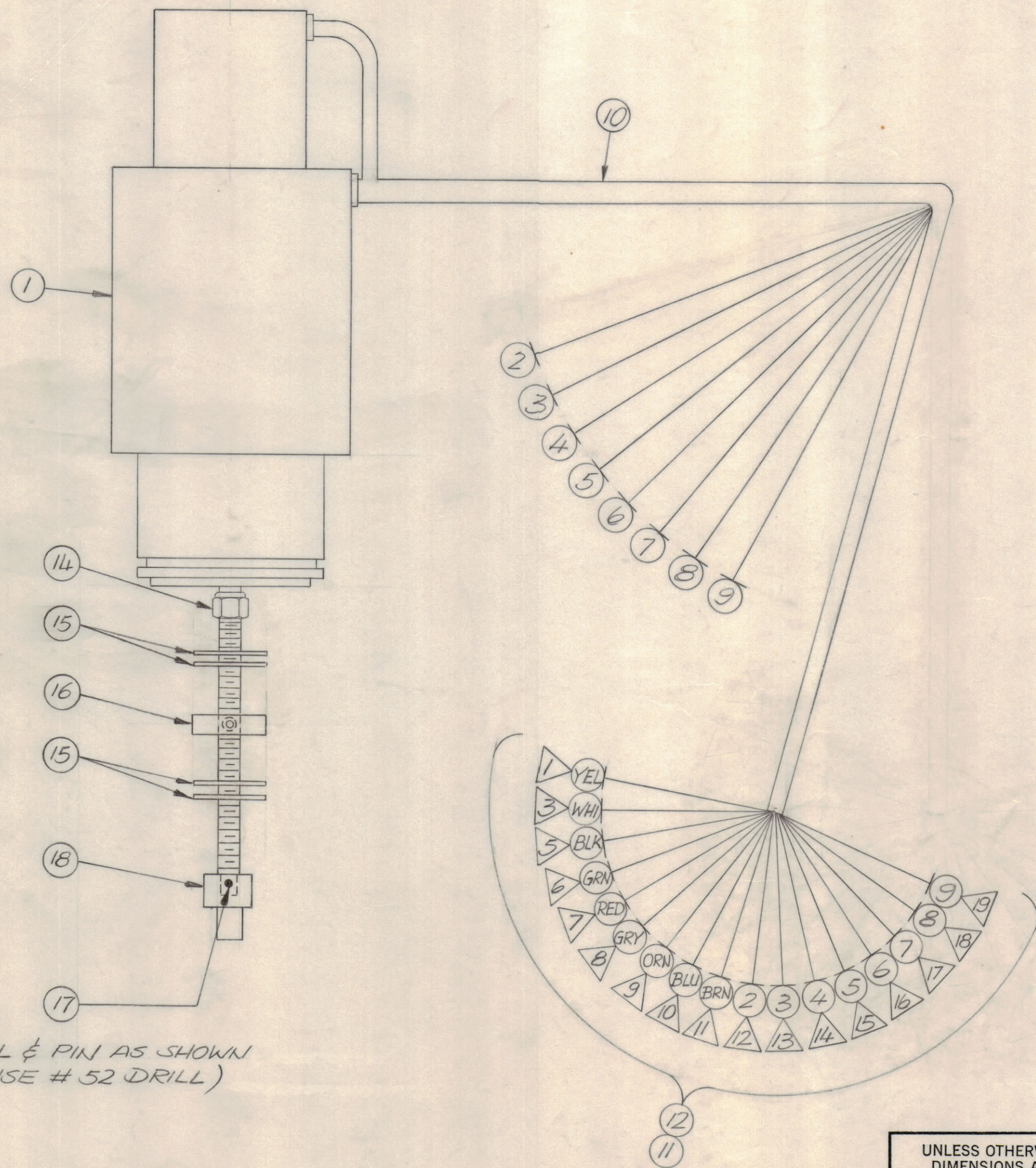


					REVISIONS		
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	<del>GA</del>			X	EXP. RELEASE	5/7/70	
	<del>PM</del>			X	S1 & S2 DESIGNATIONS REVERSED	7/6/70	<del>PM</del>
	<del>CU</del>			Ø	ORIGINAL RELEASE FOR PRODUCTION	1/8/72	
20566	GE			A	ADDED ITEMS 14 THRU 18	3-24-72	EJ



DRILL & PIN AS SHOWN  
(USE # 52 DRILL)

1	18	PM 1515	HUB MALE END		
1	17	PN 59-062-8	PIN, ROLL TYPE		
1	16	PM 1516	COLLAR, THREADED		
4	15	WA 141-6	WASHER, NYLON		
1	14	SM127-SS-2520	NUT, SELF-LOCKING, HEX.		
X	13	BS 100	SOLDER, TIN ALLOY		
1	12	JJ 310-2	CONN, RECP, FMC, 25/C	J1	
X	11	PX 100-1-085	INS, SLVG, BLK		
X	10	PX 100-1-208	INS, SLVG, BLK		
X	9	MWC 24(7)U98	J1 PIN 19	S1B - N.C.	
X	8		97	18	S1B - COM
X	7		96	17	S2B - N.C.
X	6		95	16	S2B - COM
X	5		94	15	S1A - N.O.
X	4		93	14	S1A - COM
X	3		91	13	S2A - COM
X	2	MWC 24(7)U92	J1 PIN 12		S2A - N.O.
1	1	MO 140	MOTOR, TUNE		

QTY. REQ.	ITEM	PART NO.	FROM DESCRIPTION TO	SYMBOL
F. BUDETTI LIST OF MATERIAL				

1	HFLA-10K	AX 5114
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	FINAL APPROVAL <i>[Signature]</i>	DATE 1/5/72
TOLERANCES ON	MECH. DES.	DATE
DECIMALS	ELECT. DES.	DATE
.X ± .05	CHECKED	DATE
.XX ± .01	DRAWN <i>[Signature]</i>	DATE 5-7-70
.XXX ± .005	MATERIAL	
	FINISH	

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
ASS'Y, MOTOR, TUNE			
SIZE	CODE IDENT NO.	DWG NO.	ISSUE
C	82679	A 4820	A
SCALE	1:1	SHEET	OF