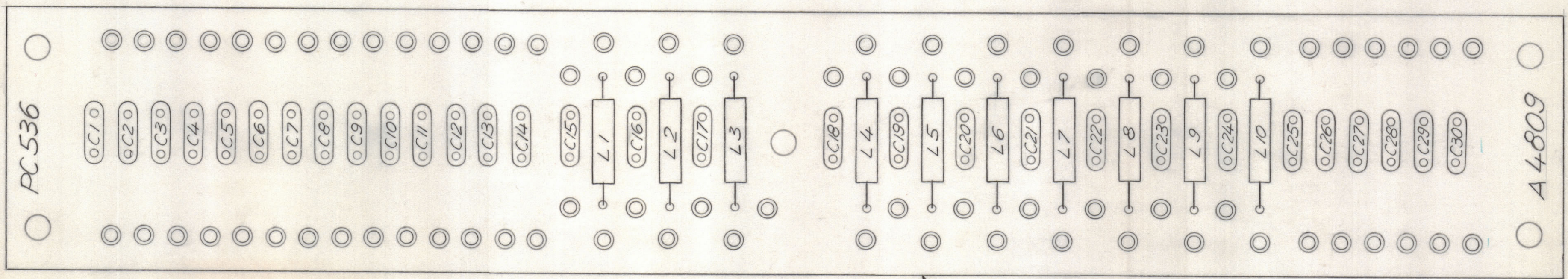


REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	44			x	EXP. RELEASE	3/2/70	FB
	44			0	ORIGINAL RELEASE FOR PRODUCTION	3/2/70	FB
19858	GE			4	ADDED TERMINAL MTG DETAIL	5/20/70	RJD

SOLDER TERMINALS TO PADS BOTH SIDES OF BOARD. (TYP 80 PLACES)



ASSEMBLY NOTES

1. TO MOUNT COMPONENTS; INSERT LEAD THROUGH PLATED THRU HOLES.
2. CAUTION WHEN APPLYING HEAT AND SOLDER TO LEAD AND FOIL
3. CLEAN AND INSPECT AS PER TMC SPEC S 676
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A 4809
5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X 2		BS 100	SOLDER, TIN ALLOY	
1		PC 536	PRINTED CIRCUIT BOARD	

LIST OF MATERIAL			
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
ASS'Y PRINTED CIRCUIT BD			
SIZE	CODE IDENT NO.	DWG NO.	ISSUE
C	82679	A 4809	A
SCALE 2:1		SHEET OF	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL <i>[Signature]</i> FB DATE 3/2/70
TOLERANCES ON		MECH. DES. <i>[Signature]</i> DATE 3/2/70
DECIMALS	FRACTIONS	ELECT. DES. <i>[Signature]</i> DATE 3/2/70
.X ± .05	± 1/64	CHECKED <i>[Signature]</i> DATE 3/2/70
.XX ± .01	ANGLES	DRAWN <i>[Signature]</i> DATE 3/2/70
.XXX ± .005	± 0° -30'	
MATERIAL		
FINISH		

1	PALA - 10K	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE	
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A 4809
A 60877
B