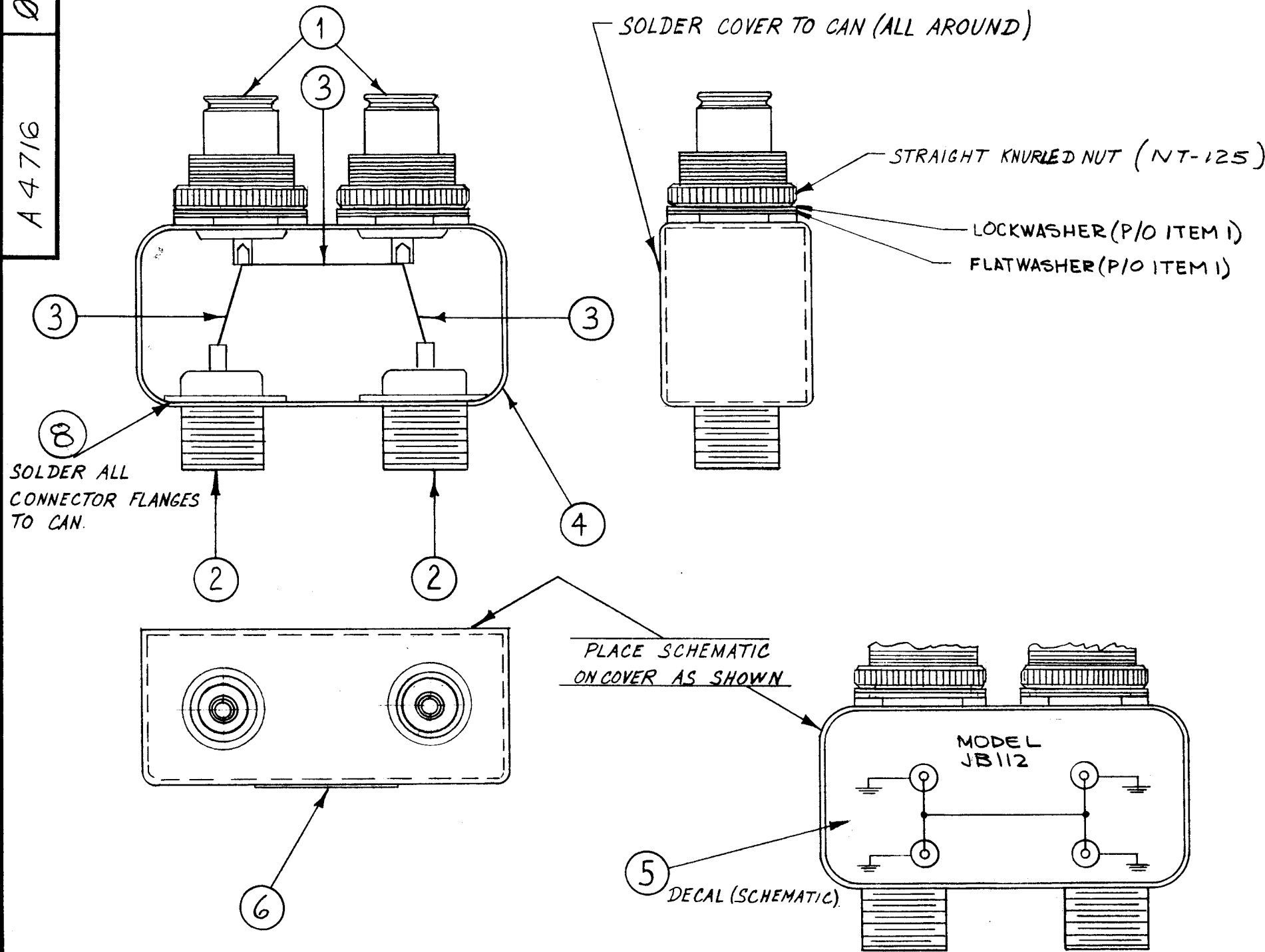


A 4716



ASS'Y. PROCEDURE

- 1~ MOUNT & SOLDER ITEM 2 TO CASE. (ITEM 8)
- 2~ MOUNT & SOLDER ITEM 1 TO CASE. (ITEM 8)
- 3~ CONNECT EACH ITEM 1 TO EACH ITEM 2 WITH ITEM 3. (ITEM 7)
- 4~ SOLDER COVER TO CAN (ALL AROUND). SAND SMOOTH AFTER SOLDERING.
- 5~ FINISH AS FOLLOWS:
 - S114 ZINC CHROMATE PRIMER.
 - S115 SMOOTH GREY ENAMEL.
- NOTE: FINISH CAN AND ITEM 1 FLANGE ONLY. DO NOT ALLOW FINISH TO RUN ON CONNECTOR THREADS.
- 6~ STAMP CAN SIDES AS SHOWN.
- 7~ PLACE SCHEMATIC DECAL (ITEM 5) ON COVER AS SHOWN.

X	8	BS 100-2-.032	SOLDER, TIN ALLOY	
X	7	BS 100-.032	SOLDER, TIN ALLOY	
1	6	NP 488	NAMEPLATE	
1	5	NP 285-3	SCHEMATIC DIAGRAM DECAL	
1	4	BX 157-3	CASE & COVER, MTA	
X	3	WL 100-4	WIRE, BUSS, ELEC	
2	2	JJ 254	CONNECTOR RECEPTACLE, RF	N
2	1	JJ 164	CONNECTOR RECEPTACLE, RF	QDS

Ø	ORIG. RELEASE FOR PRODUCTION	4.15.68		R.G.		
X	EXP. RELEASE	3.28.68	+			
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED:		SCALE:				
DIMENSIONS ARE IN INCHES		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES				
TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°		SPPPA-130				

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
				3-28-68
USED ON				

REQ. ITEM		PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP.	
			MAMARONECK, NEW YORK	
			JB 112 JUNCTION BOX ASS'Y	
			MATERIAL	
			TYPE & TEMPER	HEAT TREAT. SPEC.
			DRAWN	CHECKER
			FINAL APPROVAL	
			A 4716	
			ELEC. DES. APP.	MECH. DES. APP.