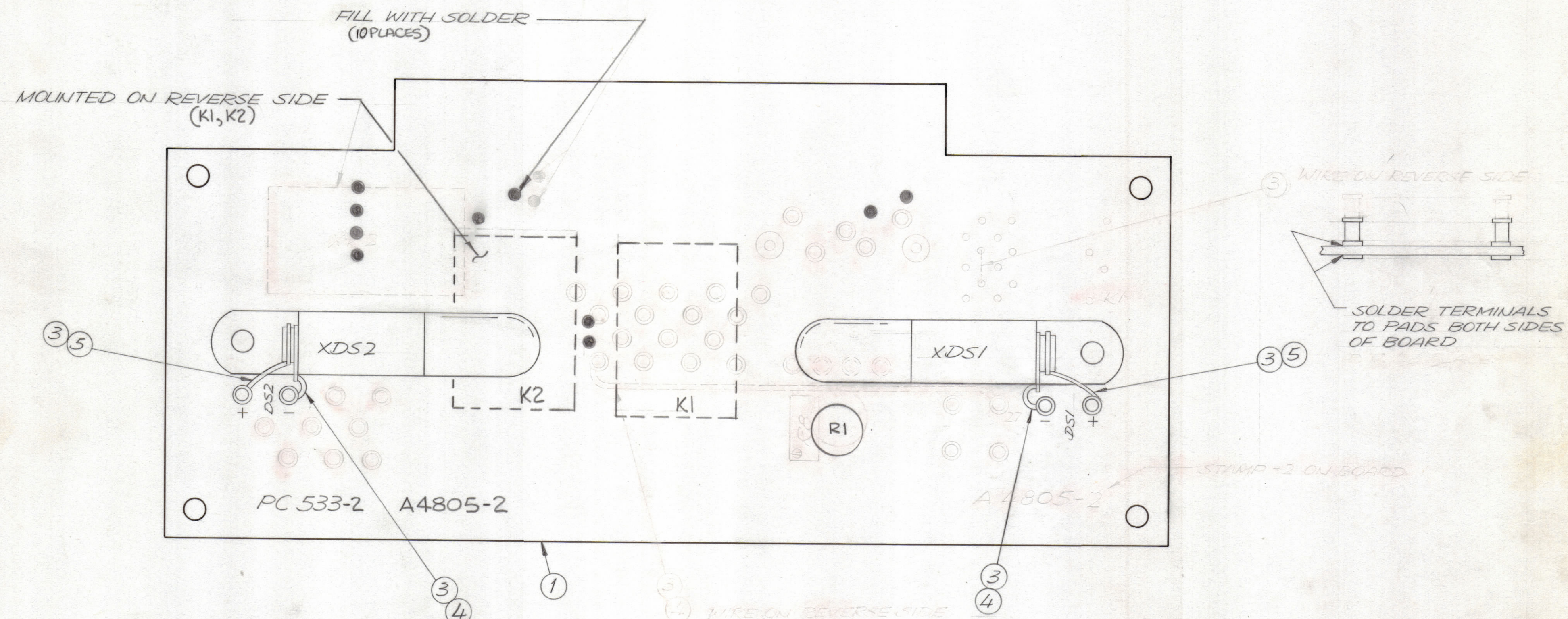


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	Ø	ORIGINAL RELEASE FOR PRODUCTION	9-26-72			
	A	K1 Added, Terminals Deleted	10-7-80	21850		



ASSEMBLY NOTES

1. TO MOUNT COMPONENTS, INSERT LEAD THROUGH PLATED THRU HOLES.
2. CAUTION WHEN APPLYING HEAT AND SOLDER TO LEAD AND FOIL.
3. CLEAN AND INSPECT AS PER TMC SPEC. 5676.
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A4805-2.
5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X 5	PX104-3-034		INSULATION SLVG. RED.	
X 4	PX104-1-034		INSULATION SLVG. BLACK	
X 3	WL100-7		WIRE ELECTRIC BUSS	
X 2	BS100		SOLDER, TIN ALLOY	
1	PC533-2		PRINTED CIRCUIT BOARD	

LIST OF MATERIAL			
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
ASSY. PRINTED CIRCUIT BD. POWER OUTPUT CONTROL			
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
C	82679	A4805-2	A
SCALE	2:1		SHEET OF

1	HFLM-10K/REV B	AX5173
1	HFL()-10K/REVA	AX5173
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL

FINISH

FINAL APPROVAL	DATE
<i>[Signature]</i>	18 SEP 72
MECH. DES.	DATE
<i>[Signature]</i>	18 SEP 72
ELECT. DES.	DATE
CHECKED	DATE
DRAWN	DATE
EVANGELIST	9/19/72