGONAL, PLAIN	
3	3	LWI 37 MSN	LOCKWASHER, EXTERNAL	
X	2	BS 100	SOLDER TIN ALLOY	
1	1	PC 572	PRINTED CIRCUIT BOARD	

BUDETTI LIST OF MATERIAL

FINAL APPROVAL [Signature]	DATE 3/2/70	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
MECH. DES. [Signature]	DATE 3/2/70	
ELECT. DES. [Signature]	DATE 3/2/70	
CHECKED	DATE	
DRAWN Deierlein	DATE 2-27-70	ASS'Y PRINTED CIRCUIT BD BIAS CONTROL
MATERIAL		SIZE CODE IDENT NO. DWG NO.
FINISH		C 82679 A 4833
SCALE 2:1		SHEET OF