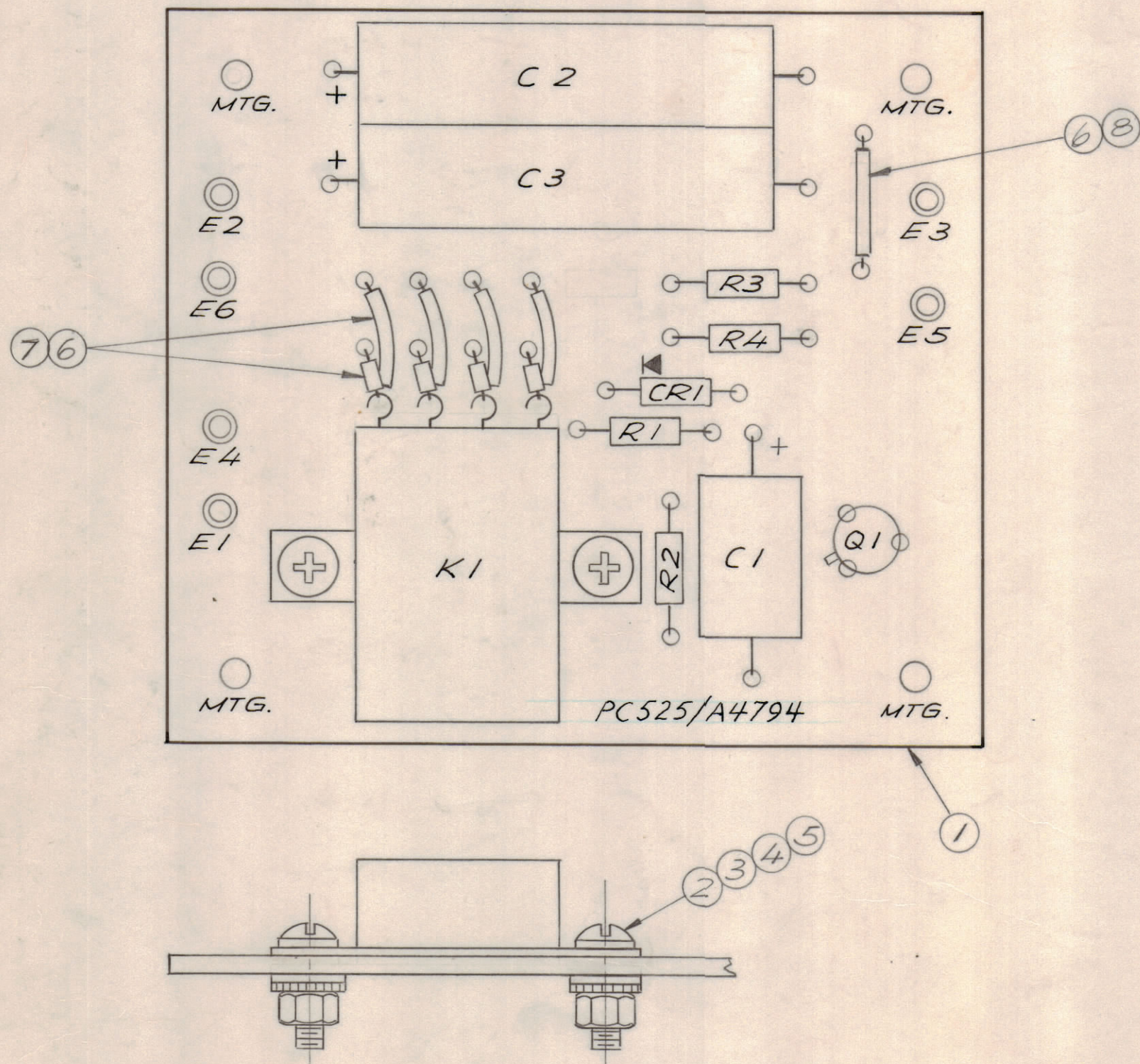


REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	KH			X	EXP. RELEASE	8/13/69	
	CV			Ø	ORIG. RELEASE FOR PROD.	8/29/69	JMB
20021	GE	(1)		A	POLARITY SYM ADDED TO C1 & TAB TO Q1	10/15/70	P.E.N.



ASSEMBLY NOTICE :

1. TO MOUNT COMPONENTS, INSERT LEADS THROUGH PLATED THRU - HOLES.
2. CAUTION, WHEN APPLYING HEAT AND SOLDER TO LEAD AND FOIL.
3. CLEAN AND INSPECT AS PER SPEC. S 676.
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A 4794.
5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.

64 F195-37
63-F195-46

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	9	BS 100	SOLDER, TIN ALLOY	
X	8	PX 370-22-7	INSULATION, SLEEVING	
X	7	PX 100-6-022	INSULATION, SLEEVING, TEFLON	
X	6	WL 100-7	WIRE ELECT. BUSS	
2	5	NTH 0440BN6	NUT, PLAIN HEXAGONAL	
2	4	LWE 04 MRN	WASHER, LOCK EXTERNAL	
2	3	FW 04 HBN	WASHER, FLAT	
2	2	SCPP 0440BN4	SCREW, MACHINE	
1	1	PC 525	PRINTED CIRCUIT BOARD	

LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES TOLERANCES ON DECIMALS .X ± .05 .XX ± .01 .XXX ± .005 FRACTIONS ± 1/64 ANGLES ± 0° -30'	FINAL APPROVAL 	DATE 8/14/69	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK ASSY. PRINTED CIRCUIT BD. LOW-PASS FILTER SW.
	MECH. DES. CB	DATE 8/14/69	
	ELECT. DES. MAB	DATE 11-5-69	
	CHECKED 	DATE 8/14/69	
MATERIAL	DRAWN 	DATE 8/13/69	SIZE CODE IDENT NO. DWG NO. ISSUE C 82679 A-4794 A
FINISH	SCALE 2:1		SHEET OF

QTY / UNIT	MODEL USED ON	ASS'Y NO.
	HERR - 4	
APPLICATION		
CODE		
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