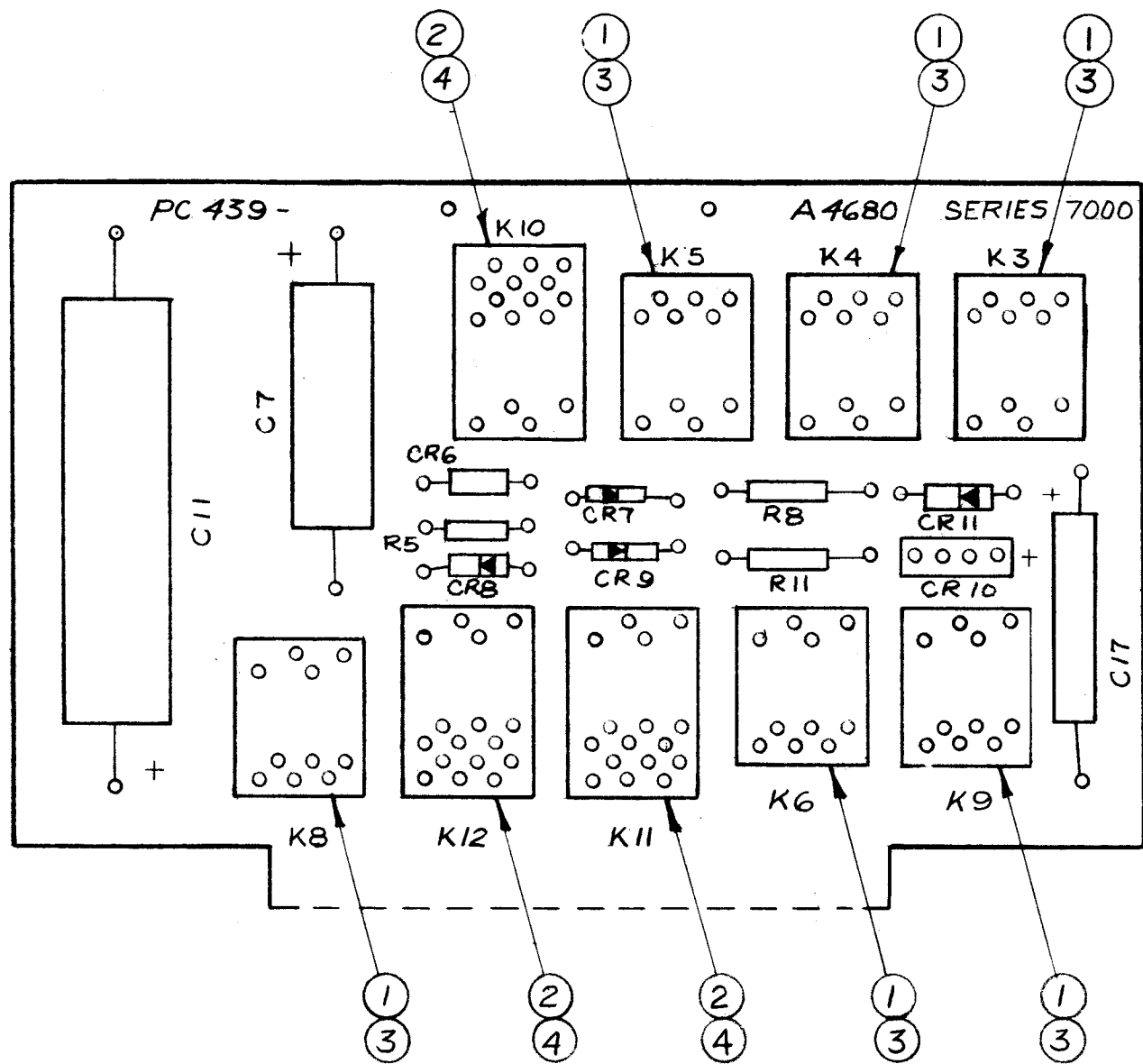


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X	EXP. RELEASE	1/24/68	-11	Eng	///
	Ø	ORIGINAL RELEASE FOR PRODUCTION	5.7.68	Ø	H.S.	///



**ASSEMBLY NOTICE**

- 1 - TO MOUNT COMPONENTS INSERT LEAD THROUGH PLATED THRU-HOLES.
- 2 - USE CAUTION WHEN APPLYING HEAT AND SOLDER TO LEAD AND FOIL.
- 3 - CLEAN AND INSPECT AS PER S676.
- 4 - FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A 4680.
- 5 - USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.
- 6 - TO MOUNT C11 & C7 INSERT LEAD TROUGH TERMINAL AND APPLY ITEM 5.

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
1	6	PC 439	PRINTED CIRCUIT BD	
X	5	BS 100	SOLDER, TIN ALLOY	
3	4	TS171-4	SOCKET, RELAY	
6	3	TS171-5	SOCKET, RELAY	
3	2	CU 163-2	RETAINER, COMPONENT ELECT.	
6	1	CU 163-1	RETAINER, COMPONENT ELECT.	

F. BUDETTI		LIST OF MATERIAL	
<b>THE TECHNICAL MATERIEL CORP.</b> MAMARONECK, NEW YORK			
<b>ASSEMBLY, PRINTED CIRCUIT BOARD</b>			
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
B	82679	A 4680	Ø
SCALE	1:1	SHEET	OF

1	SWCD-3K	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE	S401-451
NOTICE TO PERSONS RECEIVING THIS DRAWING		
THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL	DATE
DECIMALS	FRACTIONS	MECH. DES.	DATE
.X ± .05	1/64	ELEC. DES.	DATE
.XX ± .01	TOLS. ANGLES	CHECKED	DATE
.XXX ± .005	0° -30'	DRAWN	DATE
MATERIAL			
FINISH			