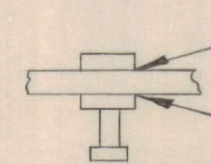
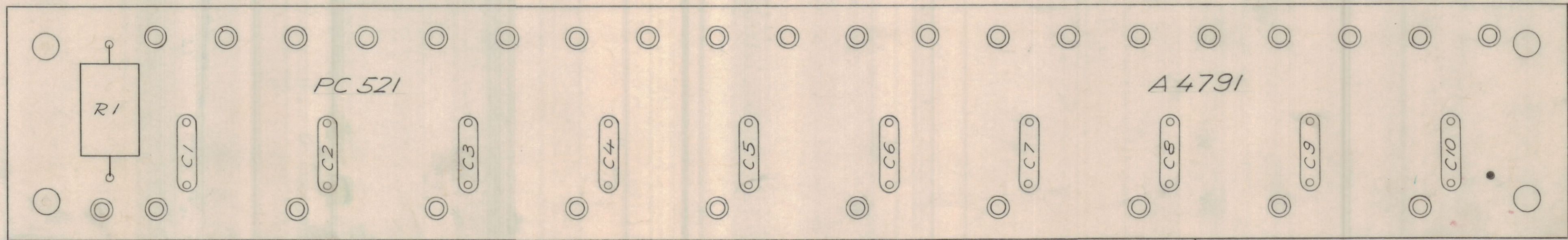


REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	KH			X	EXP. RELEASE	2/23/70	KH
	GE			Ø	ORIGINAL RELEASE FOR PRODUCTION	2/25/70	KH
19858	GE			A	ADDED TERM MTG. DETAIL	5/20/70	KH

 SOLDER TERMINALS TO PADS
BOTH SIDES OF BOARD
(TYPICAL 31 PLACES)



ASSEMBLY NOTES

1. TO MOUNT COMPONENTS, INSERT LEAD THROUGH PLATED THRU HOLES.
2. CAUTION WHEN APPLYING HEAT AND SOLDER TO LEAD AND FOIL.
3. CLEAN AND INSPECT AS PER TMC SPEC. 5676.
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A 4791.
5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X 2		BS 100	SOLDER, TIN ALLOY	
1	1	PC 521	PRINTED CIRCUIT BOARD	

LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL <i>F.B.</i> DATE 2-24-70	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
TOLERANCES ON		MECH. DES. <i>[Signature]</i> DATE 2-24-70	ASS'Y PRINTED CIRCUIT BD	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS ± 1/64 ANGLES ± 0° -30'	ELECT. DES. <i>[Signature]</i> DATE 2-24-70		
		CHECKED <i>[Signature]</i> DATE 2-23-70		
		DRAWN <i>[Signature]</i> DATE 2/23/70		
MATERIAL		SIZE	CODE IDENT NO.	DWG NO.
FINISH		C	82679	A 4791
		SCALE 2:1		SHEET OF

1	PALA - 10K	AX 5082
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
NOTICE TO PERSONS RECEIVING THIS DRAWING THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.		