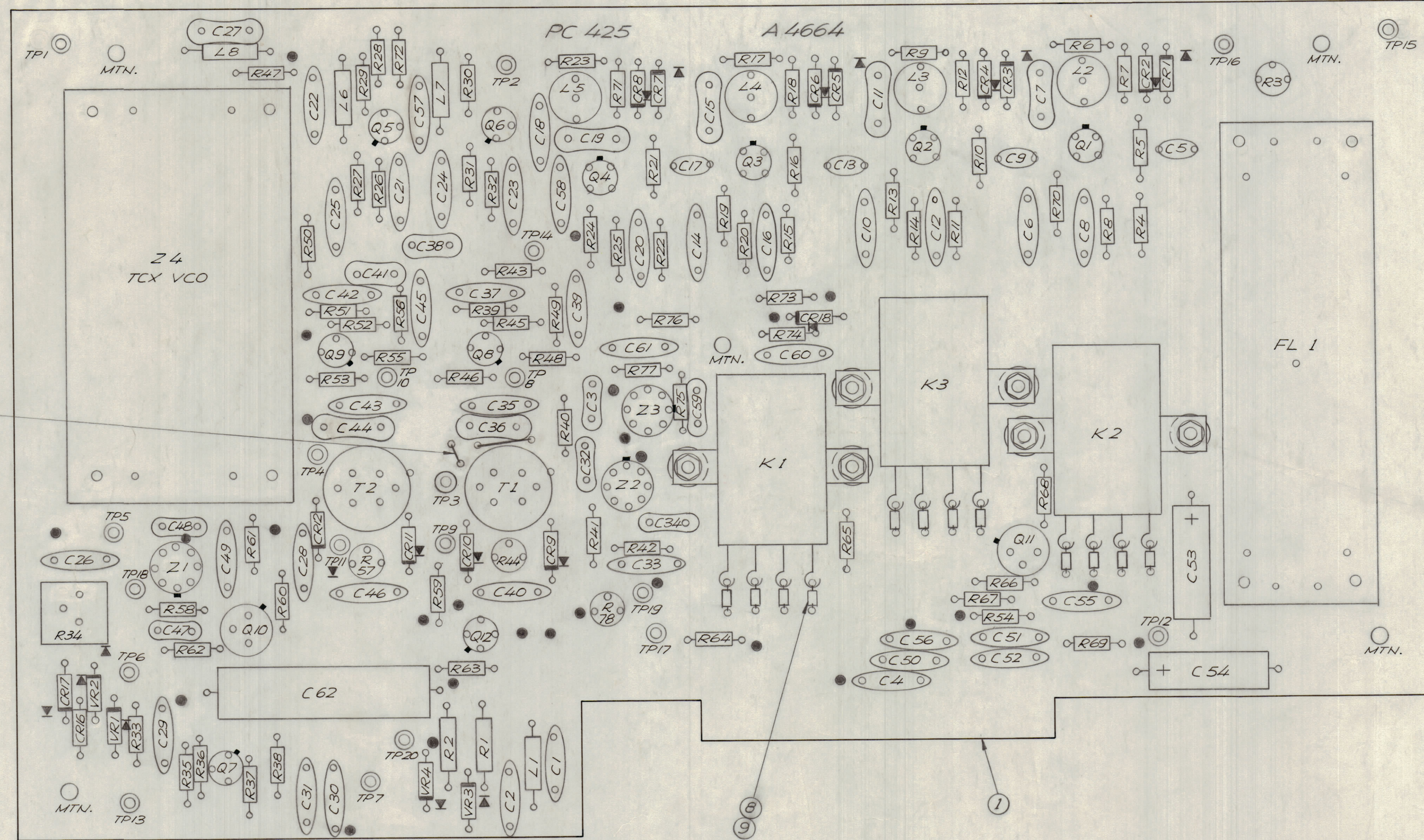


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO.	DRAFT	CHKD
X		EXP. RELEASE	3/4/69		LH	
	6	ORIGINAL RELEASE FOR PRODUCTION	8/18/69		KH	
	A	REVISED TO ARTWORK	11/16/69	19637	KH	
	B	ADD. Z4	9/10/70	19972	LA	



- ASSEMBLY NOTES:**
1. TO MOUNT COMPONENTS, INSERT LEADS THROUGH PLATED THRU - HOLES.
 2. CAUTION, WHEN APPLYING HEAT AND SOLDER TO LEAD AND FOIL.
 3. CLEAN AND INSPECT AS PER SPEC. S 676.
 4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A 4664.
 5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.

63 Fiq 5-22 64 Fiq 5-23

QTY.	REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	11	BS 100		SOLDER, TIN ALLOY	
4	10	FW 101 - 3		WASHER, FLAT, NYLON	
X	9	PX 100 - 6 - 022		INSULATION, SLEEVING, TEFLON	
X	8	WL 100 - 7		WIRE, ELECT. BLISS.	
4	7	WA 109 - 18		WASHER, FIBER	
3	6	LWS 04 MRN		LOCKWASHER, SPRING TYPE	
6	5	NTH 0440 BNG		NUT, FLAIN HEXAGONAL	
6	4	LWE 04 MRN		WASHER, LOCK EXTERNAL	
6	3	FW 04 HBN		WASHER, FLAT	
6	2	SCP 0440 BN4		SCREW MACHINE	
1	1	PC 425		PRINTED CIRCUIT BOARD	

LIST OF MATERIAL			
FINAL APPROVAL	DATE	THE TECHNICAL MATERIEL CORP.	
<i>[Signature]</i>	8/28/69	MAMARONECK, NEW YORK	
ELECT. DES.	DATE	ASSY. PRINTED CIRCUIT BD.	
CB	5/1/69	AFC	
CHECKED	DATE	SIZE	CODE IDENT. NO. DWG NO.
<i>[Signature]</i>	3/4/69	D	82679 A 4664
DRAWN	DATE	SCALE	SHEET OF
<i>[Signature]</i>	3/4/69	2:1	1 OF

1	HFR - 4	AX. 5061
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
NOTICE TO PERSONS RECEIVING THIS DRAWING		
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TOLERANCES ON	
DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° - 30'