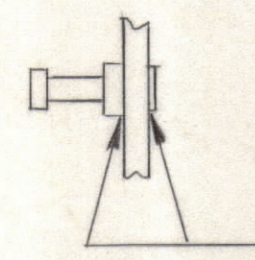
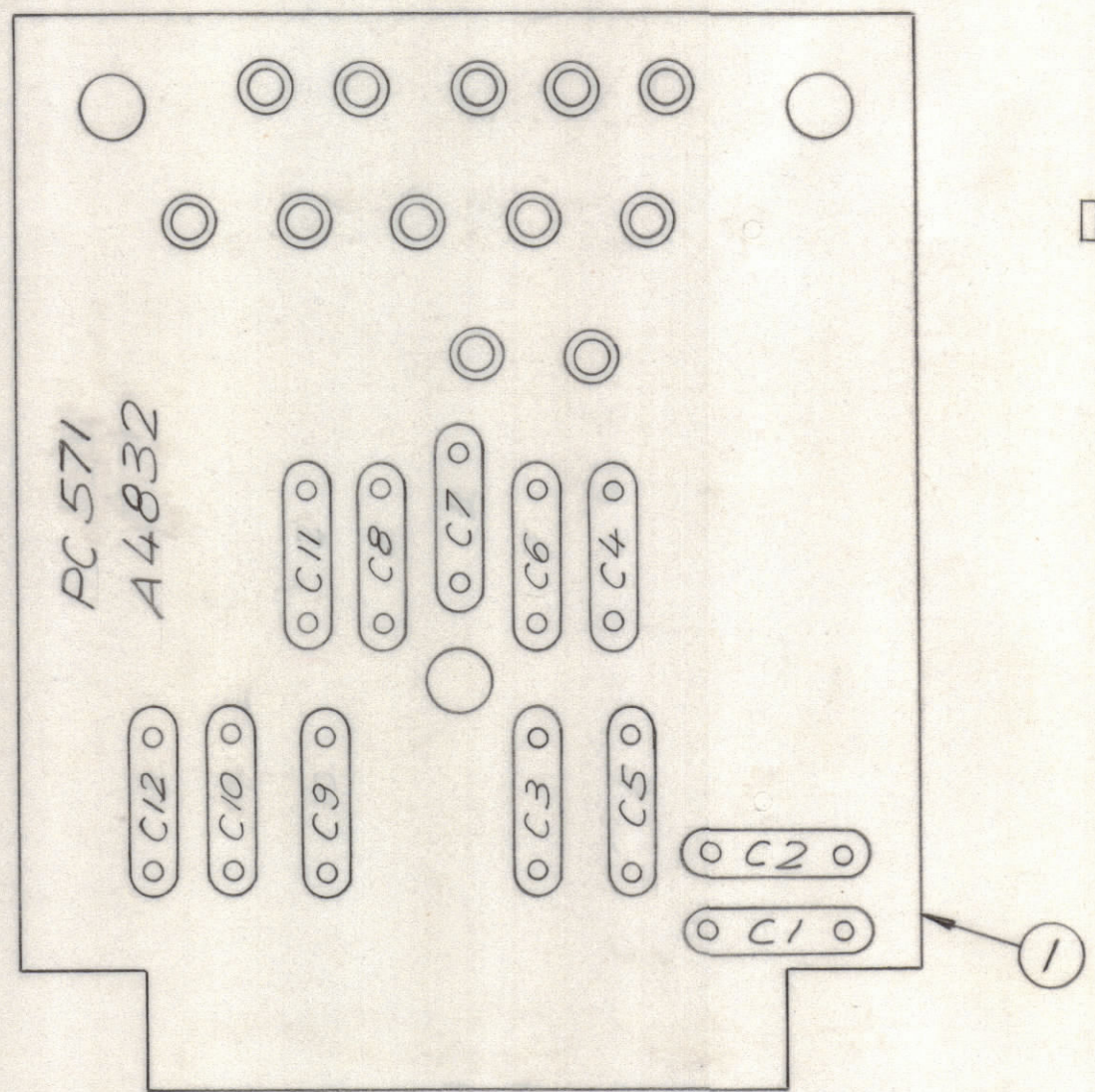


REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	GH			X	EXP. RELEASE	2/18/70	RT
	GE			Ø	ORIGINAL RELEASE FOR PRODUCTION	2/25/70	RT
19858	GH			A	TERM. MTG DETAIL ADD.	5/22/70	RT



SOLDER TERMINALS TO PADS BOTH SIDES OF BOARD (12 PLACES)

ASSEMBLY NOTES

1. TO MOUNT COMPONENTS, INSERT LEAD THROUGH PLATED THRU HOLES.
2. CAUTION WHEN APPLYING HEAT AND SOLDER TO LEAD AND FOIL.
3. CLEAN AND INSPECT AS PER TMC SPEC. S 676.
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A 4832
5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	2	BS 100	SOLDER, TIN ALLOY	
1	1	PC 571	PRINTED CIRCUIT BOARD	

LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL <i>[Signature]</i> 2-23-70	DATE 2-23-70	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK ASS'Y PRINTED CIRCUIT BD. TUNE CAP. DRIVE
TOLERANCES ON		MECH. DES. <i>[Signature]</i> 2-23-70	DATE 2-23-70	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS ± 1/64 ANGLES ± 0° -30'	ELECT. DES. <i>[Signature]</i> 2-19-70	DATE 2-19-70	
MATERIAL		CHECKED <i>[Signature]</i> 2/18/70	DATE 2/18/70	
FINISH		DRAWN <i>[Signature]</i>	DATE 2/18/70	SIZE C
NOTICE TO PERSONS RECEIVING THIS DRAWING THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.		CODE IDENT NO. 82679		DWG NO. A 4832
QTY / UNIT 1		MODEL USED ON HFLA-10K		ASS'Y NO. AX3113
APPLICATION CODE				
SCALE 2:1		SHEET 1		OF 1